

## **Parkway Corporate Overview Presentation 2022**

## **Company Overview**



Londing North	Eounded 1946 in	Cincinnati OH						
Leading North American supplier of molded product	Founded 1946 in Cincinnati, OH (9) North American Plants, Headquartered in Greenville, SC							
technologies	2022 Projected Revenue: \$129M				Product Mix			
Diversified Product Technologies	Machined Plastic Magnesium Thixo Thermoset Moldin Thermoplastic In	omolding ng jection Molding		HPP 12%				
	Tooling, Assembly, Pr	oduct Design, Supply Chain	n Managemen	t				
Targeted End Market	Aerospace & Electronics	Agriculture, Heavy Off-Road	Truck, &	Automotive Infrastructure	End Markets			
Focus	Healthcare	Industrial						
Focused-Factory Operating	Asheville, NC Ft. Collins, CO	Saltillo, COA, MX Seneca, SC	Atlanta Lovelar	-	INFR 30% AGTO 25%			
Footprint	Greeneville, TN	Westminster, SC	Rockfo	rd, IL	23%			
	(825+) Non-Union Er				INDS 17% HLTH 9% AUTO 6%			
A Stable,	Over 200 Active Customers with (31) \$1M+ Relationships in 2019							
Trusted	Consistent Long-Term Supply Relationships with Fortune 500 OEM clients							
Supplier	Adequate cash flow and financing for capital upgrades, growth and acquisitions							

## **Company History**

**PARKWAY** Confidential – Not for External Distribution



## **Product Technologies & Services**



#### **HIGH PERFORMANCE POLYMERS (HPP)**



Wear, Chemical Resistance, Strength and **High Heat Specialty Applications** 

Custom Injection Molding, Stock Shapes & Machined Prototypes

Torlon<sup>®</sup> PAI, PEEK, Ultem<sup>®</sup> PEI, PPS, PSU

#### **MACHINED PLASTIC SOLUTIONS (MPS)**



Precision High Performance Polymer Machining

Metal-to-Polymer Conversion, Low Friction, High Heat, Wear and Strength Applications

Torlon<sup>®</sup> PAI, PEEK, Ultem<sup>®</sup> PEI, Ryton<sup>®</sup>, ABS, Lexan



#### THERMOPLASTIC MOLDING (TP)

**192 Injection Molding Machines** in NAFTA region, 17-1760T size

Insert Molding, Multi-shot, Overmolding and Structural Foam

All TP's & Compounds, 4 Operating Sites

#### **THERMOSET MOLDING (TST)**



Compression, Transfer and Injection Molding 40 Machines, 50-500T size

Electrical, Structural, High Hardness and Flame Resistant Applications

Largest Custom Thermoset Molder in Mexico

#### **MAGNESIUM THIXOMOLDING (THX)**



Semi-solid Magnesium Injection Molding

Thin Wall, Light Weight, Fine Detail, EMI Shielded, Thermally Conductive, & Durable

Precision & economics of injection molding with properties of lightest structural metal

# **ASSEMBLY, FINISHING & FULFILLMENT**

Low Labor Cost Country Assembly

Automated & Semi Automated, Pad Printing, Sonic & Vibration Welding

Extensive Program Transfer & LCC Repositioning Experience

#### **TOOLING** (IN-HOUSE & CONTRACTED)



Turnkey Design & Build, experience in 1 - 128 cavity construction

**On-site Repair & Maintenance** 

Material & Process Technology Specialists at Focused-Factory Sites



Agriculture, Truck, Off- Road	Infrastructure	Automotive	Industrial	Healthcare	Aerospace & Electronics
ATV, Construction, Farm Equipment, Heavy Truck, Lawn Care, Personal Watercraft, Portable Power, Snowmobile	Building Networking & Systems, Electrical Metering, Electrical Switching, Gas Metering, Smart Grid, Telecom, Water Purification	Electronics, Vision Systems, Fluid Handling, Fuel Systems, Interior Controls, Powertrain, Suspension	Air-filtration, Appliance, Compressor, Food Processing & Service, Friction & Wear, HVAC, Textile, Welding	Biotech/Lab Equipment, Diagnostic Devices, Drug Delivery, Eyewear, Imagery, Robotics, Surgical	Airframe, Engines Combat Gear, Connectors, Fuel Tanks, Interiors, Propulsion, Missile, Precision Optical Gear, Semi- conductor Equipment, Weaponry
HPP MPS THX TP	TP MPS TST	THX HPP TP	HPP MPS THX TST TP	HPP MPS THX TST TP	HPP MPS THX

**End Market** 

HPP – High Performance Polymers; THX – Magnesium Thixomolding; TST – Thermoset Molding; TP Thermoplastic; MPS – Machined Plastic Solutions

## **Production Operations Platform**





## **Production Operations Platform**











Plant	ATL	LOV	ROC	SAL	SAL	GRN	SEN	FTC	ASH	WES
Tech	HPP	тнх	HPP/MPS	TST	ТР	ТР	ТР	ТР	ТР	ТР
Sq. Ft. (K)	50	32	30	65	45	175	90	24	35	60
# of Machines	14 + 10 CNC Centers	8 + 10 CNC Centers	11 + 33 CNC Centers	43	23	37	46	13	25	21
Range	17-300T	220-450T	40-360T	75-500T	60-500T	55-1760T	50-720T	35-400T	60-500T	90-1650T
<100T	5	0	6	8	2	2	3	2	5	1
100-250T	4	3	4	26	12	16	26	9	10	2
250-500T	5	5	1	9	7	10	13	2	10	7
>500T	0	0	N/A	0	2	9	4	0	0	11
ISO9001: 2015	x	x	x	x	x	x	x	x	x	x
UL	x			x	x		x	x		
IATF16949: 2015	x									
ISO14001	x									
Other Certifications	Q1, AS9100		AS9100					FDA, ISO13485		











#### 9 Facilities, 606K ft<sup>2</sup>, 241 Molding Machines, 53 CNC Machining Centers

## **High Performance Polymer Molding**



#### **Benefits of HPP**

- High heat resistance
- Excellent wear and friction resistance characteristics
- High stiffness & strength
- Strong chemical resistance
- Ideal for metal to plastic conversion







- 100+ years of HPP molding & tooling experience on staff
- Material selection & design support
- High production molding applications
- Stock & near net shapes
- Unmatched capacity of specialized material drying, mold heating, molding & post-curing equipment



NAFTA Market Leader in the injection molding of:

- Torlon<sup>®</sup> PAI
- PEEK
- Ultem<sup>®</sup> PEI
- PPA
- PPS
- Polysulfone

## **Machined Plastic Solutions**





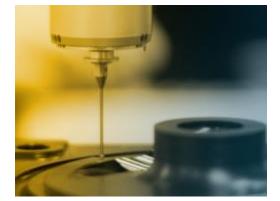
#### **Benefits of MPS**

- Wide range of high performance & engineering grade materials
- Complex part geometry and nonmoldable part features
- Close tolerance requirements
- Low volume production and assemblies
- Cradle to grave program production





- Onsite Markforged X7 3D printer for design concept validation and custom fixturing
- In process Keyence Measuring Systems for optical measurements
- Automated machining cells for high volume machined plastic production
- AS9100 certified for Aerospace components and assemblies



Latest Inspection Techniques:

- Real-time SPC data collection
- Cpk Tracking
- CT Scanning

## **Magnesium Thixomolding Technologies**





 Comparable process to plastic injection molding using semi-solid magnesium alloy

#### Thixo vs. Cast Metals

- Thinner walls (0.020"/0.5mm)
- 34% lighter than aluminum, 76% lighter than steel
- Cosmetic quality surface finish
- Lower porosity
- Tighter, more repeatable process
- Less energy consumed, no by-products

## Thixo vs. Engineering Thermoplastics

- Thermally & electrically conductive
- Higher stiffness & strength
- EMI/RFI shielded without secondary plating
- Stability at higher temperatures
- Metallic aesthetics & end-user perception



## **Thermoset Molding Technologies**

#### **PARKWAY** Confidential – Not for External Distribution

## <u>Materials</u>

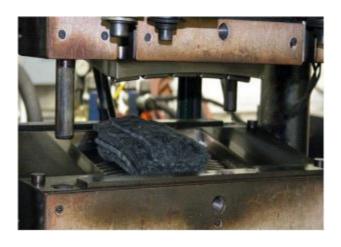
- Polyester Compounds
- Epoxy Compounds
- Phenolic Compounds
- Melamine Compounds

## <u>Forms</u>

- Bulk Molding Compound (BMC)
- Sheet Molding Compound (SMC)
- Granular / Pelletized
- Heavily Filled BMC Grades Dough/Thick Molding Compound (TMC/DMC)

## Processes

- Injection Molding (150-500T)
- Compression Molding (75-500T)
- Transfer Molding (75-250T)





- Injection/ compression/ transfer capabilities, 40+ presses under one roof
- Integrated thermoplastic, thermoset & assembly operation
- Mexico low cost country advantage



## **Thermoplastic Molding Technologies**







#### **Processes**

- Injection Molding
- Vertical Insert Molding
- Structural Foam Molding
- 2-Shot Molding

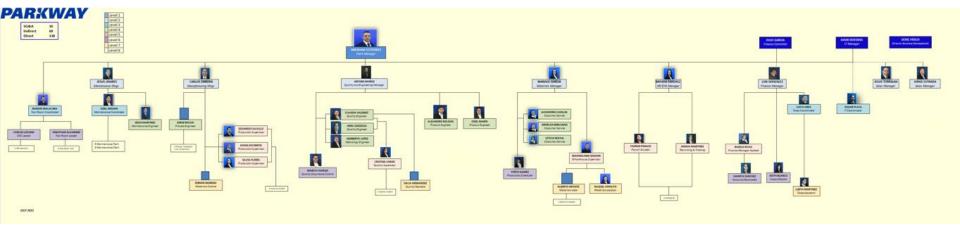
## **Capacity**

- 100+ Molding Machines
- 17-1760 Ton Single Shot Injection Molding Machines
- 80-160 Ton 2-Shot Injection Molding Machines
- In-house engineering & tooling repair



**Parkway Saltillo Presentation 2022** 





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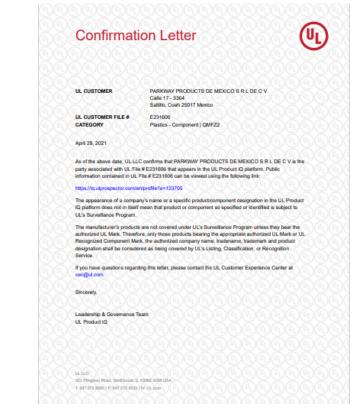
## Certifications



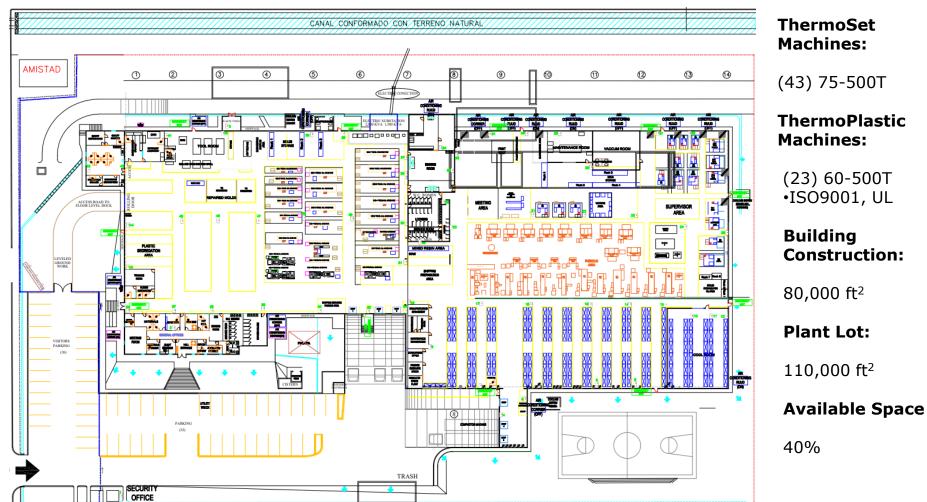
# ISO 9001:2015

				UL CUSTOMER
	UL CUSTOMER F CATEGORY			
Parkway	This certifies that the Quality Mar Products De Me		BL de CV	April 29, 2021
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has been asses	sed by NSF-ISR and found to be in cor	nformance to the follo	wing standard(s):	https://ig.utprospe
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# **UL** Certification



## Saltillo Company LayOut







# What questions do you have for us?