



Company Profile 2021



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Who we are History

60's Foundation
and development
Azpiaran SL
Esgesa SA

2006 Foundation
Grupo Azpiaran

2009 New Facility
in Poland
Azpiaran Polska

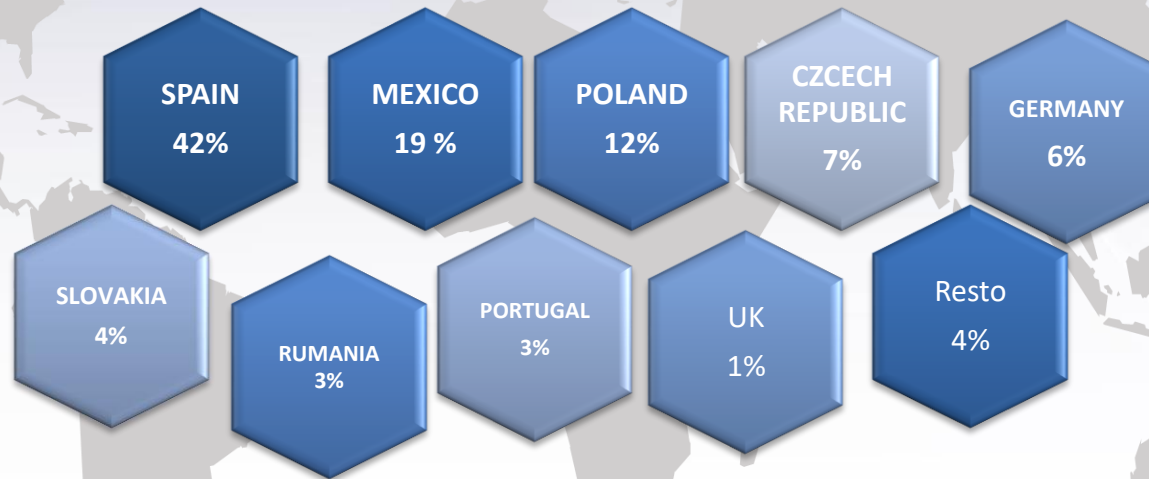
2019 Acquisition
Grupo IDESA
New facility in
Mexico :
Azpiaran Mexico
is integrated in the
Group



2021

- The Group is specialized in **metal stamping technologies** with **progressive die tools**, **Fine Blanking**, and **complementary technologies**. These include: robotized stamping cells, welding cells, assembly cells and machining cells.
- We develop our **own tools technology**, we design and set up stamping tools through our subsidiary **Azpiaran Tooling**.
- We are an internationally oriented Group, with **production plants in Spain, Poland and Mexico** and **sales throughout the world**.

Geographical Sales Share



Production Plants



Celaya Plant (Mexico)



Zaldibar Plant (Spain)



Berriz Plant (Spain)



Wroclaw Plant (Poland)

Turnover

50 M euro (*)

Human Resources

230

Plants

4

(*) preCOVID

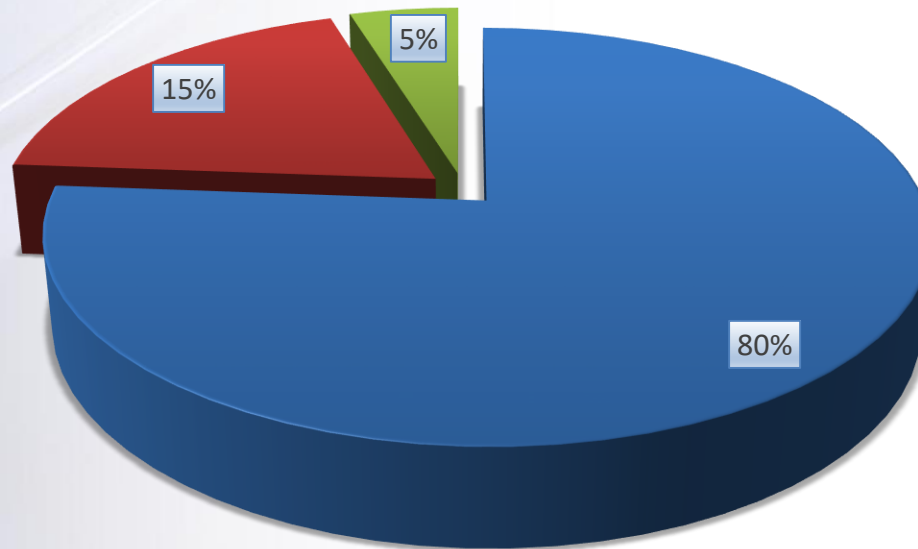
Clients



A Nidec Group Company



Turnover Distribution



■ AUTOMOTION

■ HOUSE APPLIANCES

■ OTHERS

Products Portfolio

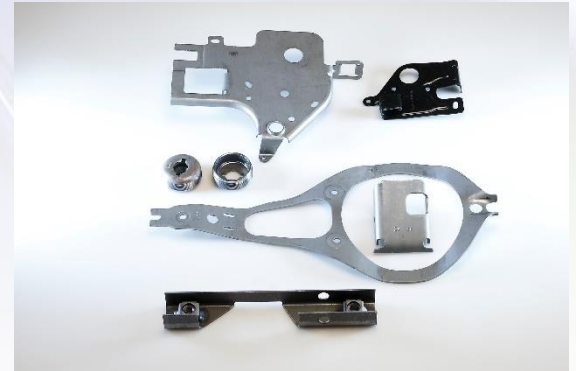
FINE BLANKING



SEATS



CHASSIS



SHOCK ABSORBERS

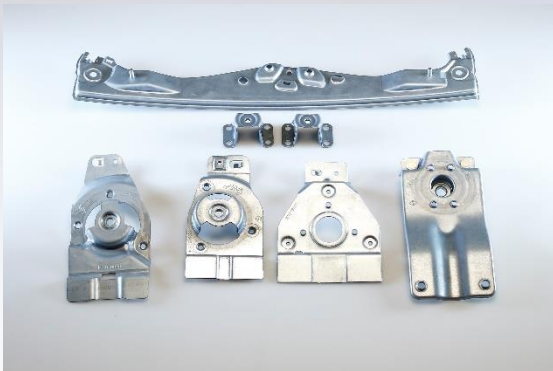


PEDALS, JACKS, HANDBRAKE



Products Portfolio

WINDOWS SYSTEMS



MOTOR HOUSING



LOCKERS



HOUSEHOLD

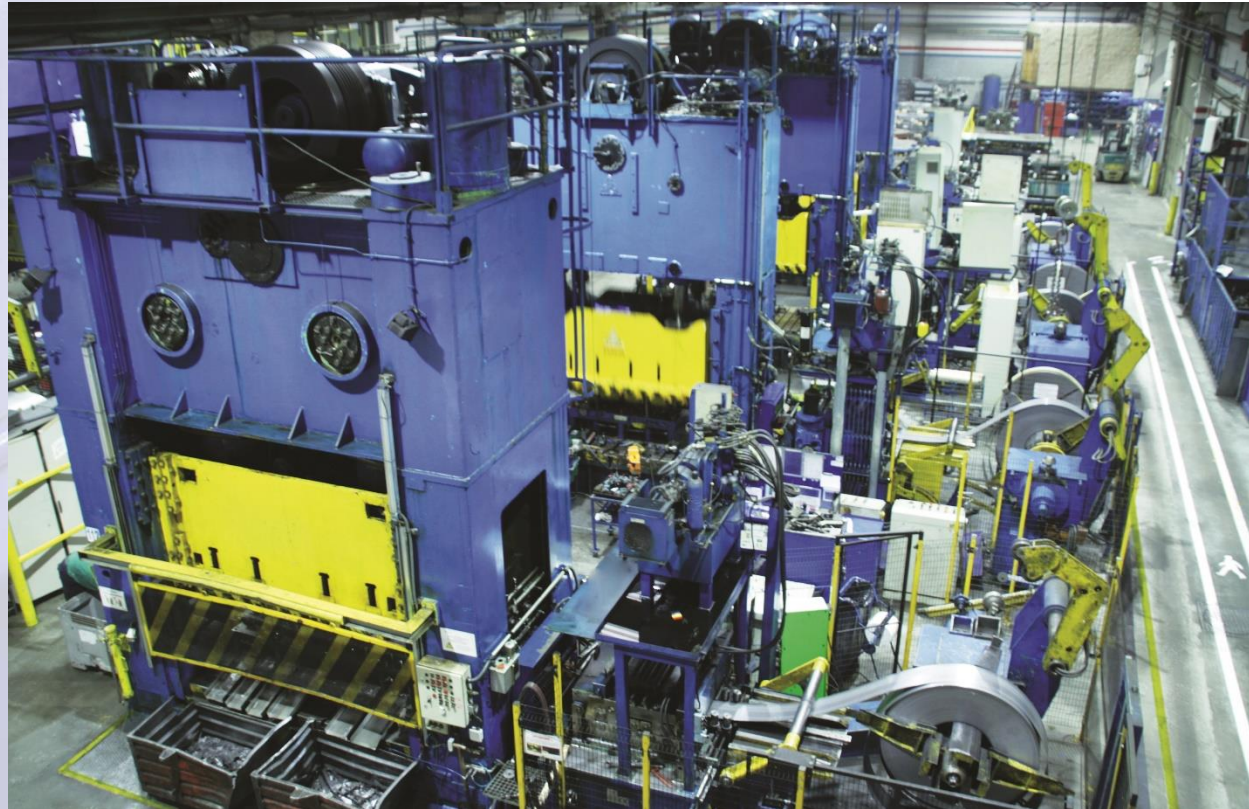


OTHER INDUSTRIES



Production tech.: Progressive Presses

[Azpiaran Berriz Plant](#)



- 15 progressive 400-800 Tn presses, table sizes up to 4 meter length. Compact CNC coil feeding.
- 21 progressive 100-400 Tn presses, table sizes up to 2 meter length. Automatic coil feeding
- Parts for many different industries, specially automotive, household appliances and construction.
- All type of raw materials up to 6 mm thickness: all kind of steels included stainless steel, aluminium, etc.
- In-tool additional operation technologies like inserts and threading

Production technologies: Fine Blanking

[Azpiaran Berriz Plant](#)



- 9 Fine Blanking presses 100-630Tn (Feintool)
- Cut without tear in thicknesses up to 10mm. Maximum dimensional precision and flatness
- Parts for automotive and precision machinery industries
- Vibratory deburring machines, grinding, heat treatments

Production tech.: Transfer Press

[Azpiaran Zaldibar Plant](#)



- **FAGOR 300 Tns Transfer press**
- **2.200 mm table**
- **Equiped with Zig-Zag feeder**

Production tech.: Bihler Press

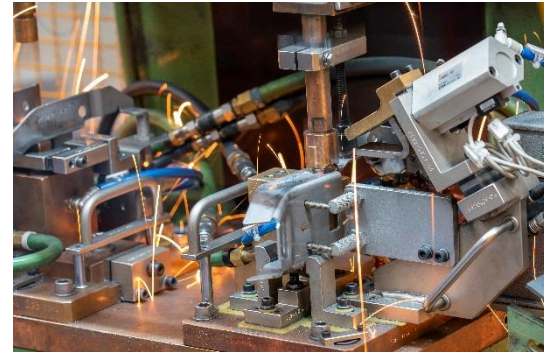
[Azpiaran Polska Plant](#)



- **BIHLER MC 120 press, up to 100 GSM, specially defined for cylindrical pieces**

Welding, Assembly and Machining Cells

- Tube Welding assembly cells
- Clamp assy welding machines
- Robotized stamping cells
- Semi-automatic assembly cells by riveting and folding processes
- Automatic or semi-automatic machining/threading cells for additional operations for stamped parts
- Integrated 100% automatic control systems



[Azpiaran Berriz Plant](#)



[Azpiaran Zaldibar Plant](#)

Die Tools Technology

Die tool & Checking fixtures Design



- Stamping tool design according to the standards of automotive industry
- Specialized in Fine Blanking Tools
- Checking Fixtures' design
- Best balance between cost & Quality
- CIMATRON software for tooling design

Tools Outsourcing and Maintenance



- Subcontracting of Progressive tools mainly in China with our designs
- Subcontracting of Fine Blanking tools with our design in Spanish suppliers
- Complete Maintenance Workshops

First Samples production and Set uP

- PPAP first samples production in definitive production means
- 3D measurement, PC Demis system
- Full PPAPs report

Quality

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ZALDIBAR PLANT



BERRIZ PLANT



POLSKA PLANT

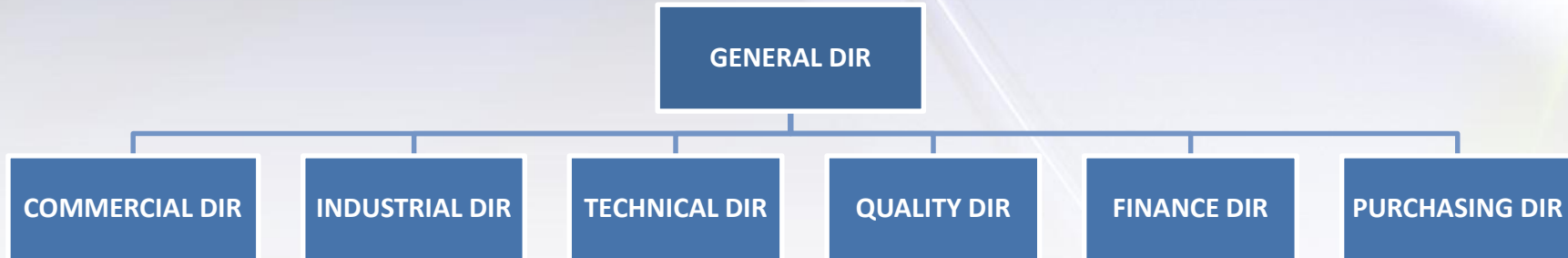


MEXICO PLANT

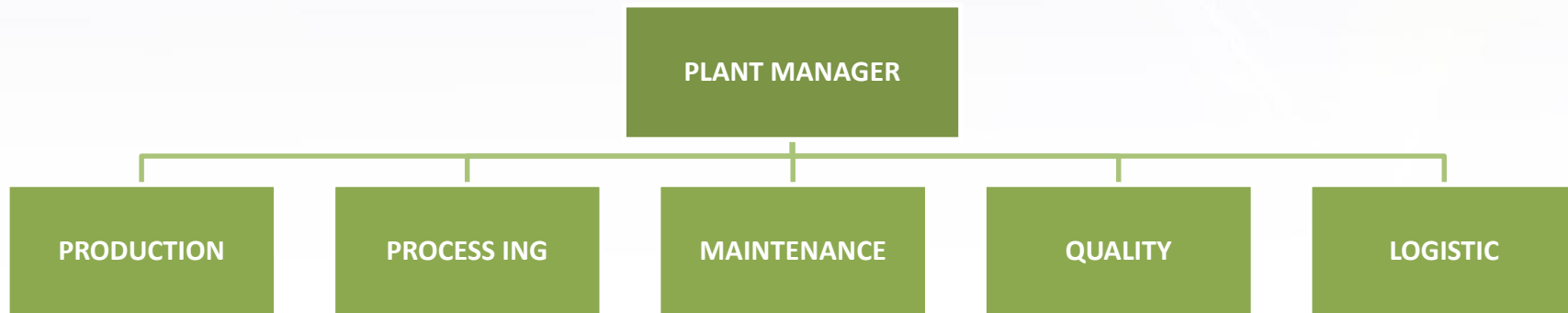


Organizational Chart

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Machinery Detail

EUROPE

	Quantity	Table Dimensions
PROGRESSIVE PRESSES		
800-600 Tm	5	Up to 4000 mm
400 Tm	8	2800/2000 mm
250-100 Tm	15	1600/550 mm
<100 Tm	4	-
TRANSFER PRESS	1	2200 mm
FINE BLANKING PRESSES		
80 Tm	1	
160 Tm	5	
400 Tm	2	
630 Tm	1	
MANUAL PRESS		
250-63 Tm	17	
DEBURRING MACHINES	6	
WELDING MACHINES		
Tube Welding	1	
Nut / screw welding	3	
Clamp assy welding	3	

MEXICO

	Quantity	Table Dimensions
AUTOMATIC PRESSES		
400 Tm	2	3100/1400 mm
250 Tm	1	1400 mm
MANUAL PRESSES		
200 Tm	1	
160 Tm	2	
250 Tm	1	
100 Tm	2	
DEBURRING MACHINE	2	
WELDING MACHINES		
Welding machines	3	
Clamp assy welding	1	

- Azpiaran México is located in the Bajío Region at Celaya, Guanajuato Producing parts for the Automotive Industry.



Production technologies: Progressive Presses

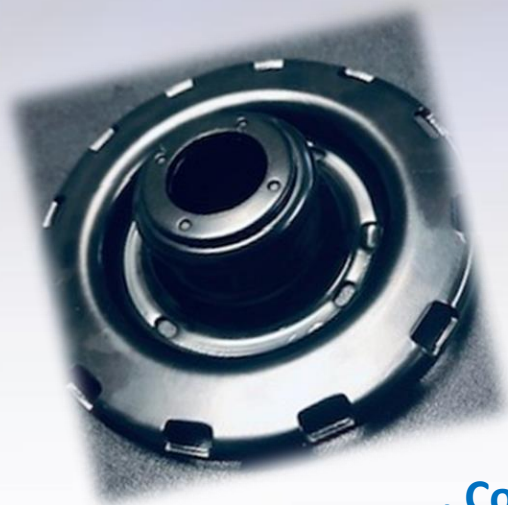
Azpiaran Mexico currently produce parts for the suspension system, powertrain, chassis and motors.



Welding Cell

- Complex metal parts (deep draw parts), and In tool operations (screw and nuts insert, threads and others).
- We are able to work with all type of raw materials up to 6 mm thickness.
- Current capabilities from 100 Tons to 400 Tons Automatic Presses
- Deburring
- Spot Welding and Clamp assy welding

Products Portfolio



. Complex parts



Products Portfolio

- In tool operation and welding



THANK YOU!!

¡GRACIAS!

