

PRODUCT CONCEPTUALIZATION, ENGINEERING, MANUFACTURING







Industrias Ochoa is a family owned company stablished in 1970 in Valencia, Spain and since 2011 in **Queretaro**, **Mex**. Industrias Ochoa's core activities are **ENGINEERING**, including tooling design and construction as well as **MANUFACTURING** of subassemblies where **STAMPING** and **WELDING** are main operations.

Since 2011 Industrias Ochoa expands its manufacturing capabilities to Queretaro, Mex. thru its subsidiary IOMEX

LOCATIONS:

Valencia, Spain: HQ, R&D, Engineering, Tooling Construction, Stamping & Welding operations

Queretaro, Mex: Stamping & Welding, Tool room to properly mantain dies and fixtures as well as

Metrology laboratory

CAPABILITIES & SUPPORT

- Stamping presses ranging from 30 to 1100 tons.
- Bed sizes from 600 to 3200 mm.
- Multislide Presses (Bending Machines)
- Robot Welding units







MEDIUM-LARGE STAMPING





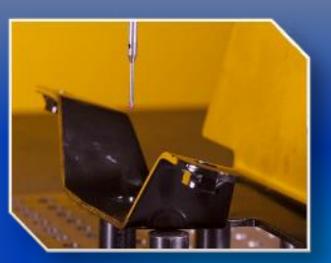
SMALL STAMPING & BENDING







ADVANCED CAPABILITIES



- Complete Tool Room for die maintenance and construction capability.
- Complete Metrology Lab.- CMM Product Validation, for dimensional inspection of stamped and welded parts.
- 3D Product modeling and 3D printing.



TOOL, DIE AND FIXTURE DESIGN & BUILD

IATF 16949 CERTIFICATE





HIROTEC











- Chassis Bracket
- Progressive Stamping 7.1mm thickness



- Transmission Bracket
- Progressive Stamping 5.5mm thickness
- Spot welded nuts
- Ecoat



- Differential Spherical Washer
- 0.61-0.64mm Thickness
- FNC Heat Treatment

... Some of our products



- Progressive Stamping
- Stainless Steell
- 3.0 mm thickness



BRACKETS IN PRODUCTION



IN PRODUCTION
685509313AA - LEVER SHIFTER
VF MY 2022 PROMASTER
Process: Stamp + Rivet + Ecoat +



IN PRODUCTION
68508909AA - VACUUM PUMP BRKT
VF MY 2022 PROMASTER
Process: Stamp + Weld + Ecoat + Assembly



IN PRODUCTION
68512082AA - BRKT GEAR SHIFT
VF MY 2022 PROMASTER
Process: Stamp + Ecoat + Assembly



IN PRODUCTION
68361325AA - TRANSMISSION BRKT
DJ (Saltillo Truck)
Process: Stamp + Weld + Ecoat



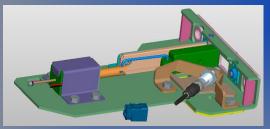
IN PRODUCTION
68508909AA - BRKT FUEL LINE
VF MY 2022 PROMASTER
Process: Stamp + Weld + Ecoat + Assembly





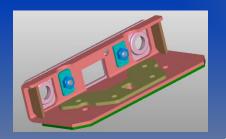
MECHATRONICS – LATCH RECEIVER





TOOLING FINISHED, PPAP PHASE
68569591AA - A-PILLAR LATCH RECEIVER
RAM PROMASTER BEV
Process: Stamp + Weld + Ecoat +
Assembly + Electrical Verification





TOOLING FINISHED, PPAP PHASE 68569595AA - B-PILLAR RECEIVER RAM PROMASTER BEV Process: Stamp + Weld + Ecoat + Assembly





SPLASH SHIELDS













IN PRODUCTION
52122242AE & 52122243AE – SPLASH SHIELDS
DJ PROGRAMM

Process: Stamp, Ecoat Destination: AAM SILAO

IN DEVELOPMENT
68584888AA & 68584889AA – SPLASH SHIELDS
LB WHEEL DISC BRAKE FRT
Material: Aluminum

IN DEVELOPMENT
68584900AA & 68584901AA - SPLASH SHIELDS
LB WHEEL DISC BRAKE RR
Material: Aluminum

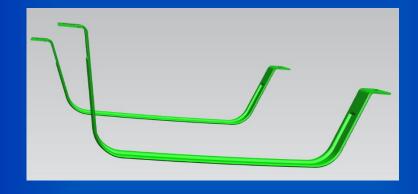




FUEL TANK STRAPS



IN DEVELOPMENT
68572560AA & 68584100AA –
FUEL TANK STRAPS
DT – WS PEGASUS
Process: transfer + Welding + Ecoat



IN DEVELOPMENT
68593894AA & 68593895AA –
FUEL TANK STRAPS
DT – WS PEGASUS
Process: transfer + Welding + Ecoat



IN DEVELOPMENT
68591397AA & 68591398AA FUEL TANK STRAPS
LB
Process: transfer + Welding + Ecoat



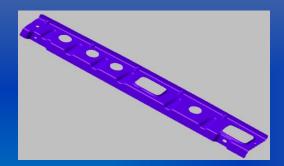


NEW PROGRAMS TOOLING BUILT



PPAP OK – SOP 2023 68573145AA - COMPRESSOR COVER VF BEV

VF BEV
Process: Stamp + Stud Weld + Ecoat



TOOLING FINSHED – PPAP PHASE 68548958AA - TAILGATE REINFORC. LOWER DT

Process: Aluminum Stamping



PPAP OK – SOP 2023 68571908AA - CSWM ECU BRKT ASM 23.5 MY VF BEV Process: Stamp + Spacer Weld + Ecoat



TOOLING FINSHED – PPAP PHASE 55079517AA - BRKT QTR PANEL JL 2024 Process: Stamp + Ecoat



TOOLING FINSHED – PPAP PHASE 68527154AA & 68527155AA – A-PILLAR BRKT RT/LT JL-JT 2024

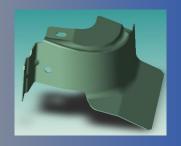
Process: Stamp + Welding + Ecoat





AWARDED PARTS – TOOLING IN CONSTRUCTION





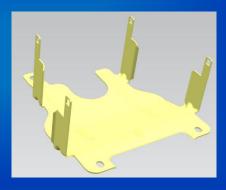
IN DEVELOPMENT
68578500AA – LINK SIDE RT
VF BEV POCKET DOOR
Process: Stamp



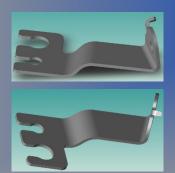
IN DEVELOPMENT
68589895AA – BRKT MODULE MOUNT.
LB 2024
Process: Stamp + Ecoat



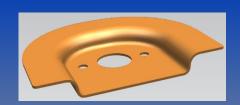
IN DEVELOPMENT 68593968AA – BRKT WIRING KM-49 2024 Process: Stamp + Ecoat



IN DEVELOPMENT
68593568A – BRKT MODULE MOUNT.
LB 2024
Process: Stamp + Ecoat



IN DEVELOPMENT
68578852AA & 68578852AA
BRKT-BRAKE HOSE WHEEL SPEED
SENSOR RT/LT
EJ BEV 2025
Process: Stamp + Ecoat



IN DEVELOPMENT
68623455AA – REINF. COOLING INLET
LB 2024
Process: Aluminum Stamp + Ultrasonic
Clean



THANK YOU





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