



KERN-LIEBERS

GROUP OF COMPANIES

WE LIVE TECHNOLOGY

→ KERN-LIEBERS developments have played a key role in the industry since 1888 and in the automotive progress since 1965



Foundation of the Hugo Kern Tension spring Company in Germany

1888



Development of textile knitting parts manufacturing

1947



Start of seatbelt springs manufacturing

1965



Merger of Hugo Kern with knitting parts factory Liebers.

1971



Wire spring production Ramp Up.

1973



Beginning of the Internationalization, with the first footprint In Ohio,USA.

1975



Acquisition of EBERLE

1981



KERN LIEBERS Texas beginning of operations

1988



Acquisition of Formatecnica (Former)

Wire Division start up at Texas/ Rio Bravo

1998



Grand Opening Querétaro KERN-LIEBERS Facility (Stamping and bending)

2006



Start of operations of Wire spring and BKL in a new Facility at Queretaro and expansion of Stamping & Bent building

2015



Acquisition of Michigan Springs and Stamping LLC at Mi. USA

2019

BUSINESS UNIT

COMPETENCE CENTERS

KERN-LIEBERS

WIRE AND SPRINGS


KERN-LIEBERS

DRABTFEDERN

BOHNERT

PRÄZISIONSPRINGEN

MEDER

PRÄZISIONSPRINGEN

HAAS
Schweizer

SPRINGEN

BRUKER-SPALECK

SPEZIALDRÄHTE

FSM
protech

MICHIGAN
SPRING AND STAMPING

KERN-LIEBERS

STRIP SPRINGS


KERN-LIEBERS

TRIEB- UND ROLLFEDERN

GEBR. SCHMIDT

STRIP- & SPRINGEN

KERN-LIEBERS

STAMPED PARTS


KERN-LIEBERS

FEINSCHNEID- / STANZTEILE

SAXONIA

STANZ- & SPRINGEN

KERN-LIEBERS

STAMPED-BENT PARTS AND SPRINGS


Eberle

SCHWERE FEDERN

EBERLE RIEDEN

STANZ- / BIEGETECHNIK

schnöring
WIRE & BENDING SYSTEMS
Planen die bewegt
KERN-LIEBERS

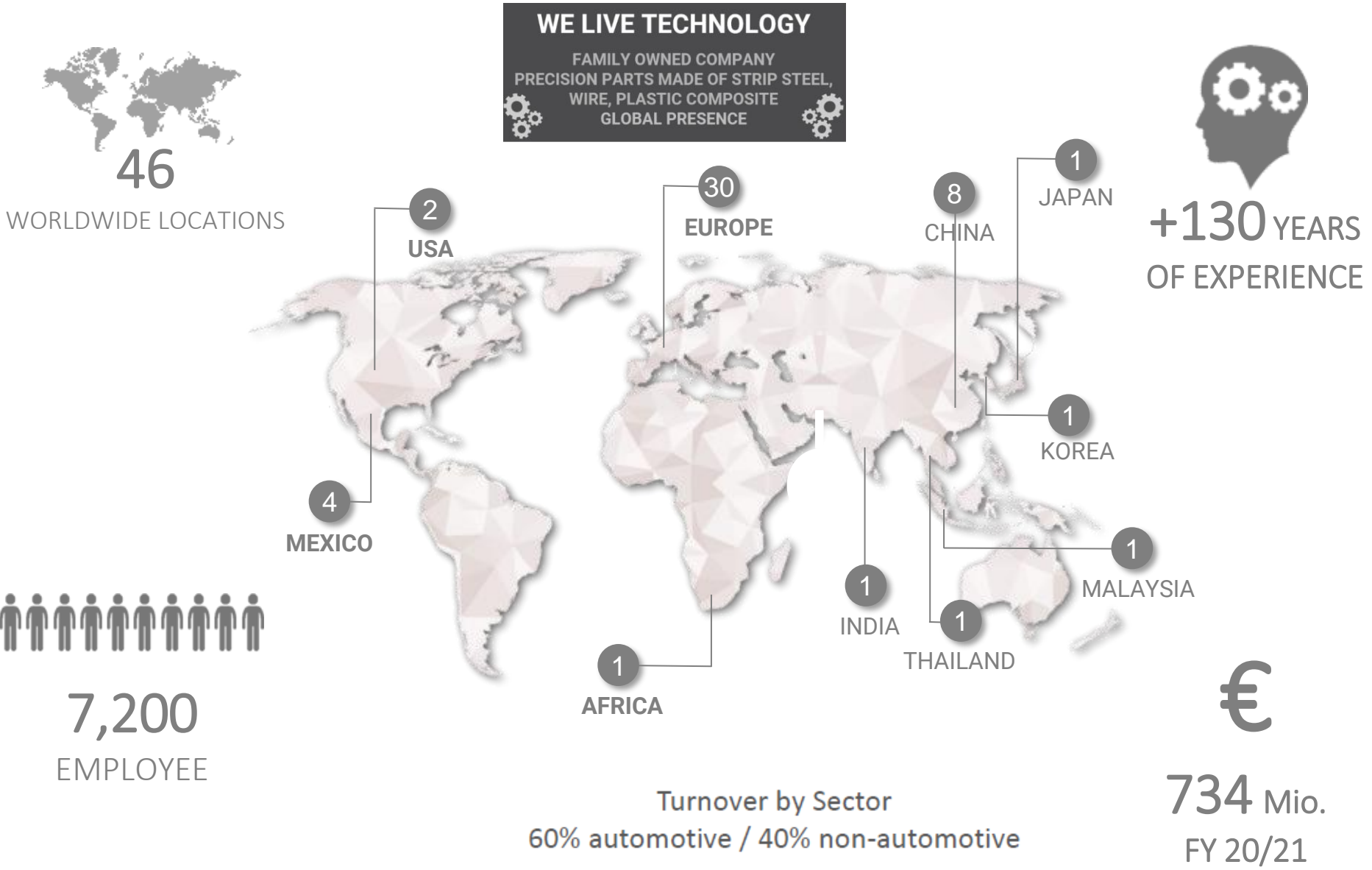
TEXTILE


KERN-LIEBERS

KNITTING PARTS

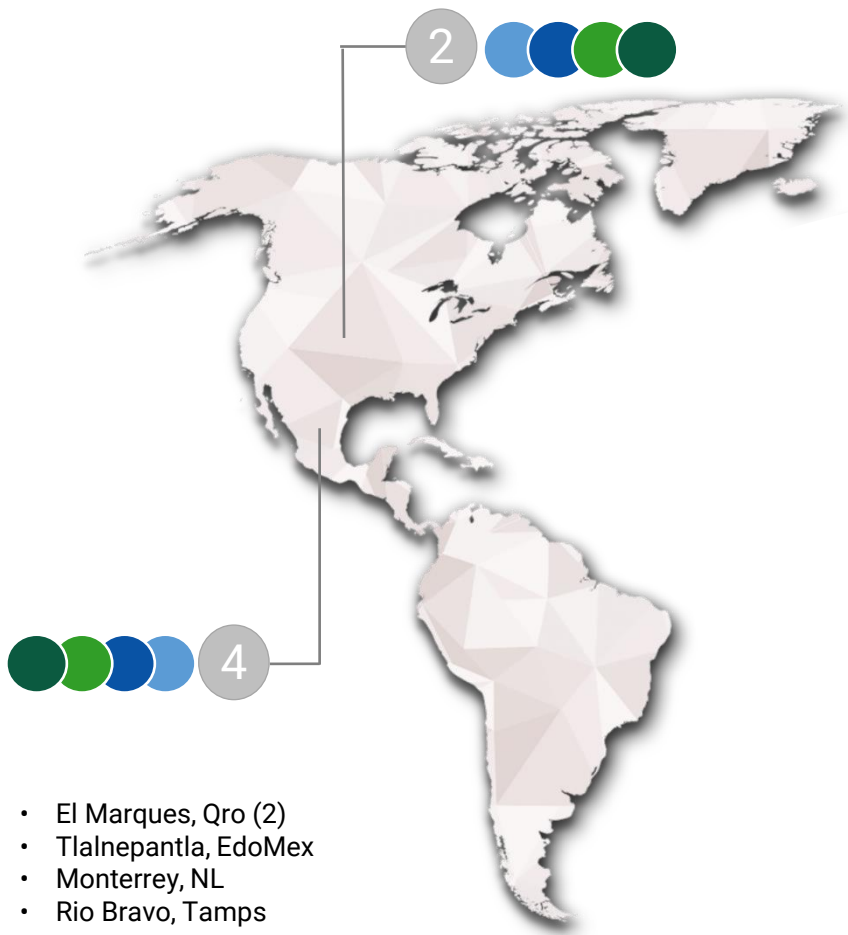
SAXONIA

TEXTILE PARTS



- Holland, OH
- Muskegon, Mi

- 6 manufacturing plants
- More than 1000 employees
- No. 1 Seatbelt Spring Company
- No. 1 Power Spring Company



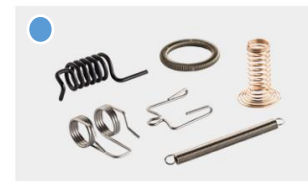
- El Marques, Qro (2)
- Tlalnepantla, EdoMex
- Monterrey, NL
- Rio Bravo, Tamps



Strip springs



Plastic composite parts & multi-contact wipers



Wire springs



Stamped-bent parts



Stamped & fineblanked parts



KERN-LIEBERS

GROUP OF COMPANIES

TECHNOLOGY

Compression Springs



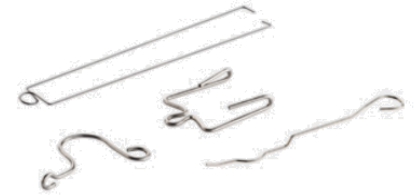
Torsion Springs



Tension Springs



Wire Forms



Cylindrical Parts



Free form



Assemblies



Plastic Metal Composite



Fineblanking



Stamped parts



Spiral Springs



Nitriding



A man in a white shirt and safety glasses is holding a small, dark, cylindrical metal part in his hands, looking at it intently. The background is a blurred industrial setting with bright lights and machinery.

THANK YOU FOR YOUR ATTENTION