

Insert Molding Parts by ATECS

Insert

parts Busbar		Terminal pin		Nut, Collar		Sensor core		
					0			5

- More than 100 parts / Various parts can be inserted



Material

- PBT - PPS
- LCP
- PA
- Other

- Possible to propose plastics suitable for product specifications

Special technology

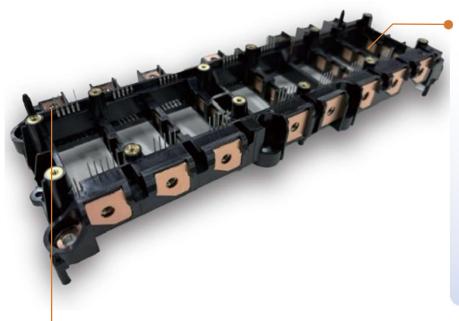


Special technology ———											
Low inductance busbar	Heat sink insert	In-mold swaging	PCB insert	Nut Holder							
			1,516								

- Various insert technologies are patented
- Contribution to Miniaturization,
 Lightweight and cost-reduction



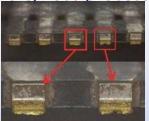
ATECS technology (In mold)



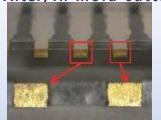
In mold Tie bar cutting

- Benefit of this technology
- Reduced post process(Tie bar cutting)
- ·Improved wire bonding share strength

Before/Post process



After/In mold cutting



- In mold swaging
- Benefit of this technology
- ·Reduced parts number(bolt, nut) and assembly cost
- Improved tightening strength

Before/Screw fastening



After/Swaging in-mold

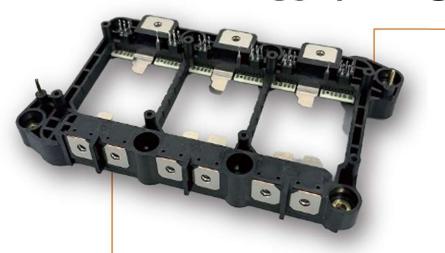








ATECS technology (Integrated)



- **Integrated Press Fit Pin + Circuit Board**
 - Benefit of this technology
 - Improved design flexibility(ex:Narrower circuit layout)
 - Cost reduction and better productivity

Before/Stamping parts After/Integrated-Press fit pin/board











Integrated - Nut holder + Pre-bending

- Benefit of this technology
 - ·Reduction of process number = Cost down
 - Better flatness of fastening surface
 - Nut holder = Can be used regrind resins from sprue/runner

Before/Post bending





After/Nut holder+ Pre-Bending





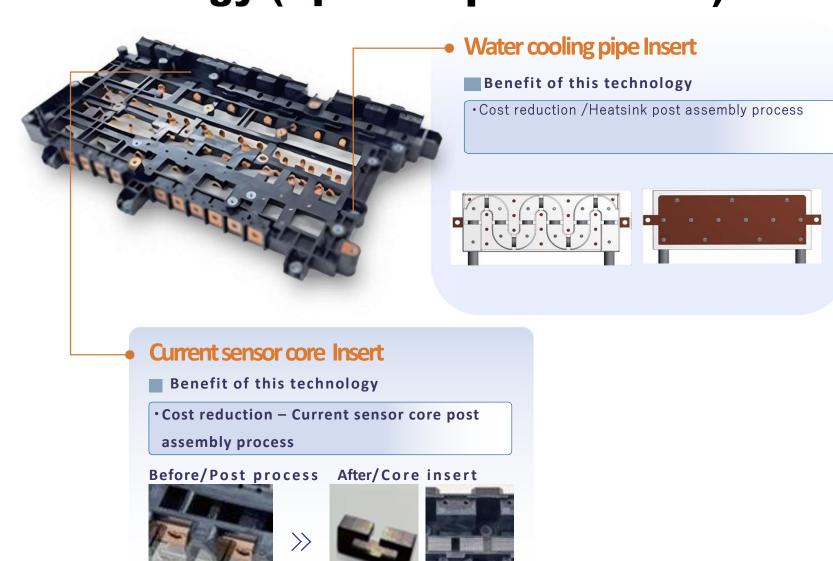




▲ NAGASE Delivering next



ATECS technology (Specific parts Insert)





ATECS technology(For High current and voltage)



Swaging for thick busbars

- Benefit of this technology
- ·Thick busbar(3mm) can be integrated
- Good for contact resistance for high current





Low Inductance busbar insert

- Benefit of this technology
- Maintain Insulation performance at ultra thin distance(0.5mm)
- •Further miniaturization and improvement of power loss

