

# Mergon Mexico

*We mold ideas for a sustainable future with Care, Confidence and Curiosity*



# Mergon Snapshot

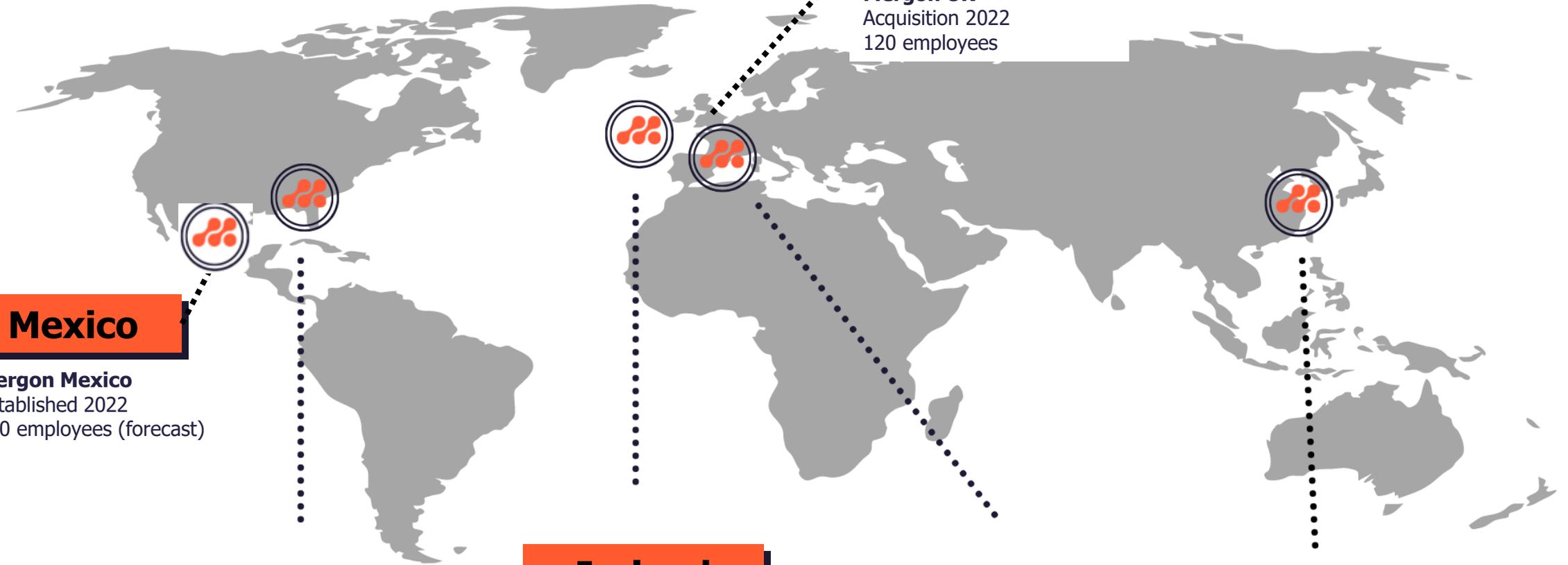
- Founded 1981
- Headquartered in Ireland
- Chairman: Pat Beirne
- CEO: Aoife Beirne
- Annual Sales (end Mar 2024): USD 155m
- Main Processes: Extrusion Blow, Injection, Compression Molding, Vacuum Thermoforming





## United Kingdom

**Mergon UK**  
Acquisition 2022  
120 employees



## Mexico

**Mergon Mexico**  
Established 2022  
100 employees (forecast)

## USA

**Mergon Corporation**  
Established 1998  
290 Employees

## Ireland

**Mergon International**  
Plant 1 Established 1981  
Plant 2 Established 1994  
MiCenter Established 2015  
320 Employees

## Czech Republic

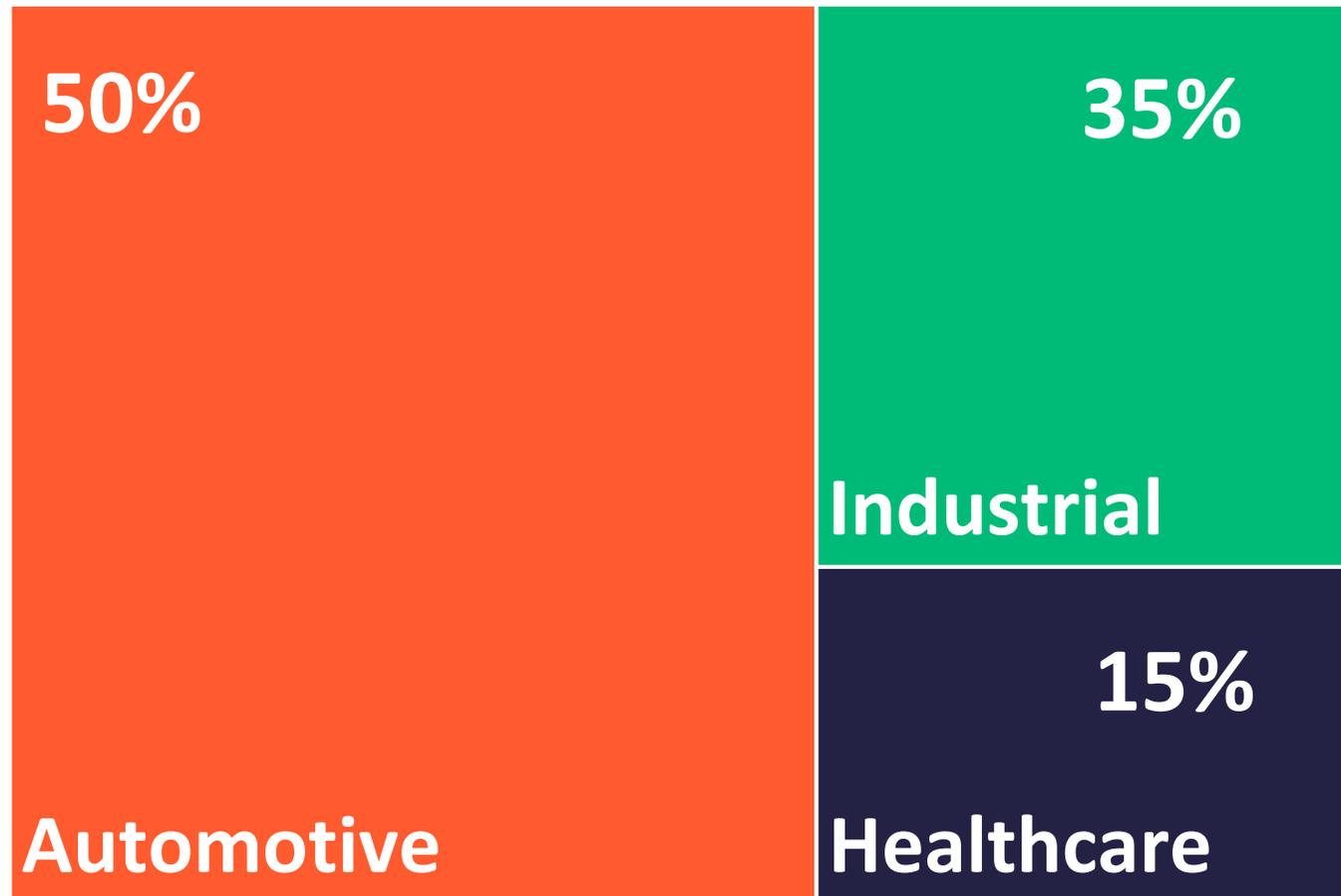
**Mergon Czech**  
Established 2004  
210 Employees

## China

**Mergon China**  
Established 2020  
Sales Office

# A Balanced Business

- 3 Discreet Divisions
- Information and best practice sharing
- Protection from cyclical business changes



# Mergon Capabilities

- **Extrusion Blow Molding**
- **Injection**
- Sub-assemblies
- Automation
- Design
- Testing
- Fiber ducts compression molding



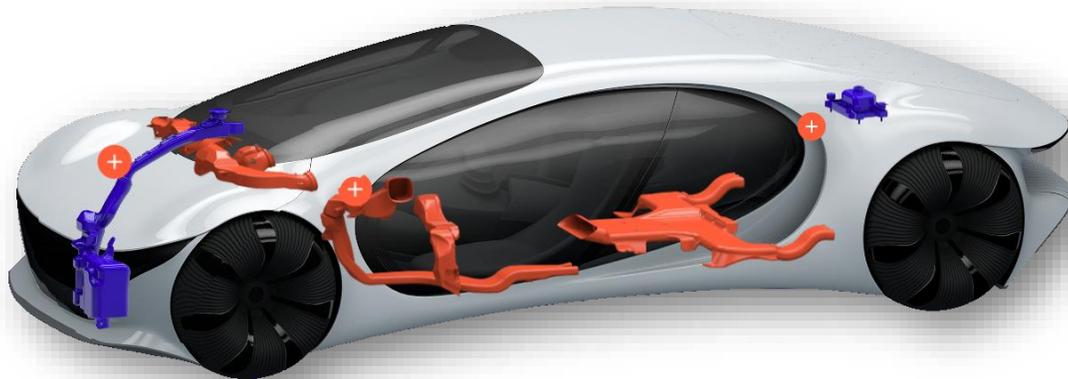
# Automotive (blow molded)

## Air Management system

- Air ducts

## Systems for clearer vision of windshields

- Washer tanks
- Water ducts



# Trusted partner for disruptors and industry leaders



ZOOX



FORVIA

# Industrial

## Diverse Market Sector

- Households parts
- Power Sports parts
- Printer ink cartridges
- Construction barriers
- Power tool cases
- Etc.

Long term customers:

Xerox since 1984



Air inlet pipes for Vaillant



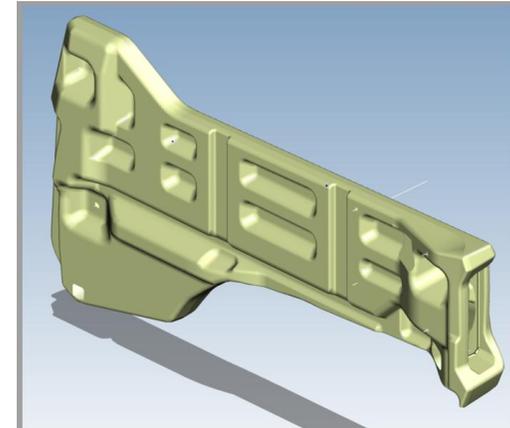
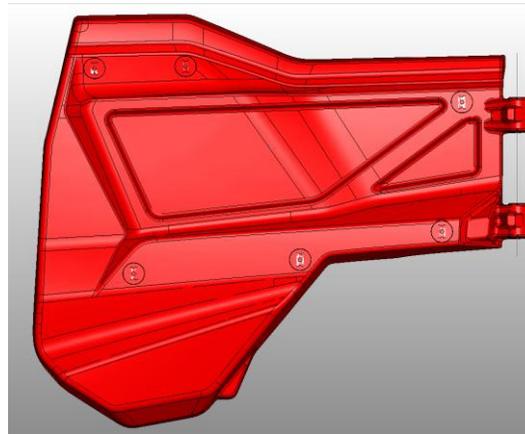
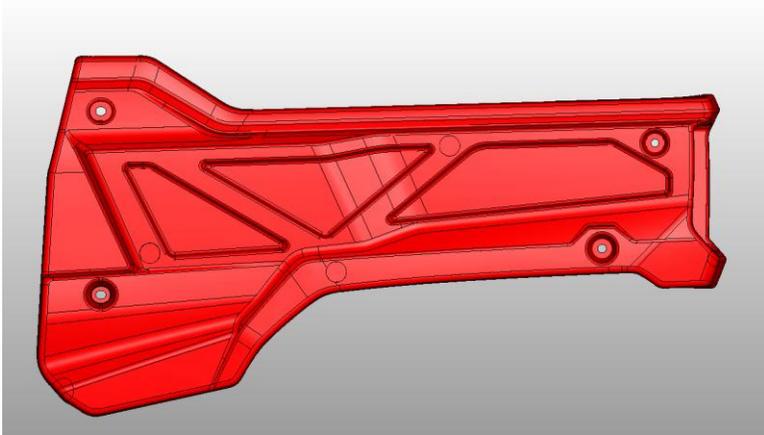
Condenser bottle for clothes washing m.



# Industrial

## Power Sports

- Front Doors
- Rear Doors
- Bedside



# Industrial

## Diverse Market Sector

- Bottles



# Industrial customers

**AEG**

 **BOSCH**

**Britax**  


**B/S/H/**  
BSH HAUSGERÄTE GMBH

**GROHE**  


**horizont**  
  
**klemmfix**

 **INDESIT**  
company

**Makita**<sup>®</sup>

**xerox** 

**Milwaukee**  


**Whirlpool**  
CORPORATION

 **mergon**

# Quality at Mergon

- ISO 14001
- ISO 45001
- ISO 50001
- ISO 9001
- IATF 16949 planned for August 2026.
- IMMEX planned for October 2025



**ISO 50001**

LL-C (Certification)



# Quality at Mergon

- Great Place to Work
- CSR: Corporate Social Responsibility
- Blizz Operational Excellency
- NSF
- Ecovadis.
- Lean manufacturing



# Mergon Mexico Overview

- Launch: 1 Dec 2022
- 100+ Employees
- 10,000 sq m (Phase 1 and 2 completed)
- 5,000 sq m Expansion (Phase 3 under Planning)
- Key Customers: Forvia, Tesla, Yanfeng, Lucid, SAS Automotive



# Mergon Mexico Overview

- 1 Injection Machine. 800 Ton. 100% available
- 1 Injection Machine. 800 Ton. 100% available in October 2025
- 1 Injection Machine. 350 Ton. 50% available
- 9 Extrusion Blow Molding Machines. 2 of them are 100% available.
- 7 Six axis robots: demolding, flash removal and quality inspection through scanners.
- Compression molding using polyester fiber.



# Mergon Mexico Overview

- Tool room with 2 HAAS CNC machines, conventional lathe and milling. Quality room. 90% of engineering changes or tool maintenance is done in house in a quick efficient way.
- Plastic welding: hot plate.
- Water leak testing
- Poka-Yoke scanners to test for foam placement and other quality issues.

## Capacity in hours:

- Mergon currently works two 12-hour shifts, or 24 hours per day, from Monday to Thursday.
- Around 4,600 hours a year per machine available.
- It could add Fridays and Saturdays.





# MACHINE 752

MC 752

01



**Planned  
expansions**



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Sales Manager

**Date:**

June, 2025

