

きらりと輝く整流工場づくり!

OGAWA INDUSTRY



OGAWA INDUSTRIA DE MEXICO



Número DUNS® 951571069

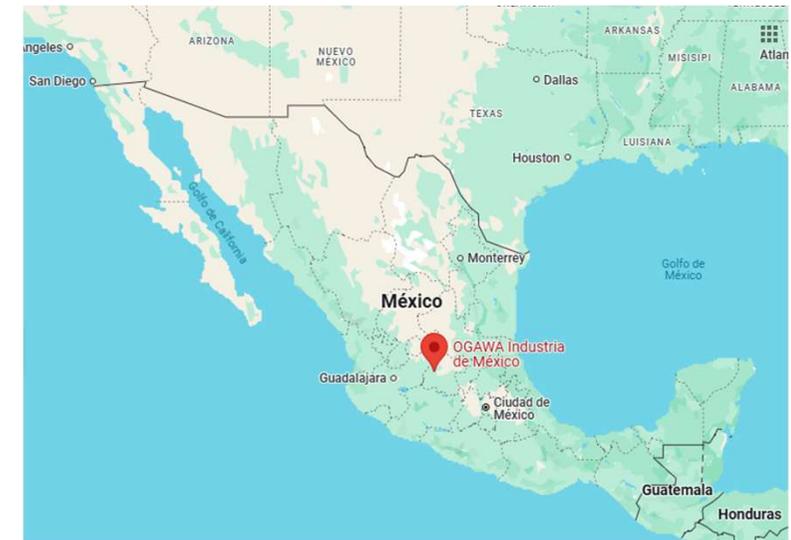
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- **Legal Representative** Keiichi Hikichi
- **Establishment** February 2017
- **Capital** 3.4 M USD
- **Employees** 32 ※Diciembre 2025
- **Sales** 3.1M USD ※2025
- **Business Area** Manufacture of automotive parts (100%)
Cold heading products:
 - Fasteners
 - anti-vibration parts etc.
- **Business Items**



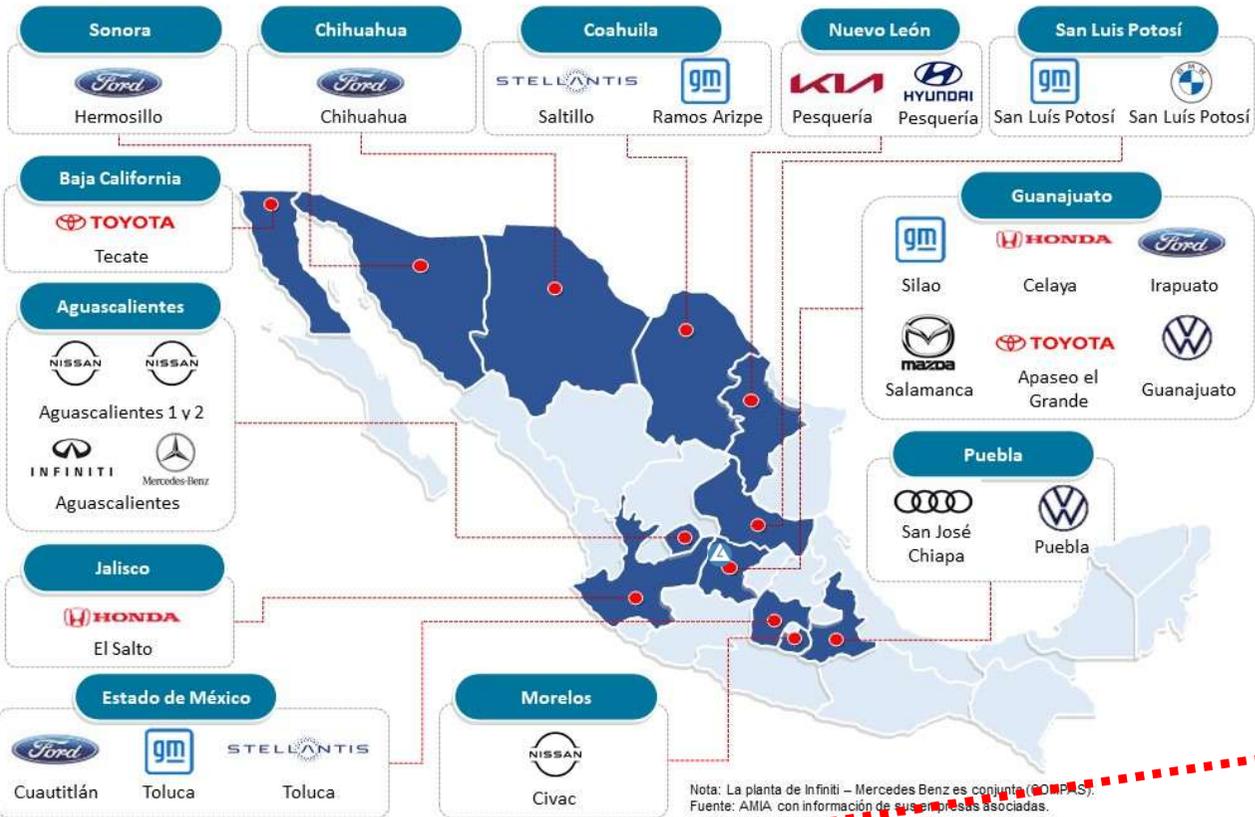
Avenida Mina de Calderones 200, Interior B, Modulo 1 Puerto Interior, Silao, Guanajuato, C.P.36275 Mexico



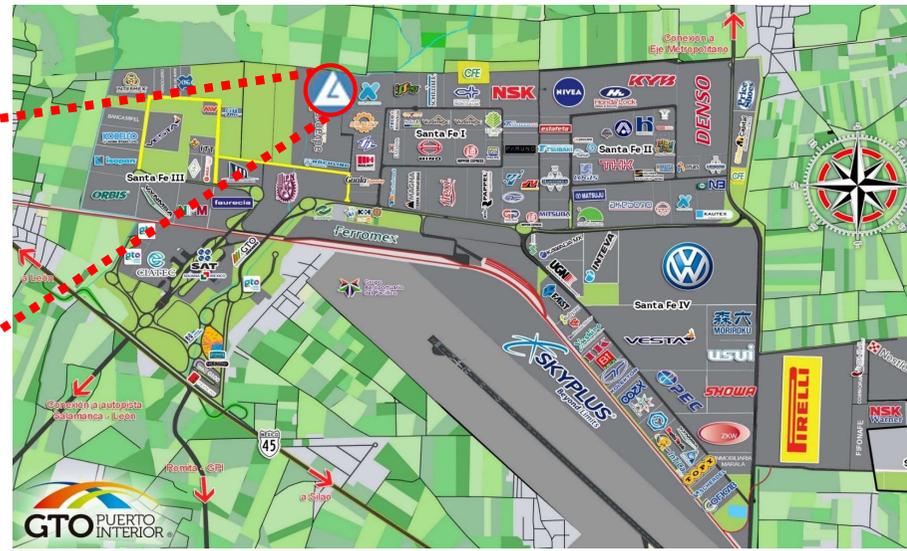
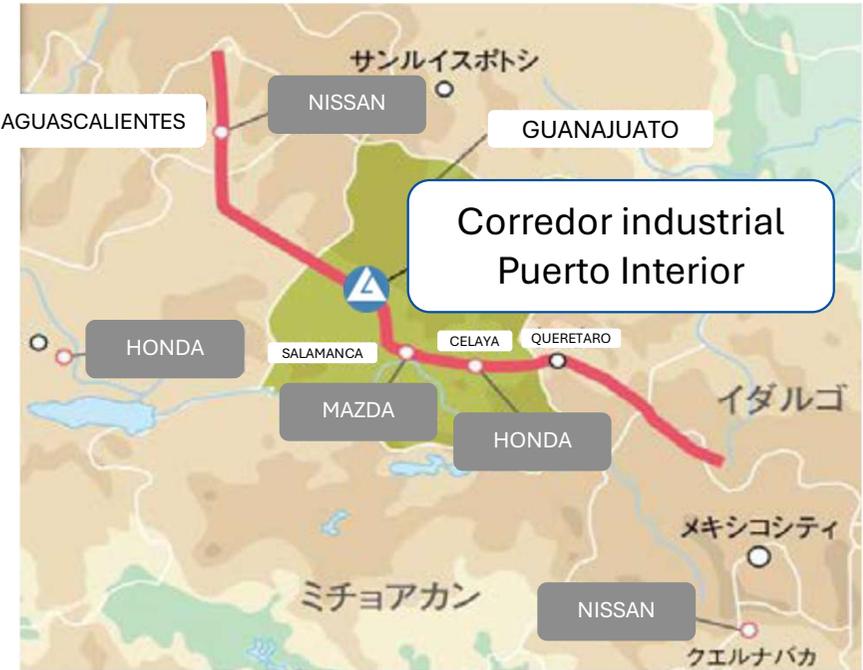
Location



Plantas de fabricación de vehículos ligeros, motores y transmisiones pertenecientes a las empresas asociadas a la AMIA



Nota: La planta de Infiniti – Mercedes Benz es conjunta (COM-PAS).
Fuente: AMIA con información de sus empresas asociadas.



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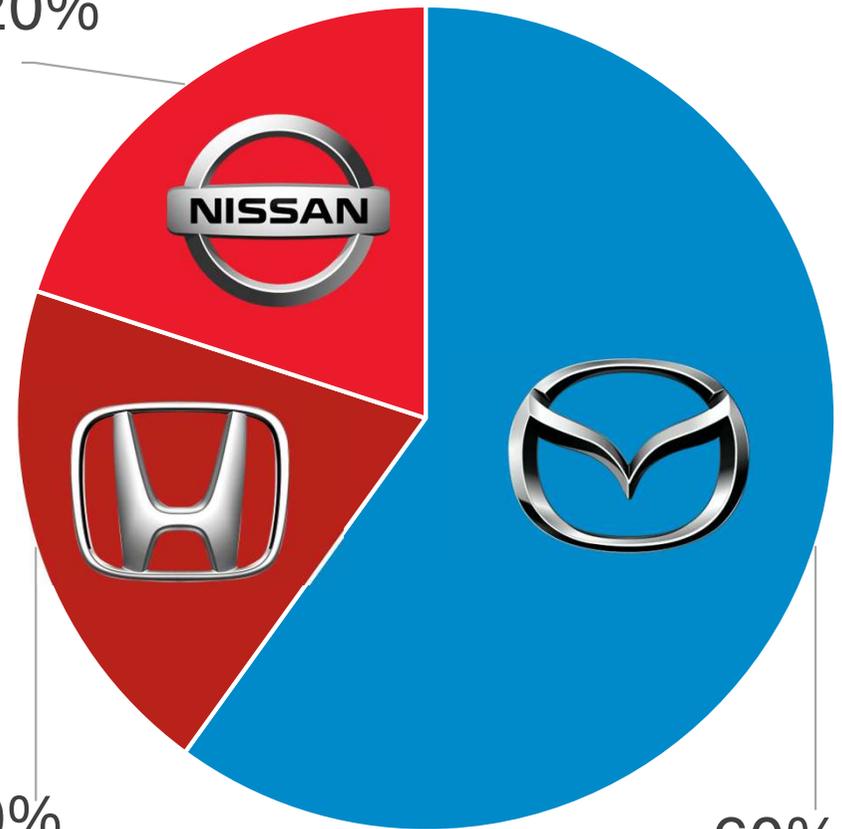
Customer & OEM

Customer



End User

20%



60%

20%

Production Flow & Layout

Raw Material

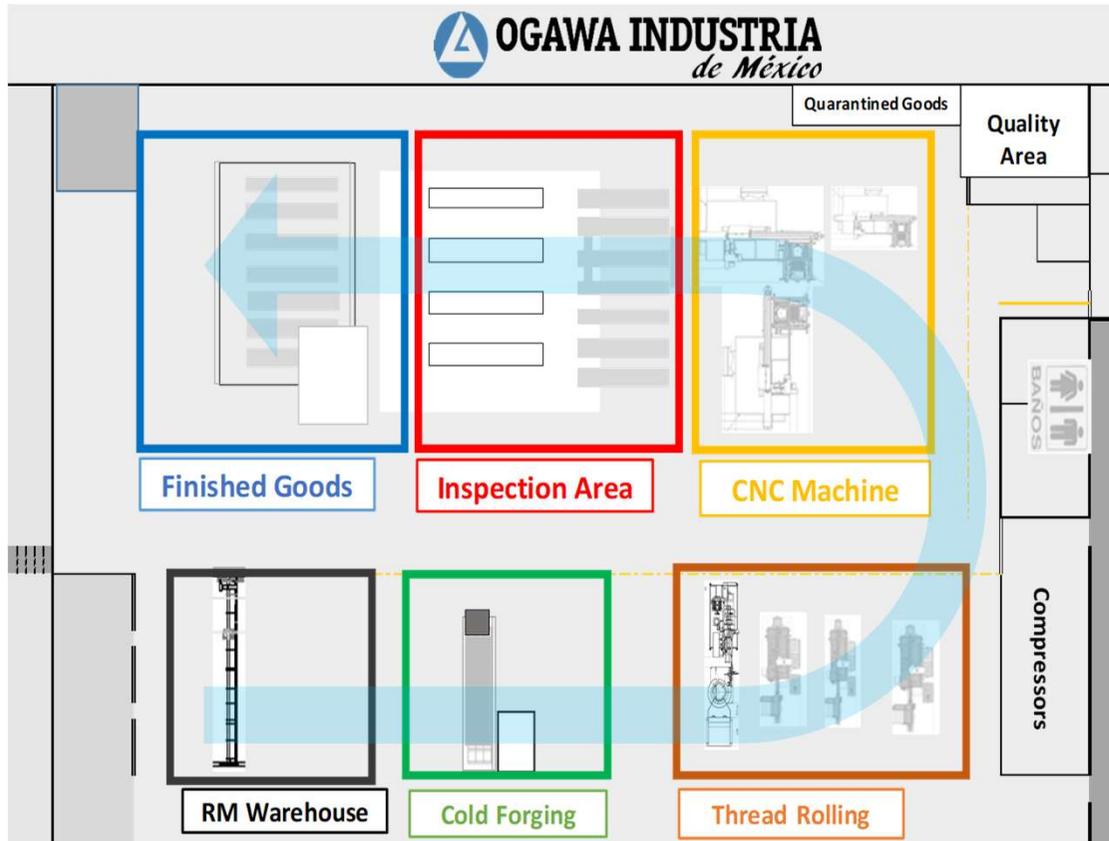
Cold Forging

CNC
Heat Treatment

Inspection

Packing

Threading



U-shaped layout

Minimization of materials and products movement

FIFO method

Actual production volume

360,000 pieces/month

Raw Material

Option1 : Current Supplier

Raw Material	Drawing
 KOBELCO Japan	 O&K Think Beyond Impossible Japan

Option2: New Supplier

Raw Material	Drawing
 JFE Japan	 DSS Deacero Summit Mexico

Flexible Supply Solutions

Ogawa can offer both Option 1 and Option 2, based on client's specific needs.

Option 2 has been fully evaluated and approved by OEM H, with mass production scheduled to begin in May 2026.



Cold Forging

Part Former



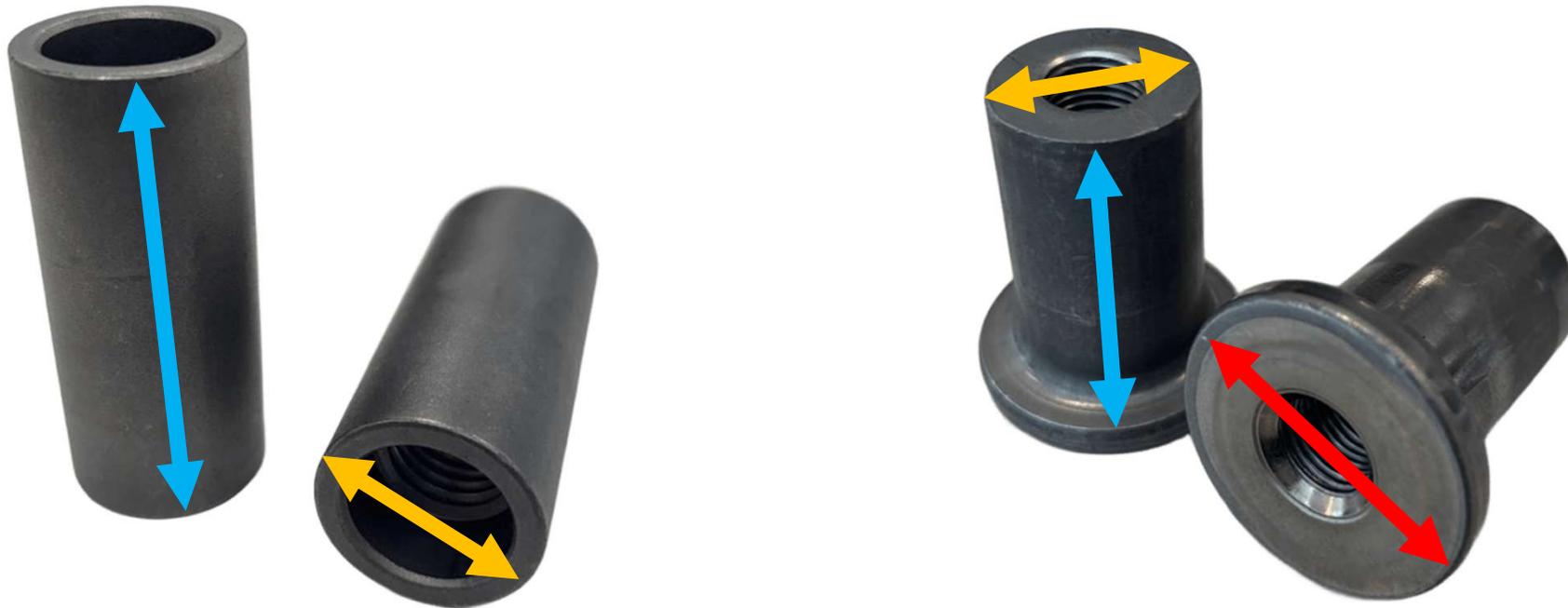
Machine capacity

- Steps: 6 steps mold
- Capacity: 350t
- Maker: Asahi Sunac
- Material: Carbon steel



Our Parts size (depends on shape)

- Outside Diameter: 14 - 30mm (Flange Max 45mm)
- Length: 20 - 120mm



- Steel Grade

JIS: SWCH10R, SWCH15K, SWCH20K, SWCH45K, SCM435, etc

SAE: 10B21 etc

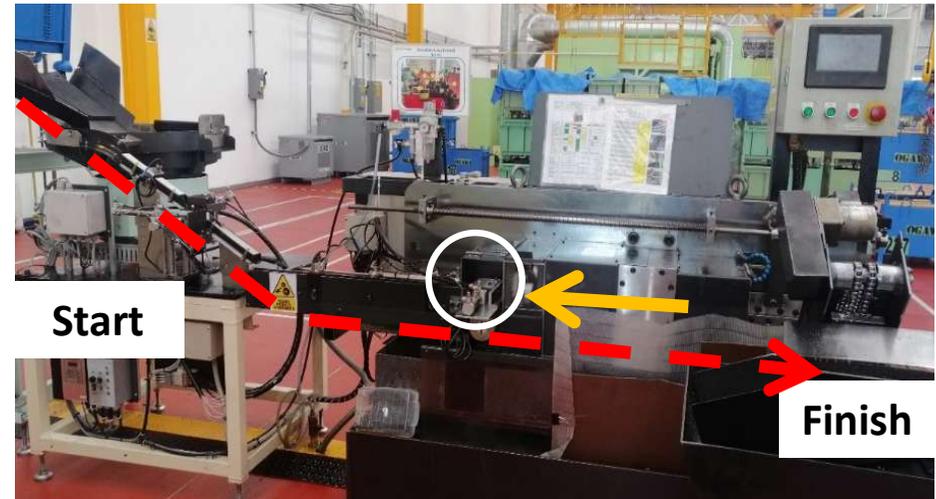
Thread Rolling

3 Vertical



The machine has a sensor to detect piece without thread rolling.

1 Horizontal



The piece go through one direction to avoid pieces without thread rolling process.



CNC Machines



Inspection

Thread inspection



Visual inspection



OIM carry out the 100% inspection of the pieces.
We only ship products that meet customer specifications.

Quality

Certification



IATF Certificate

LAB



Roughness Test Machine (Mitutoyo)



Coordinate Measuring Machine (Mitutoyo)



Contour Measuring Machine (Mitutoyo)



Hardness Test Machine (Mitutoyo)



Optical Comparator Machine (Keyence)



Microscope VHX Machine (Keyence)



Thank you