



Sussek
Machine
Company

Why choose Sussek machine

- The agility of a small business with the resources of a global enterprise.
- Integrated QMS System throughout the enterprise.
- 250 CNC machining centers up to 7 Axis, Horizontals, Verticals, Turning, Swiss, CNC Hobbing, Cylindrical Grinding, Induction heat Treating.
- Immense Engineering, Program Management and manufacturing experience throughout the enterprise.
- Integrated automation to contain costs and lead repeatability.



SMC Business Footprint



Sussek Machine Company
Waterloo, WI – Since 1960

Nelson Numeric
Bloomington, MN – Since 1968

Sussek Machine Company
Suzhou, China – Since 2006

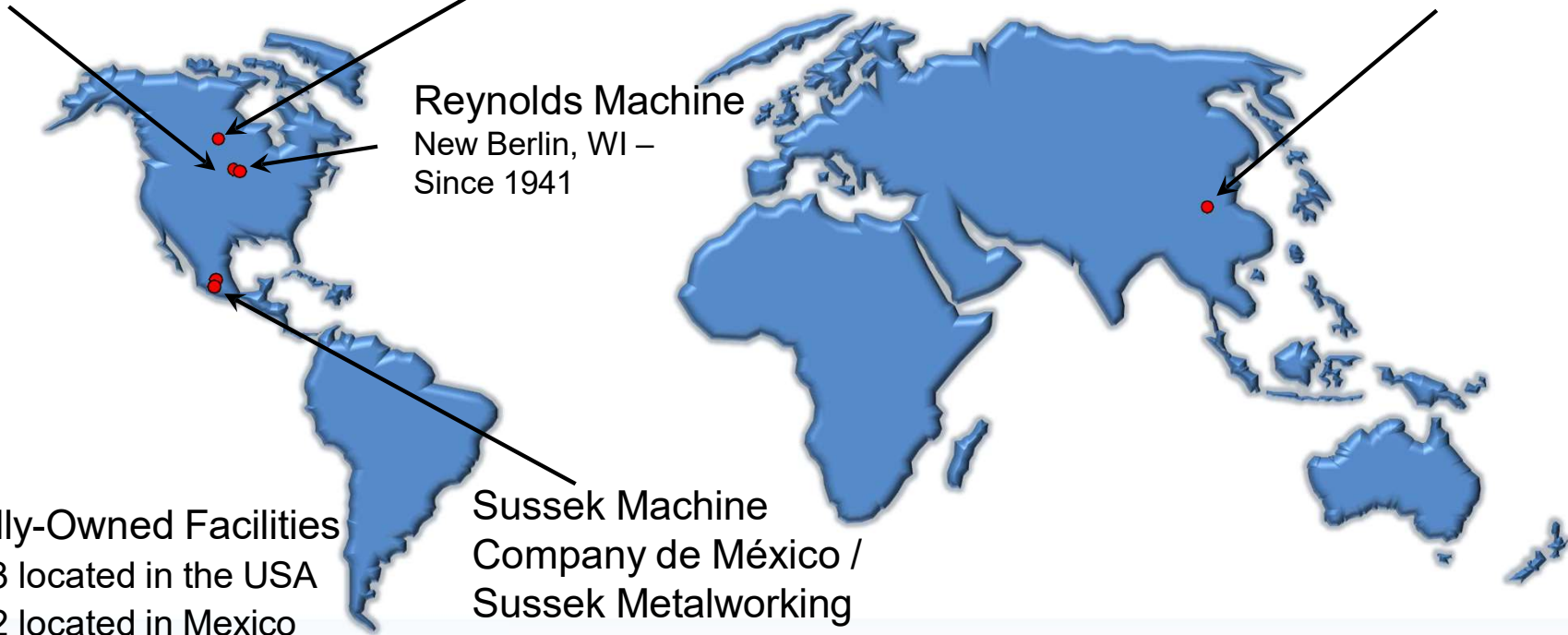
Reynolds Machine
New Berlin, WI –
Since 1941

Sussek Machine
Company de México /
Sussek Metalworking
Solutions, 2 Plants
San Luis Potosí, SLP –
Since 2009

6 Wholly-Owned Facilities

- 3 located in the USA
- 2 located in Mexico
- 1 located in China

400 Employees





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Quality Management Systems

- ISO 9001, IATF 16949, AS9100 Certified
- ITAR Registered
- CMMC 2.0, 107 SPRS score of 110. Full audit planned Q3 2026
- CMMs, PCMM, Metrology Labs
- In-house gage calibration.
- FMEA, APQP, PPAP, SPC
- Control plans for every part and operation
- Hardness checking
- Material lot traceability





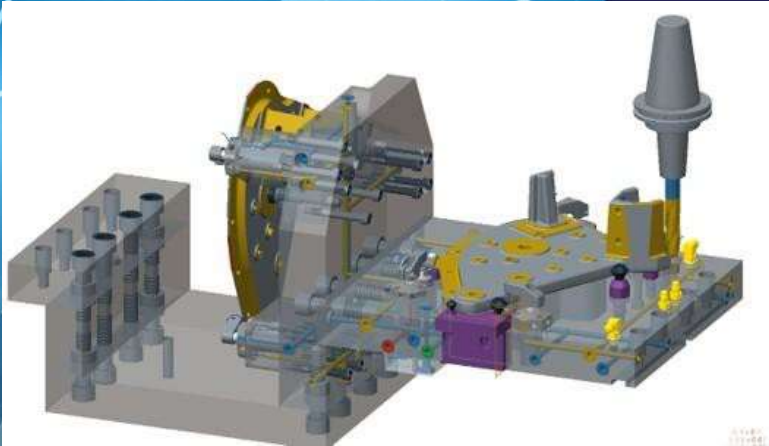
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Why choose Sussek machine

- Precision machining capabilities
- Milling up to 41"x 35" x 38" weight up to 3300lbs.
- Hobbing up to 9" diameter height of 16".
- Turning from .030 Dia. Swiss up to 28" Dia, and 29" length, weight up to 1433lbs.
- Cylindrical grinding up to 11" Dia., weight of 330lbs.
- Heat treat up to height of 60", weight up to 250lbs.



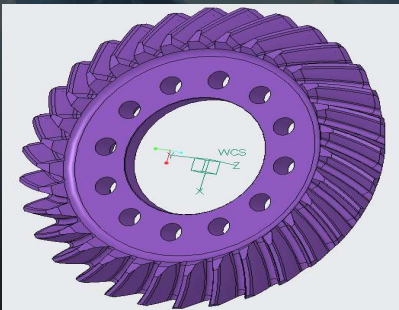
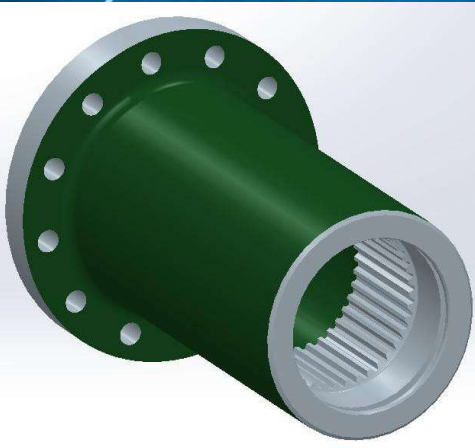
Engineering Excellence



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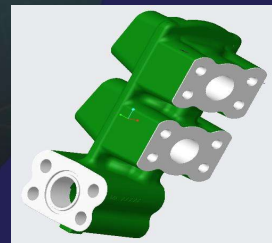
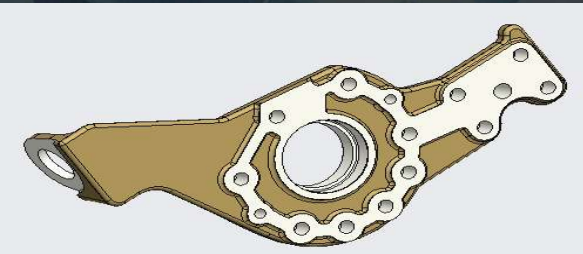
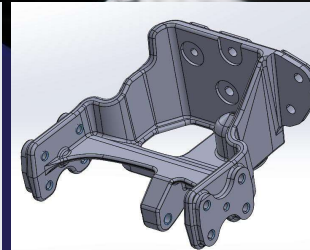
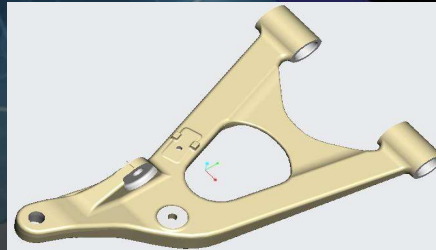
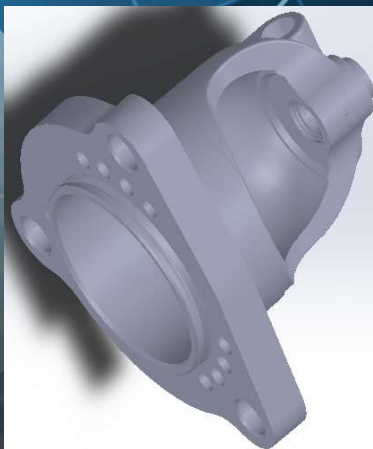
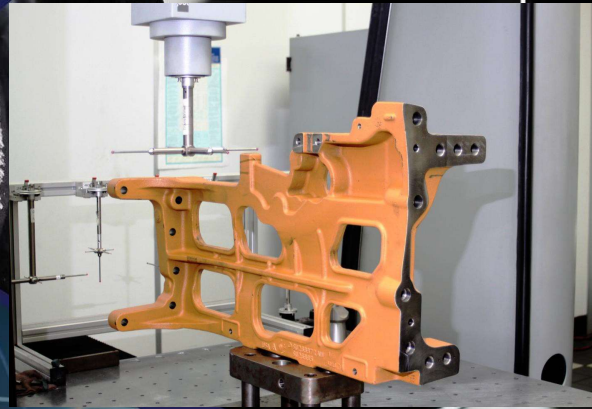
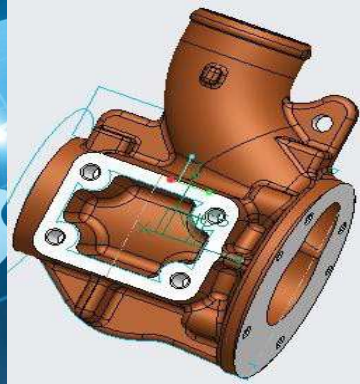


- In house fixture and assembly machine design
- Robotic Engineers on staff with PLC programing capabilities.
- Design assistance For Manufacturability. (DFM)
- Processes are documented with detailed instructions/control plans.
- Dedicated Engineering and Continuous Improvement Teams
 - Continuously improving processes using data from nonconforming parts, CPK results, process efficiencies, ergonomics, and employee input.

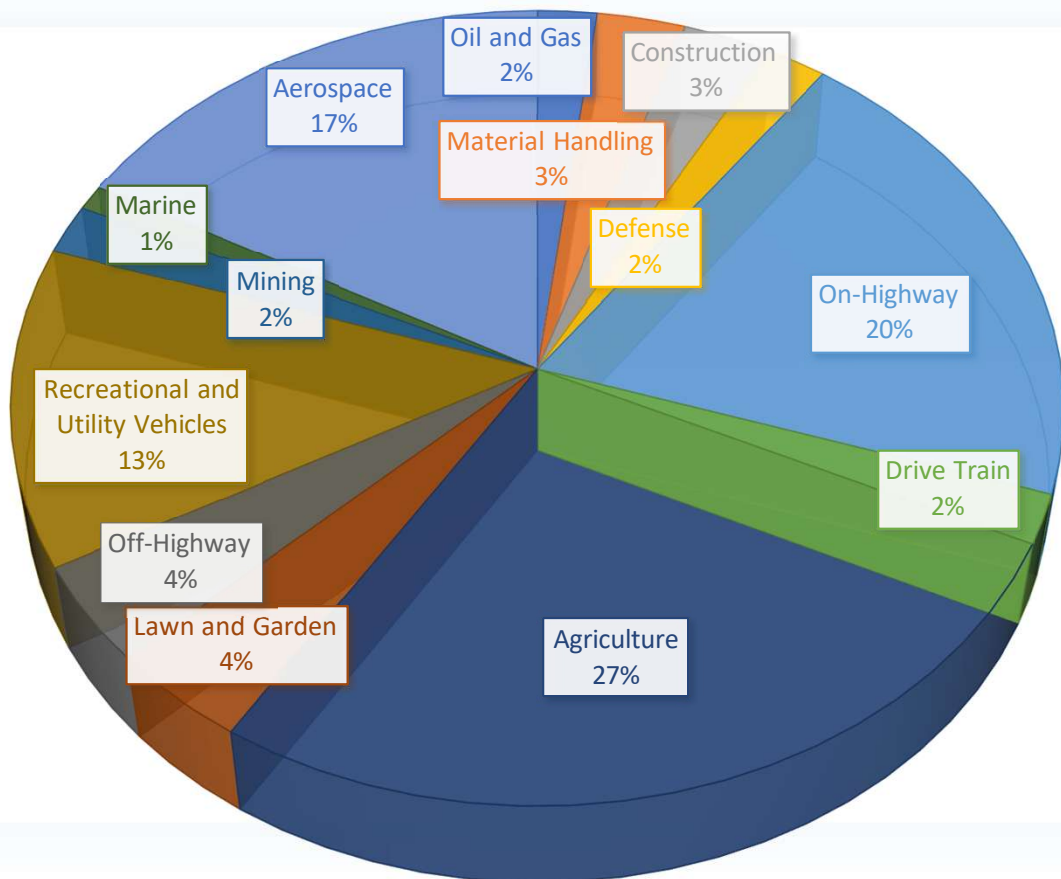




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Overall Industries Served



Current Customers



Honeywell



Your Advantages

- Wholly-Owned Global Footprint with Seamless Delivery, Scalability and Quality Control
- Broad Customer Base
- In-house Vertically Integrated Capabilities & Specialty Processing
- Engineering Support and in-house design capabilities
- Design for Manufacturability
- Partner to grow with and count on.



Thank You



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