



Exceptional Quality...
Unmatched Service

Die + Forming

Querétaro Plant



Queretaro, Mexico Plant

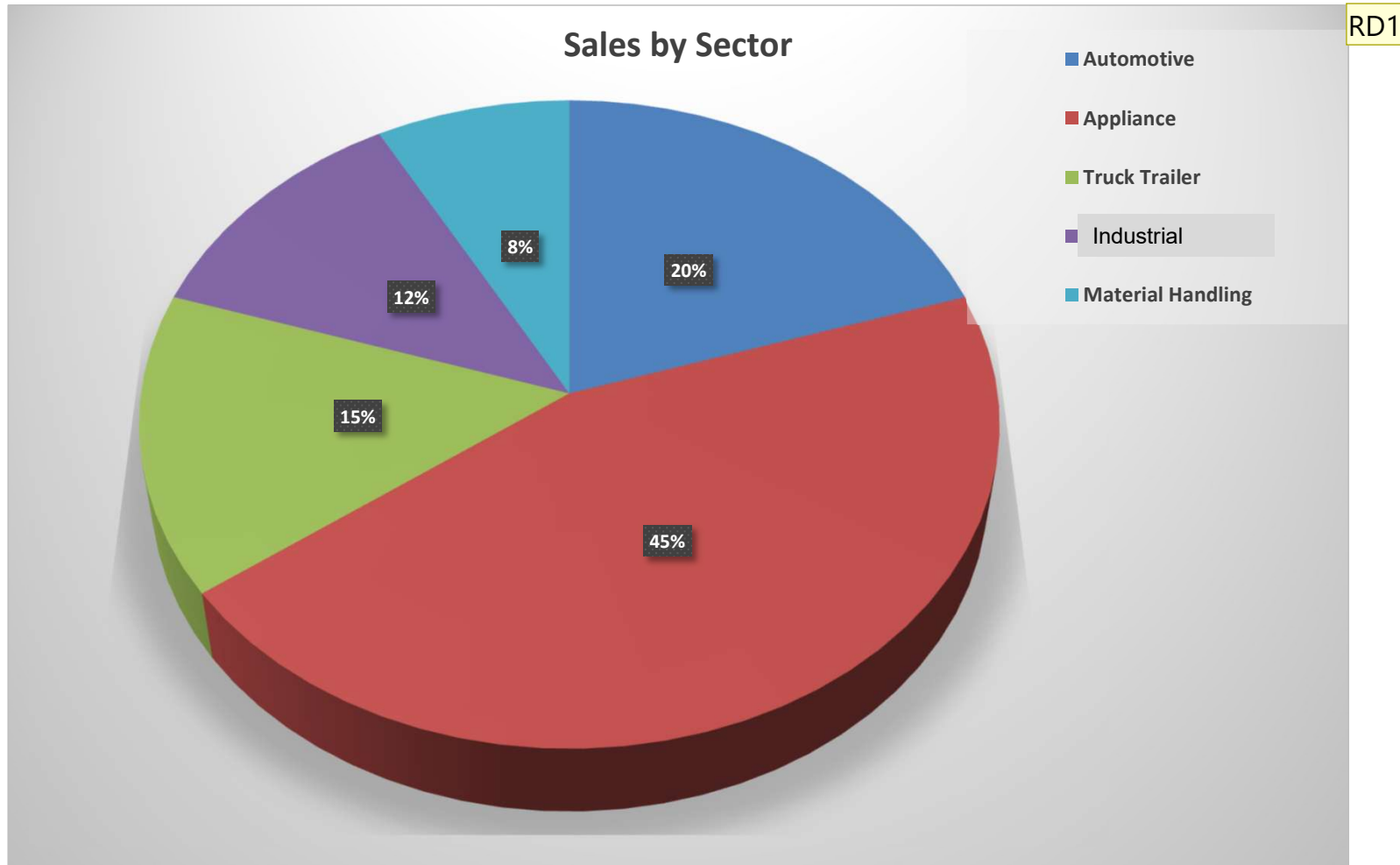
CORE BUSINESS

- ▶ Roll Forming
- ▶ Press Brakes
- ▶ Spot Welding
- ▶ Stamping
- ▶ Assembly
- ▶ Powder Coating



- 41 Employees in two shifts
- Industries Served: Appliance, Automotive, Truck Trailer, Material Handling and Commercial.
- Plant Size: **2,400 sq /m**

Sales by Industry Sector



Lean Manufacturing

- Developing a culture of continuous improvement, we work under kaizen (Lean Manufacturing) approach.



Roller Die + Forming Capabilities

- 9 Rollforming Lines
(7, 1.5 in & 1, 2.0 in & 1, 2.5 in)
- 2 Spot Welders
- 1 Proggressive Press
 - 2 Presses
 - 3 Press Brake
- Metrology Lab



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Line Number	1	2	3	9	5	6	10 2"	7	11 2.5"
Available Capacity	43%	31%	69%	35%	66%	72%	53%	60%	100%

ROLLER Die + Forming

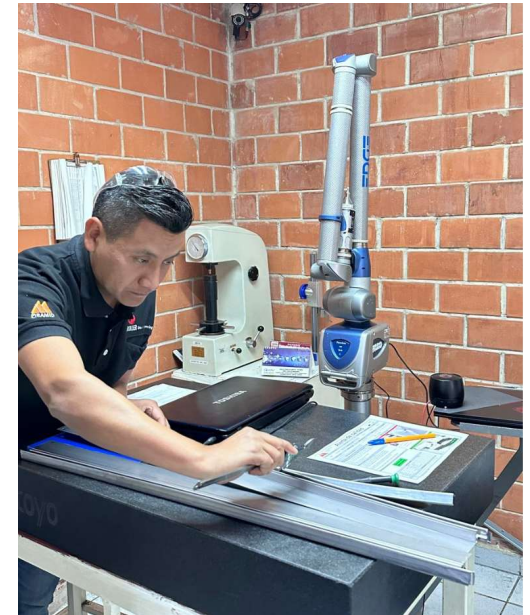
Additional Capabilities



Cut-Off Tool



Rollforming Tool



CMM Arm

r
ROLLER Die + Forming

Additional Capabilities



Progressive Press



Tandem Press



Press Brake



Spot Welding Machine


ROLLER Die + Forming

Additional Capabilities

Powder Coating

8 Stage Wash & Pre
Treatment System Built for
Class “A” Finishes



Press Brake

Supporting programs full
circle-forming parts up to 10'
long

Stamping

40 ton through 300 ton





THANK YOU

Reliability, Quality, Engineering, Lean Manufacturing

How can we help you?

