



ALFA Troquelados y Formaciones

Company Overview 2026





- Founded in 1954
- We are a family owned Mexican company
- Annual Revenue of USD\$4M
- 100+ employees
- More than 70 years serving the Furniture Industry
- 15 years serving the Automotive Industry
- 2 manufacturing sites in Mexico City & 1 in Queretaro





- 3 Manufacturing Sites
- 2 in Mexico City & 1 in Queretaro



Centeno Plant
Mexico City



Brea Plant
Mexico City



QRO Plant
Queretaro





➤ Automotive Industry (40% of our volume)

- Top Customers: Gill Industries, Tachi-S, Setex, TF Metal
- 3.8 million zigzag springs and wire forms supplied in 2025
- 0 PPMs in 2025



➤ Furniture Industry (60% of our volume)

- Top Customers: IKEA, Ethan Allen
- 500 Tons of zigzag spring supplied in 2025





➤ Zigzag or Sinuous Springs

- High carbon steel wire (ASTM)
- Capacity: 3,600 tons annually
- High yield automatic equipments with built in presses
- Cut to length with variable heights





➤ Heat Treatment

- Capacity: +30 million parts annually
- Stress relieve for adequate performance
- 2 industrial ovens in Mexico City
- 1 industrial oven in Queretaro





➤ Coating

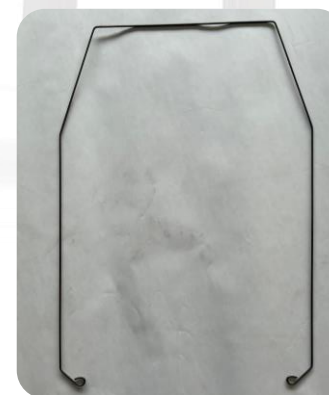
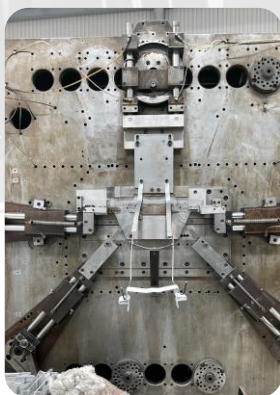
- Capacity: +7 million parts annually
- 3 semi-automatic process lines
- Fluidized bed (Polyethylene & Nylon)
- Controlled application to customer specifications





➤ Wire Bending

- High & low carbon steel wire (ASTM)
- Wire diameters from 2 mm to 7 mm
- Multi-slide, CNC & Pneumatic wire bending equipments
- Inhouse tool design & development





➤ Quality Management System

- ISO 9001:2015 Certified
- IATF 16949:2016 Certified





We are looking forward to serving your needs

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