

### About Us



Metalia is a family-owned company founded in Monterrey, Mexico, in 1981



We provide sheet metal, powder-coated, and preassembled parts primarily to OEM customers in the US, Mexico, and Canada. Additionally, a portion of our products are shipped to Puerto Rico, Italy, and Austria.



We have 4 Plants and a Distribution Center with a production objective of ≈ 19,000 tons



We understand each of our client's needs, offering reliable, sustainable, and customized solutions with operational and technical expertise, as well as friendly and effective customer service.





### **Our History**



Shear Machine Operator in 1990s



Distribution Center in 2025

#### 1981

The company was founded with a focus on manufacturing furniture for libraries

1991

The current owners acquired the business and began expanding into various markets, including office furniture and institutional sectors

#### 2000

Initiated within the sector of Original Equipment Manufacturers (OEM)

### 2014

The company's furniture division was sold, and it subsequently rebranded as Metalia, focusing on serving OEM clients

#### 2017 to Today

The company is expanding and establishing a stronger foothold in the sheet metal industry. It has expanded from a single location to five, effectively doubling its production capacity



### Our Services & Capabilities

We can





Weld





Powder paint





Assemble





Package

any custom-made piece to client's specifications and needs

### Materials and Gauges Available



Galvannea by request



Hot-Rolled Steel 5/16, 3/16, 7,10,11,12, 15, 14, 16,1/4, 5/8, 3/8



Stainless Steel 1/4, 3/16, 10, 11, 12, 14, 16, 18, 20



Cold-Rolled Steel 14, 16, 18, 20, 22



Aluminum 3/8, 5/16, 13, 14, 10, 1/4, 3/16, 24 Ga, 27 Ga



Galvanized Steel 10, 11, 12, 14, 16, 18, 20, 22

# Our Equipment and Technology Main Processes

#### Presses



- 23 CNC Turret Punch Presses (50, 30 and Four 20 Tons)
- 33 CNC Brake Presses (60 to 250 Tons)
- 4 Mechanical Presses (80 to 120 Tons)

#### Cutting



- 4 Laser Cutting Machines (Power 6KW)
- 3 Shears



## Our Tools and Technology Additional Processes



- ✓ Robotic MIG Welding (2)
- ✓ MIG Welding Stations (14)
- ✓ TIG Welding Stations (3)



#### **Painting**

- ✓ Blasting Equipment (1)
- ✓ Powder Paint Lines (4) UL approved



### Manual Additional Services

- ✓ Assembly
- ✓ Sealant Application
- ✓ Packing
- ✓ Hardware Insertion (Rivet, Studs, etc.)
- ✓ Other Applications



### Machine Additional Services

- ✓ Rolling Machine (1)
- ✓ Tumbling
- ✓ Tapping
- ✓ Hardware Insertion (PEM)
- ✓ Other Applications





# Some of our Top-of-the-Line Equipment





# Some of our Top-of-the-Line Equipment





Amada - EMK 3612 MII



Welding

MILLERMATIC TIC-252



### **Industries Served**

Our main clients are in the Electrical, HVAC, Telecommunications, Medical, and Power-Generating Industries













### Quality Certifications







ISO Certificate 14001:2015



ISO Certificate 45001:2018



ISO Certificate 9001:2015



# Environmental Certifications & Operational Capabilities



IMMEX supports both direct and virtual export operations

Electronic Data Interchange Capability Actions to comply in Corporate Social Responsibility (CSR)









### **UL Certifications**



Certificate for Powder paint lines



Certificate for design and fabrication of cabinets and cutout boxes.

# Sustainability & Environmental Responsibility

- ✓ We have successfully reduced our carbon footprint by 35%\*
  from 2019 to 2024
- ✓ We support AMANEC; Child cancer Association
- ✓ We adhere strictly to the environmental regulations applicable in our region and/or required by our clients.
- ✓ The following projects are envisioned for implementation:









# Finished Products Incorporating Components Manufactured by Metalia











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# Competitive Advantages & Value Proposal

Prioritize

long-term

relationships
with our clients,
suppliers, and
employees

Investing in advance before processes reach full capacity

**Experienced in PPAP** approval
processes

Design
capabilities
& tailored
solutions to
customer's
needs

Use forecasts
to ensure
on-time
deliveries
(KANBAN,
Just In Time)



### **Our Locations**

#### Plant 1 & 2

• Manufacturing building - 86,000 sq. ft. (7,990 sq. mts.)

#### Plant 3

• Manufacturing building - 86,000 sq. ft. (7,990 sq. mts.)

#### Plant 4

• Manufacturing building - 77,300 sq. ft. (7,200 sq. mts.)

#### **Distribution Center**

• Warehouse- 88,800 sq. ft. (8,250 sq. mts.)



# New Distribution Center

- ✓ 88,800 sq. ft. (8,250 sq. mts.)
- ✓ In operations since November 2023









### **Contact Us**

Request a Quote | Schedule a Meeting | Visit Our Facilities

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