



KIRKWOOD
INDUSTRIES



Grupo **Merik**
ENTERPRISES

Synergy of world-class
technologies.



- Family consortium
- 10 business units for 5 markets
- Main offices Mexico City
- 800 collaborators
- 2 plants one in Toluca and one in Atizapán State of Mexico
- 1 plant Queretaro Mexico
- 1 plant Toronto, Canada
- 2 Distribution Centers in Mexico City and one in San Luis Potosi
- Commercial activity of import and export in North America, South America, Canada and Europe

AUTOMOTIVE



Manufacturer of
Commutators, slip rings &
shafts



Expertos en carrocerías

Truck body Manufacturer

AUTOMATION



Automation & Access
Control



Merik CA



Merik US

INDUSTRIAL



Agitation & Power
Transmission



Steel Works



Special Door
Manufacturer

IMAGING



Printing Solutions

EDUCATION



Education solutions



Toluca, Mexico Facilities



Start Year of Operation: Kirkwood 1974
TCS 2006
FD 2020

Address:

Calle 4 Norte 100 Parque Industrial Toluca 2000, C.P 50233. Toluca de Lerdo, Estado de México.

Footprint: : 23,000 m2

Plant Manager: Gerardo Avila

Certifications: ISO IATF16949:2016

Markets Served:

- Kirkwood: Automotive, Home Appliance, Power Tools, Aerospace, AGV, Marine, Life style
- TCS: Automotive, Marine, Water pumps
- Flex Door: Automotive, Industrial, Logistic, Residential

Service Offerings:

- Tooling Design
- Manufacture, Repair and Maintenance for tooling
- Engineering Changes (ECN)
- Quality Lab (CMM)

Capabilities:

- Rolling Mill Copper
- Stamping
- Punching
- Spot Wleding
- Heat Treatment
- Grinding
- CNC Lathes Turning
- Hobb Gear
- Screw Machine Multispindle
- Knurling and Thread

Product Experience:

- Steel and Mica Commutators for HD Starters,
- Molding Commutators for motors
- Slip Rings
- Tang commutators for Home Appliance
- Heavy Duty, Light Duty Starter and Alternator Shafts
- Industrial Doors
- Residential doors

Sales locations



100% COMPLETE DELIVERIES
100% DELIVERIES ON TIME
0% DAMAGED MATERIAL PER LOGISTIC

CUSTOMER IS OWNER OF ALL THE LOGISTIC PROCESS
CUSTOMER PICK UP THE MATERIAL IN OUR FACILITIES

USA

1. WISCONSIN
2. TRENTON
3. CLEVELAND
4. NEW YORK

MEXICO

1. CDMX
2. ESTADO DE MEXICO
3. SAN LUIS POTOSI
4. QUERETARO
5. TORREON
6. CIUDAD JUAREZ
7. NUEVO LAREDO
8. CIUDAD ACUÑA



Capabilities



MANUFACTURING COMMUTATORS, SLIP RINGS

- Rolling Mill Copper
- Stamping
- Punching
- Molding
- Spot Welding
- Assemblies
- Cold forging

SHAFT MACHINING

- Thread
- Grinding
- Knurling
- Turning



ESP. PROCESS

COMMUTATORS, SLIP RINGS

- Molding

SHAFT MACHINING

- Induction Heating



METROLOGY LAB

- CMM
- Roundness testers
- Micrometers
- Calipers
- Durometer
- Micro hardness
- Comparator



TOOL ROOM

- CNC Vertical machining center
- Wire EDM machine
- EDM
- Turning
- Milling
- Drilling
- Grinding
- Sharpener

- Maintenance preventive

CERTIFICATIONS

AENOR
Confía



IATF 16949 Certificate



RA02-0003/2023
IATF: 0465309

AENOR certifies that the organization

KWD INDUSTRIAS S.A. DE C.V.
has a quality management system according to the IATF 16949:2016 Standard

At the following site of production: Calle 4 Norte Int. 100 B Col. Parque Industrial Toluca.- Toluca, Estado de México (México)

For the following activities: Manufacturing of components for motors, alternators, starters and electric generators for the automotive industry

Exclusion: Product Design

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Validity date: 2026-01-01


Rafael GARCÍA MEIRO
Chief Executive Officer



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Products



Shafts

- ALTERNATORS
- STATERS
- MOTORS
- PUMPS



Slip Rings

- ALTERNATORS



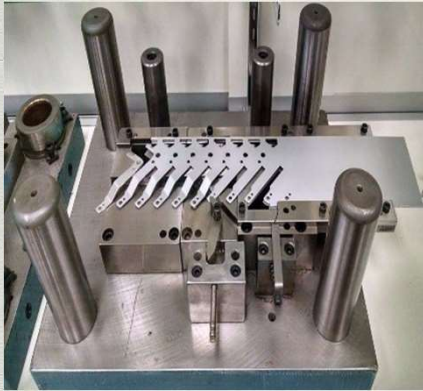
Commutators

- STARTERS
- MOTORS
- PUMPS

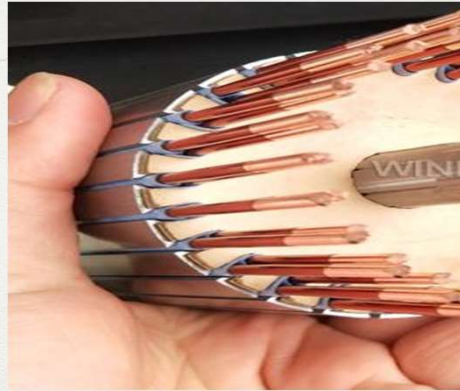
Machined Parts



Die-cut Parts



Hair pins



U retainers



Molding parts





Cold Forging Products

- Coldmatic AKP 4-5
- The reliable coldformer for precision parts
- The Coldmatic AKP 4-5 five-station coldformer is the ideal machine for part sizes up to a diameter of 30 mm. Supported by a linear material feed, an extremely precise high-speed shearing station and the reliable part transfer system, the AKP 4-5 produces high-precision formed parts with a wide variety of geometries and materials.
All of this with an output of up to 160 parts/minute.
- Highlights
- Innovative touch screen machine controls
- Short conversion times, thanks to the Variblock quick-change system
- Very high production output (up to 160 parts/minute)
- Accurate transfer for complex part geometries
- Production in heated area up to 500° available as an option



Our apps



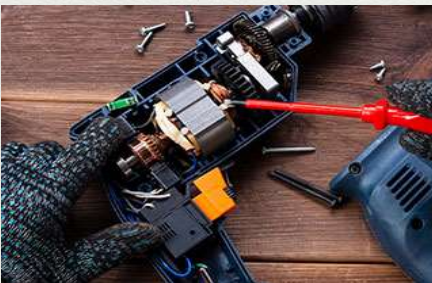
Automotive



Maritime



Aeronautics



Power Tools



Home Appliances



Motor Pumps



Applications

Heavy Duty





Applications

Light Duty





Commutators line



Steel and Mica Commutators

- We build a high quality mica and copper commutator. We use the best materials silver bearing copper and mica, that product are used for buses, heavy duty truck and aerospace app.
- 8000 RPM max.
- Comms characteristics:
 - ✓ Brush diameter max. 5.0 in
 - ✓ Bar length max. 3.75 in
 - ✓ Riser diameter 5.50 in
 - ✓ Overall Length 4.0 in



Molding Commutators

- We use our molding compound that is strong for high performance applications and quality for motors, pumps and trucks starters.
- 10,000 RPM max.



Slip Rings and Thermoset



Slip Rings

- We manufacture alternator slip rings for the automotive market and aftermarket, both domestic and foreign.



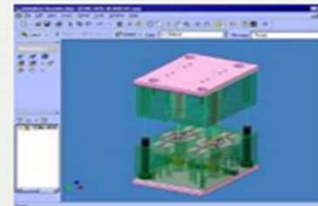
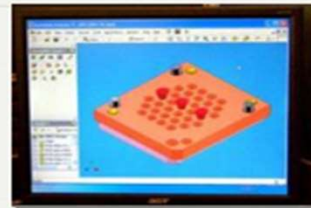
Thermoset Molding

- Our customers rely on Kirkwood molding compound as a trusted thermoset molder to provide thermoset molding expertise for product applications requiring protection against high operating temperatures, corrosive and electrical environments, and exposure to chemicals or fluids. Additionally, thermoset pot transfer molding is implemented within metal-to-thermoset or metal-to-plastic conversion projects, lightweighting efforts, and cost reduction and part consolidation of broader product assemblies.



Tool Room

Merik Group has the experience and expertise to provide the design and engineering required to ensure that parts and tools are being manufactured to the highest quality and produced at the optimum cost. We use CAD stations with the latest version of SolidWorks™, Inventor™ to provide design capabilities and a troubleshooting process before they become troublesome in production. Our Development Engineers partner with our customers to understand all aspects of the components function within the final application, APQP steps are applied routinely on every product development and PPAP's are issued to comply with our ISO/TS procedures.



Merik Group has invested on its in-house tooling facilities, to manufacture molding and stamping dies, fixtures, etc. that will be used in new products, as well as preventative maintenance to every tool. Among others there are precision mills, lathes and grinders. We also count on sophisticated equipment such as EDM (Electrical Discharge Machining) and CNC machining center, mills and lathes.

Provides:

1. Dies and tools
2. Design
3. ECO
4. Preventive maintenance
5. Corrective maintenance
6. Spare parts
7. Several machining devices

Metrology lab capabilities

We have a metrology laboratory equipped with accurate measuring devices as well as laboratory technicians with more than 5 years experience in the site

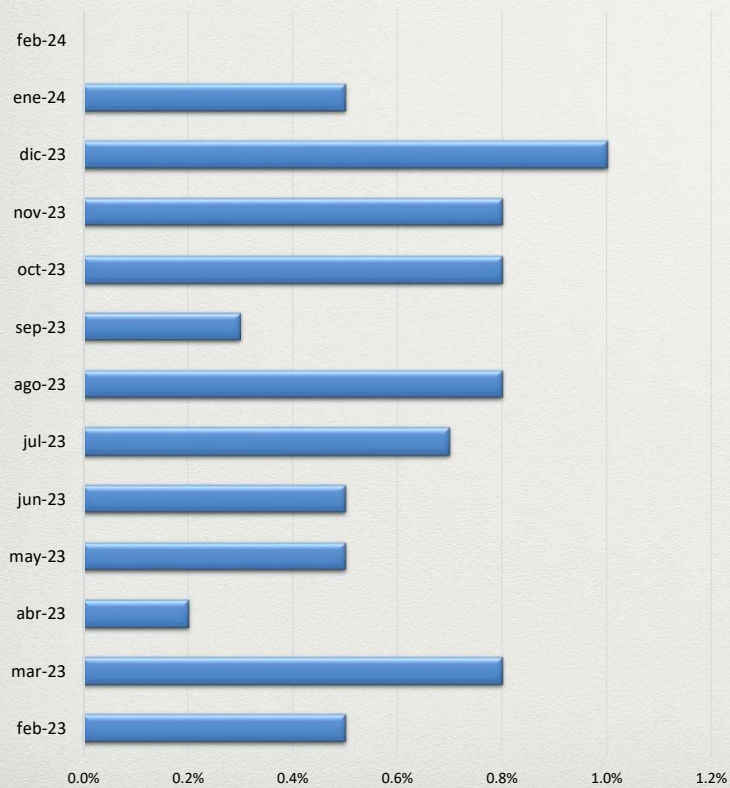


Current product dimensions

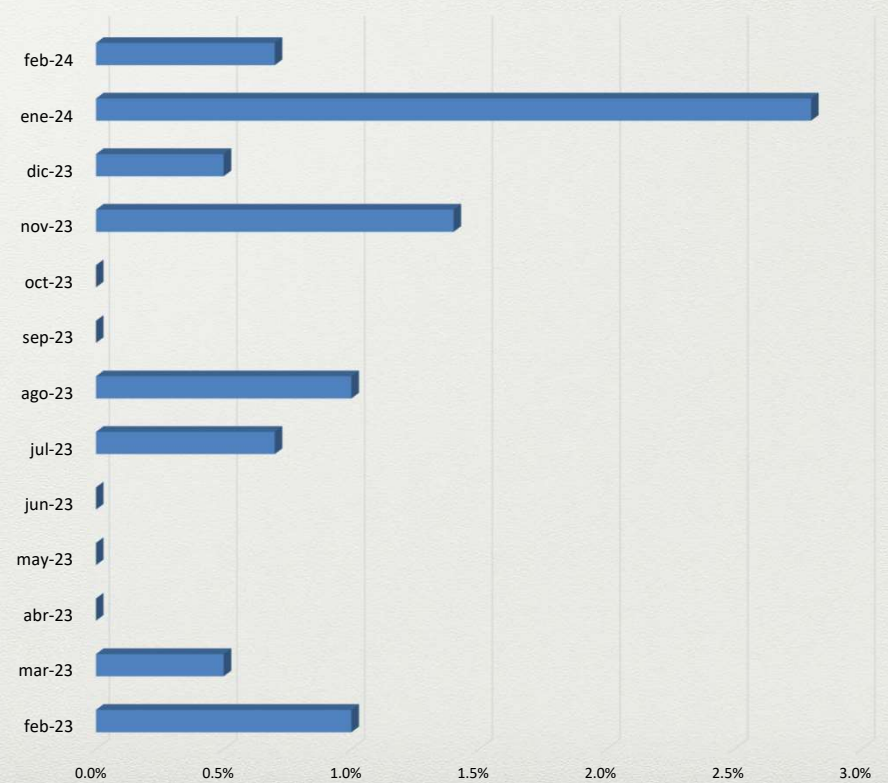
PART. No.	No. BARS	C	B	B1	F	D1	D2	A	E	W	X	M	G	H	K
		BRUSH DIA	BORE	COUNTER BORE/DIA	BAR LENGTH	FRONT EXT.	BACK EXT.	RISER DIA	OVERALL LENGTH	SLOT WIDTH	SLOT DEPTH	COUNTER BORE LENGTH	RISER WIDTH	FRONT EXT. WIDTH	BACK EXT. WIDTH
FM1455-13	13	1.250	0.405	0.528	1.140	1.213	1.200	1.320	1.470			0.323	0.177	0.165	0.118
FM511-14	14	1.750	0.745		1.187	1.375	1.375		1.25	0.074	0.155			0.031	0.031
FM511A-14	14	1.750	0.745		1.187	1.375	1.375		1.25	0.057	0.155			0.031	0.031
FM511B-14	14	1.750	0.745		1.187	1.375	1.375		1.25	0.064	0.155			0.031	0.031
FM511C-14	14	1.750	0.745		1.187	1.375	1.375		1.25	0.060	0.155			0.031	0.031
FM511G-14	14	1.750	0.681		1.187	1.375	1.375		1.25	0.057	0.156			0.031	0.031
FM511G-14S/R	14	1.750	0.681		1.188	1.375	1.375		1.250					0.031	0.031
FM511P-14	14	1.750	0.680		1.187	1.375	1.375		1.25	0.06	0.156			0.031	0.031
FM 28-21	21	2.010	0.614		1.825	1.700	1.475	2.600	1.95	0.109	0.29		0.275	0.031	0.062
FM1302-21CW	21	1.203	0.471		0.964	1.032		1.660	1.133	0.078	0.18	0.04	0.14	0.15	
FM1348-21	21	1.791	0.7406		2.11	1.654	1.654		2.346					0.118	0.118
FM2329-21L	21	1.345	0.380	0.849	1.150	1.325	1.230	1.869	1.260	0.110	0.200	0.494	0.224	0.078	0.032
FM377-21	21	1.295	0.650	0.87	0.812	1.187	1.236	1.750	1.362	0.09	0.187	0.57	0.17	0.48	0.07
FM377CH-21	21	1.295	0.607	0.87	0.812	1.187	1.236	1.750	1.362	0.091	0.187	0.57	0.187	0.48	0.07
FM 1769-23	23	1.625	0.611		1.7	1.375			1.76					0.062	
FM1348-23	23	1.791	0.668		2.11	1.65	1.65		2.344					0.12	0.12
FM1348A-23	23	1.825	0.668		2.11	1.65	1.65		2.344					0.12	0.12
FM1969-23	23	1.436	0.61	0.618	1.40	1.25	1.25	2.060	1.525	0.083	0.30	1.00	0.203	0.094	0.031
FM1970-23	23	1.506	0.611	0.618	1.500	1.312	-	2.092	1.563	0.083	0.286	1.000	0.230	0.062	-
FM1970A-23	23	1.506	0.611	0.618	1.500	1.312	-	2.092	1.563	0.105	0.286	1.000	0.203	0.062	-
FM1970B-23	23	1.506	0.611	0.618	1.500	1.312	-	2.092	1.563	0.110	0.286	1.000	0.203	0.062	-
FM2282-23L	23	1.7	0.621	0.634	1.250	1.531	1.375	2.39	1.343	0.130	0.332	0.906	0.203	0.062	0.031
FM85-23	23	1.578	0.5485		1.5	1.375		2.015	1.562	0.106	0.2		0.203	0.062	
FM85A-23	23	1.394	0.611		1.5	1.375		2.015	1.562	0.1065	0.2		0.203	0.062	
FM85B-23	23	1.578	0.0507		1.5	1.375		2.015	1.562	0.1065	0.2		0.203	0.062	

STRONG PEOPLE CULTURE

ABSENTEEISM < 1%



ROTATION < 1%





Customers



CONTACT

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