



GK
STAMPING

CORPORATE PRESENTATION 2026



Power in Every Stamp

Joint-venture between Capital Kickapoo and Grupo Industrial Monclova.

New plant to manufacture high and low volume stamping and assembly components. Including Welding and Painting support.

Estimated production capacity of more than 10M pieces per year.



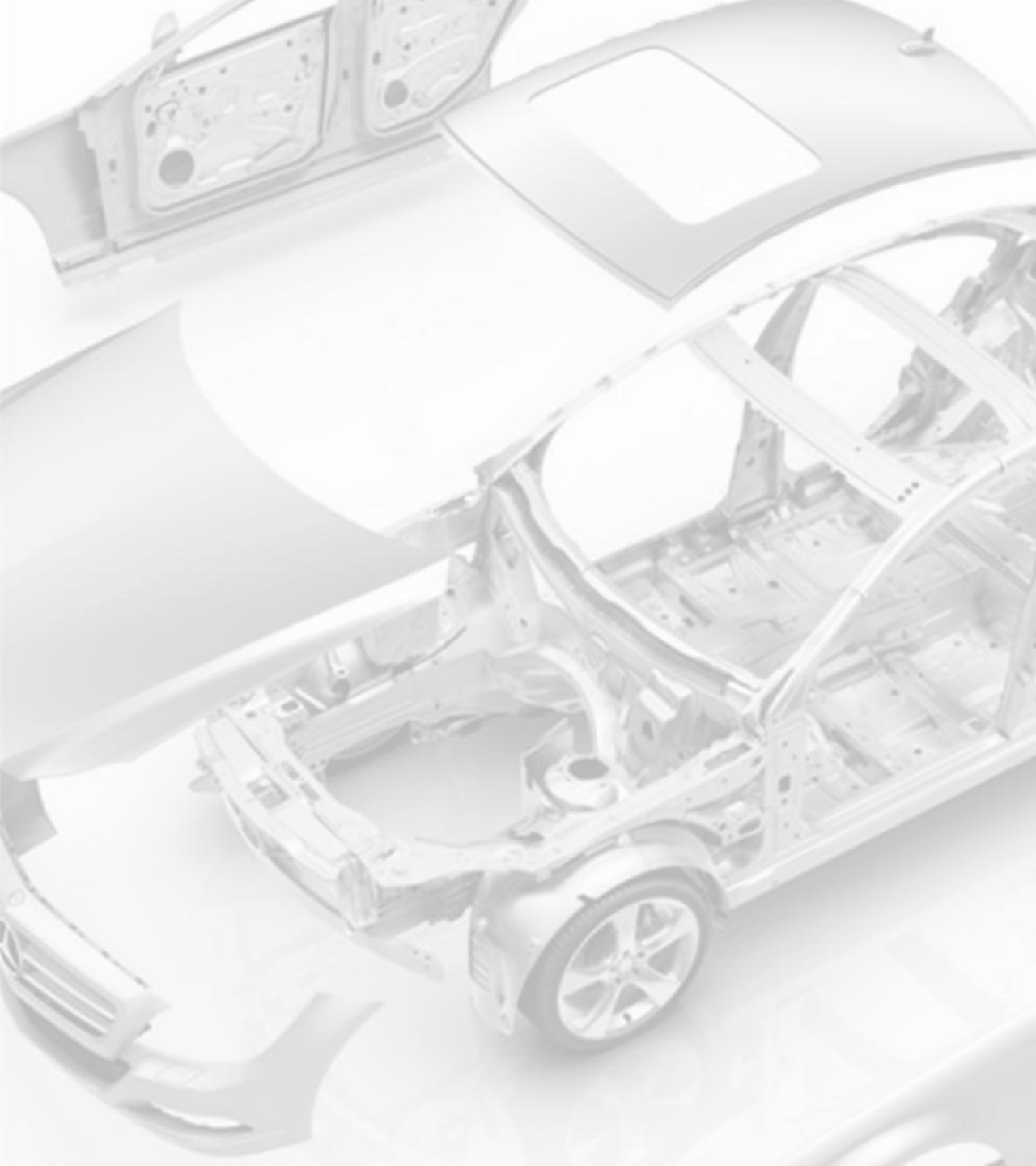
FRONTERA, COAHUILA



Surface: 203,000 sq ft



Facilities 46,700 sq ft



OUR CAPABILITIES

- Metal stamping
- Progressive and transfer stamping
- Die Maintenance Shop
- Quality inspection and testing
- Continuous improvement
- Process control
- Traceability

EQUIPMENT

Our facility is equipped with high-tonnage stamping presses that allow us to manufacture complex, deep drawing and high-volume components with precision and consistency.

- Presses capacity:
 - 1,000 tons progressive
 - 1,500 tons progressive
 - 1,500 tons transfer
 - 3,000 tons transfer
 - Transfer line automation





SCHULER

MODEL	TSE-3000 - 216 - 144	TSE -1500-216- 108
CAPACITY TON	3,000	1,500

BED SIZE	216 X 144	216 X 108
STROKE (IN)	40	40
ADJUSTMENT (IN)	2	2
SHUT HEIGHT (IN)	62	62
SPM	8-15	8-15
THICKNESS (MM)	0.5 ~ 5.0	0.5 ~ 5.0





	USI	CLEARING
MODEL	S4-1500-180-90	S4-1000-180-90
CAPACITY TON	1,500	1,000
BED SIZE	180 X 90	180 X 90
STROKE (IN)	34	34
ADJUSTMENT (IN)	14	14
SHUT HEIGHT (IN)	52	48
SPM	10	10
LATERAL WINDOW (WXH IN)	64 X 52	56 X 30
THICKNESS (MM)	0.5 ~ 5.0	0.5 ~ 5.0





LABORATORY

We have advanced metrology equipment that guarantees accuracy, reliability, and repeatability in every measurement.

High accuracy solutions for quality assurance and dimensional control.

METROLOGY EQUIPMENT



CMM SPECIFICATION

Brown & Sharpe
(Hexagon Metrology)

Model: Serie Ghibli

X: 1500 mm
Y: 2600 mm
Z: 1400 mm

Software: PolyWorks

CAPABILITIES

- ✓ Measurement Programmable
- ✓ Comparison vs CAD
- ✓ Dimensional Reports
- ✓ GD&T



ARM QUANTUM S 4 METERS / PCMM

Traditional reliability, repeatability, and accuracy, with the versatility and portability.

- Move the arm to where the part is made.
- Measure full parts quickly and easily.

KEY FEATURES

- ✓ Probe-Laser Line, FARO Blue HD
- ✓ 6 axis (palpation), and 7 axis (scanning).
- ✓ 8 axis in rotative station.
- ✓ Software: PolyWorks



PRECISION

High accuracy measurements for critical components.



RELIABILITY

Repeatable results that ensure quality and consistency.



EFFICIENCY

Fast data acquisition and easy reporting with PolyWorks.



VERSATILITY

Solutions adaptable to different parts and production needs.



CAPEX

GK Stamping “Tool Shop” is capable and reliable with high precision equipment that strengthens our manufacturing capabilities and supports turnkey solutions.

OUR MACHINERY - 2027

1 CNC LATHE
BRAND: HAAS
MODEL: SL-40



2 CNC LATHE
BRAND: HAAS
MODEL: VF-7/50



3 CNC LATHE
BRAND: HAAS
MODEL: SL-30T



4 DRILL
BRAND: MAZAK
MODEL: RADIAL 5X12



Mazak

5 LATHE (MANUAL)
BRAND: MANUAL
MODEL: MILLIMETRIC

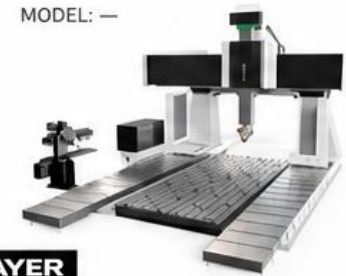


6 CNC MILL
BRAND: VISION WIDE
MODEL: —



**VISION
WIDE**

7 CNC MILL
BRAND: ZAYER
MODEL: —



ZAYER



**OUR
CAPABILITIES**



High precision CNC
machining for complex
parts and tight tolerances.



Versatile equipment
to meet a wide range of
manufacturing needs.



Commitment to quality,
efficiency, and continuous
improvement.

OUR TOP PRODUCTS

AUTOMOTIVE AND HEAVY INDUSTRY



Bumpers



Brackets



Chassis and frames



**Stamping and
assembly components**



Cross Member

OUR CORE COMPETENCY



Gerardo Mejia
General Manager

Management Seniority

+ 12 yrs Director Ops Automotive Industry
+ 25 yrs Automotive & Aerospace Experienced
Lean Six Sigma Black Belt, Stamping Expertise
Industrial Eng & Bachelor of Business Adm



Lily Cuellar
Finance Controller

+ 11 yrs Automotive Industry
+ 15 yrs Grupo Industrial Monclova
+25 yrs CPM Certified
Master in Taxes



Luis Bernardo Martinez
Materials Manager

+ 25 yrs Automotive & Aerospace Industry
+ 20 yrs Supply Chain Management Experienced
Chemical Engineer
Supplier QA Award Chrysler-On Time Delivery



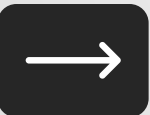
Jesus Alvarez
Engineering Manager

+ 25 yrs Automotive & Aerospace Industry
+ 15 yrs Management Experienced
Industrial Engineer, Metal Forming Skills
General Motors Stamping Experience



Simone Chicco
Quality Manager

+ 30 yrs Automotive Industry (International)
+ 10 yrs Management Level Experienced
Lean Six Sigma Green Belt Certified
AIAG Core Tools Certified



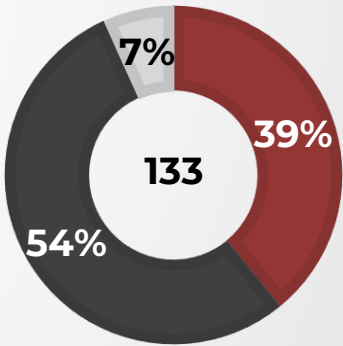
Michel Delgado
Maintenance Coordinator

+ 10 yrs Metal Mechanic Industry (Stamping)
Maxion, Lear, Adient (Stamping Companies)

Employee Demographics

HEAD COUNT BY LEVEL FULL PLANT CAPACITY

Direct Labor	52
Indirect Labor	72
SG&A	9
Total	133



QUALITY & CERTIFICATIONS

Quality is at the core of our operations.

Our Quality Management System ensures consistent product performance and continuous improvement across all processes.

✓ ISO 9001 (Quality Management System) - *Certified*

In the process of being implemented

- IATF 16949:2016 (Automotive Quality Standard)
- ISO 14001:2015 (Environmental Standard)
- CTPAT (Customs-Trade Partnership)

WHY CHOOSE US

- High-tonnage stamping capability
- Reliable production capacity
- Strong quality management system
- Experienced technical team
- Commitment to continuous improvement



CONTACT US

For inquiries or quotation requests, please contact our team.
We are ready to support your manufacturing requirements.

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Viviana Sandoval Pérez | Sales Executive
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¡THANK YOU!