



Sussek
Machine
Company



Sussek Mission Statement

Mission

Industry experts in machined parts and assemblies. Offering our customers not only superior cost, quality and delivery, but a true partnership as if we are an extension of their business. We relentlessly pursue best practices, perfect processes, and highly skilled employees who embody pride and workmanship.

Sussek Quality Policy

Sussek Machine Company will continuously improve its products, processes, and efficiencies to profitably meet or exceed our customer's expectations in service, quality, and delivery.

Sussek Machine Company History

- Founded in 1960 in Waterloo, Wisconsin
- Phil Sussek - Owner/President 1978 to 2003
 - 8 plant expansions since 1975
- Chris Sussek – Owner/President 2003 - 2012
 - Expanded USA operations:
 - Opened operations in Suzhou China in 2006
- Chris Feller – Owner/President 2012 – Present
 - Opened Operations in San Luis Potosi Mexico in 2014.
 - Acquired Reynolds Machine Company in 2016.
 - Acquired Nelson Numeric in 2020, expanding into the Aerospace Market.
 - Expanded Operations in Mexico in 2023.

Overall Company Information

- 6 Wholly-Owned Facilities
 - 3 located in the USA
 - 2 located in Mexico
 - 1 located in China
- 400 Employees
- \$140+ Million Revenue

SMC Business Footprint



Sussek Machine Company
Waterloo, WI – Since 1960

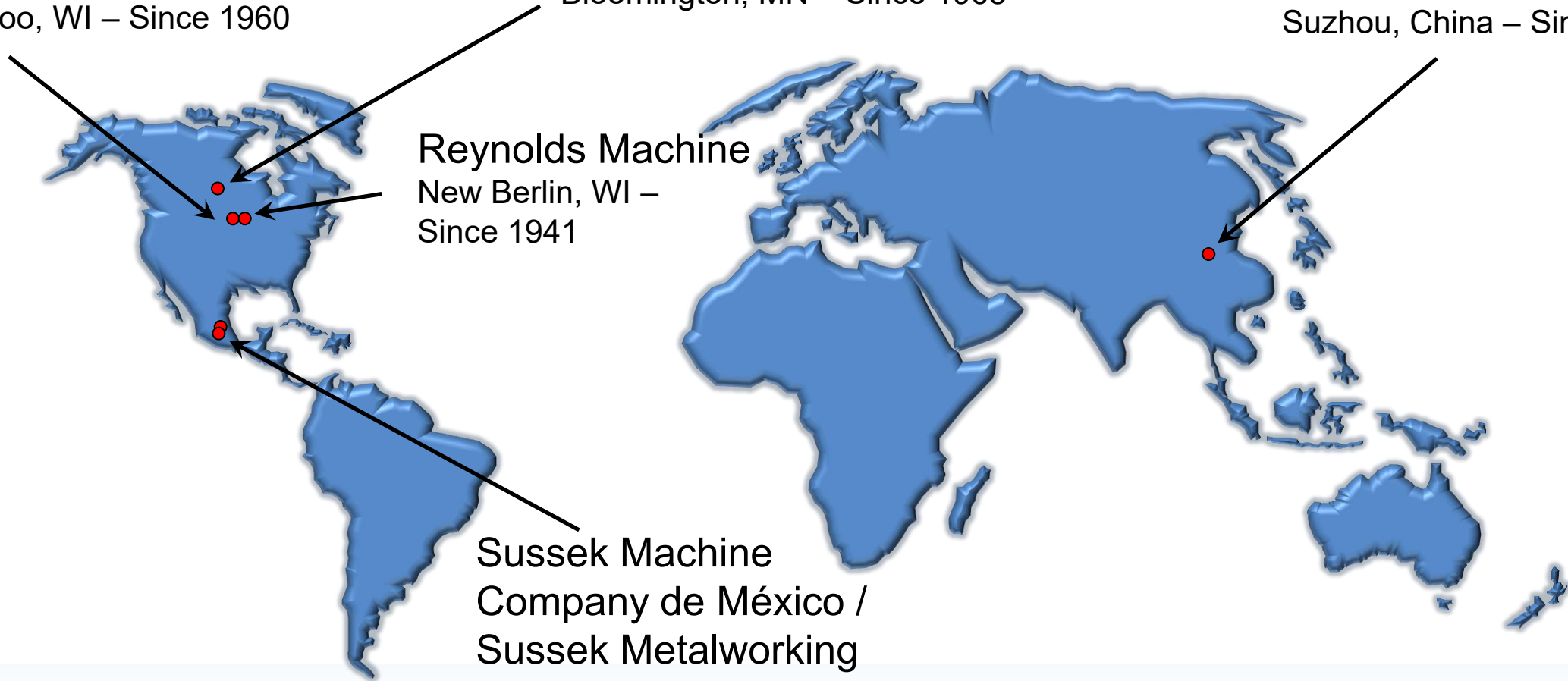
Nelson Numeric
Bloomington, MN – Since 1968

Sussek Machine Company
Suzhou, China – Since 2006

Reynolds Machine
New Berlin, WI –
Since 1941

Sussek Machine
Company de México /
Sussek Metalworking
Solutions, 2 Plants
San Luis Potosí, SLP –
Since 2009

● SMC Manufacturing Locations



Sussek – Cost, Quality and Delivery Performance

- 2022 Sustained Performance Recipient - Triumph
- 2018 Rear Axle Supplier of the Year - Meritor
- 2015 Cost Reduction Supplier of the Year – John Deere
- 2015 Supplier of the Year Runner Up – John Deere
- 2014 Machining Supplier of the Year - Meritor

Sussek Machine Company – Waterloo WI

- Established in 1960
- Headquarter Location
- 130,000 Sq Ft
- ISO 9001:2015 and IATF 16949:2016 Certified
- 100 Employees
- Supports Low to Medium Volume, High Mix
- Main Industries Served
 - Agriculture
 - Industrial
- Machining Capabilities
 - Milling
 - Turning
 - Balancing
 - Grinding
 - Broaching
 - Hobbing
 - Induction Heat Treating

Reynolds Machine – New Berlin WI

- Established in 1941
- 100,000 Sq Ft.
- ISO 9001:2015 Certified
- 85 Employees
- Supports High-volume Production, supporting with Automation
- Main Industry Served
 - On Highway Truck
- Machining Capabilities
 - Automated Cells
 - Milling
 - Turning
 - Balancing

Nelson Numeric – Bloomington Mn

- Established in 1968
- 70,000 Sq Ft
- AS9100, ISO 9001:2015 and ITAR Certified
- 85 Employees
- Supports Low to Medium Volume
- Main Industries Served
 - Aerospace
 - Defense
- Machining Capabilities
 - Milling
 - Turning
 - Swiss
 - Multi-Axis
 - Grinding

Sussek de Mexico – San Luis Potosi Mx

- Established in 2009
- 41,000 Sq Ft.
- ISO 9001:2015 Certified
- 65 Employees
- Supports Low to High Volume
- Main Industries Served
 - On Highway Truck
 - Agriculture
- Machining Capabilities
 - Milling
 - Turning
 - Grinding
 - Plasma Cutting
 - Lapping

Sussek Machine – Suzhou China

- Wholly-Owned
 - Established in 2006
 - 42,000 Sq Ft
 - ISO 9001:2015 and IATF 16949:2016 Certified
 - 65 Employees
 - Supports Medium to High Volume.
- Main Industries Served
 - Recreational
 - Agriculture
 - Industrial
 - Machining Capabilities
 - Milling
 - Turning
 - Grinding
 - Broaching

Investments



- 2023 Expanded operations in San Luis Potosi, gaining a second facility.
- 2024 New Machines
 - Purchased 8 new machines to support Aerospace market growth.
- 2024 Automation Cell
 - Partnered with a customer to move existing work from a manual cell to a new automated cell, also allowing us to take on additional volume.
- 2024 Moved China operations into a new facility.
- 2024 Quality Inspection Equipment
 - Purchased 3 Oasis Elite Inspection Microscopes to increase capabilities.
- 2025 ITAR / Aerospace Room
 - Created a secure, temperature controlled, manufacturing area to allow Waterloo to expand into additional markets.
- 2025 Machine Moves
 - Replaced machines in New Berlin to support existing work.
 - Moved equipment to San Luis Potosi to onboard new work.

Sussek Machine Equipment / Capabilities

- 250+ CNC Machining Centers
 - Milling supporting up to 800mm.
 - Turning supporting up to 36" diameter.
 - 5-Axis Milling
 - 7-Axis Twin Spindle Twin Turret Lathes
 - Swiss
 - 3,300 lb part handling capacity.
- Custom In-house Fixture and Tooling Development.
- 8 Automated Robotic Cells.
- Full Assembly

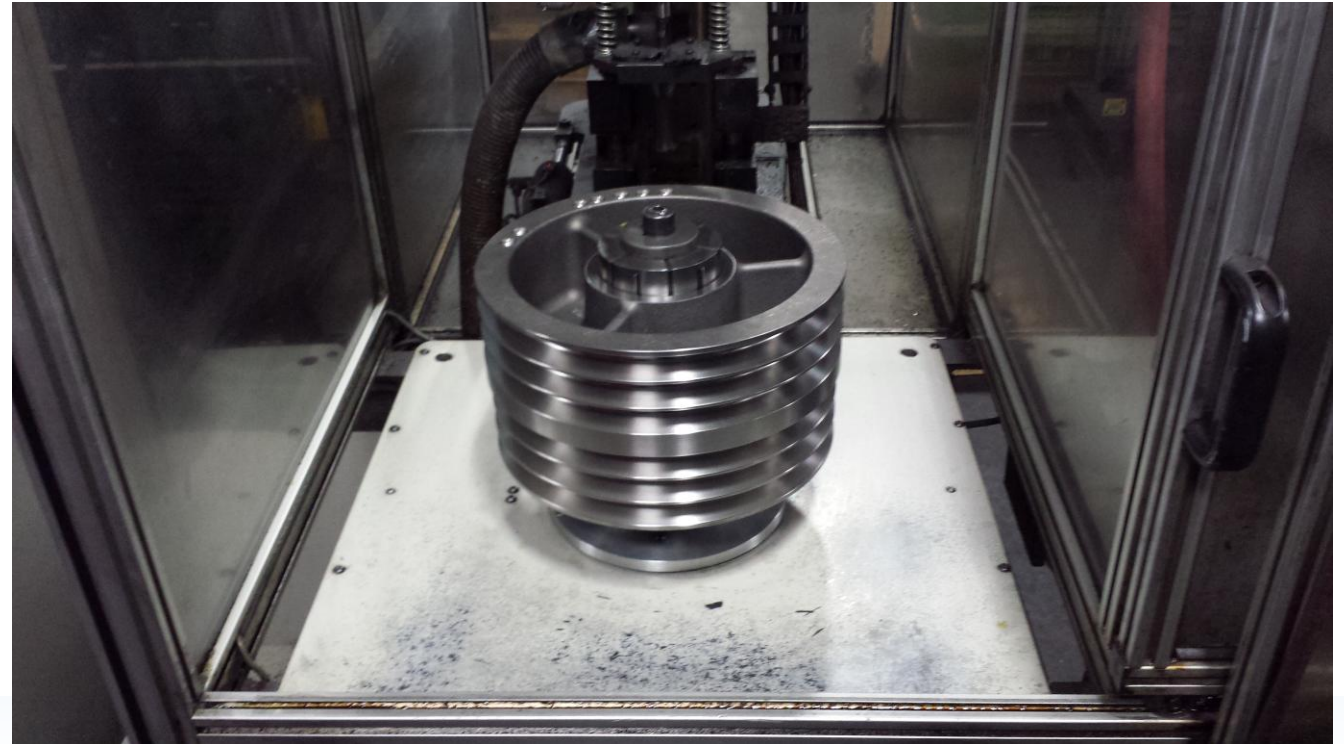
SMC Special Capabilities

Induction Heat Treating:

Tempering and NDT (Magnaflux)



Balancing

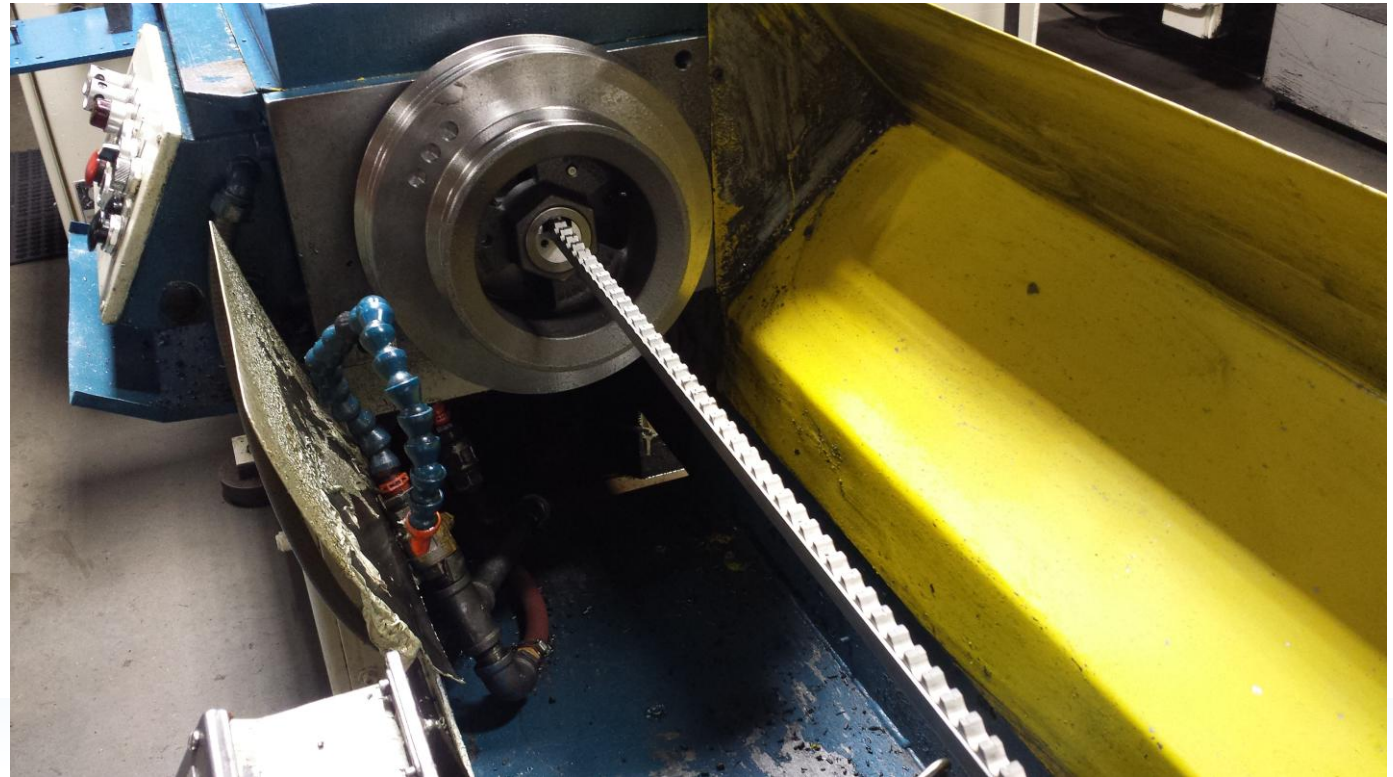


SMC Special Capabilities

5 Stage Parts Washer

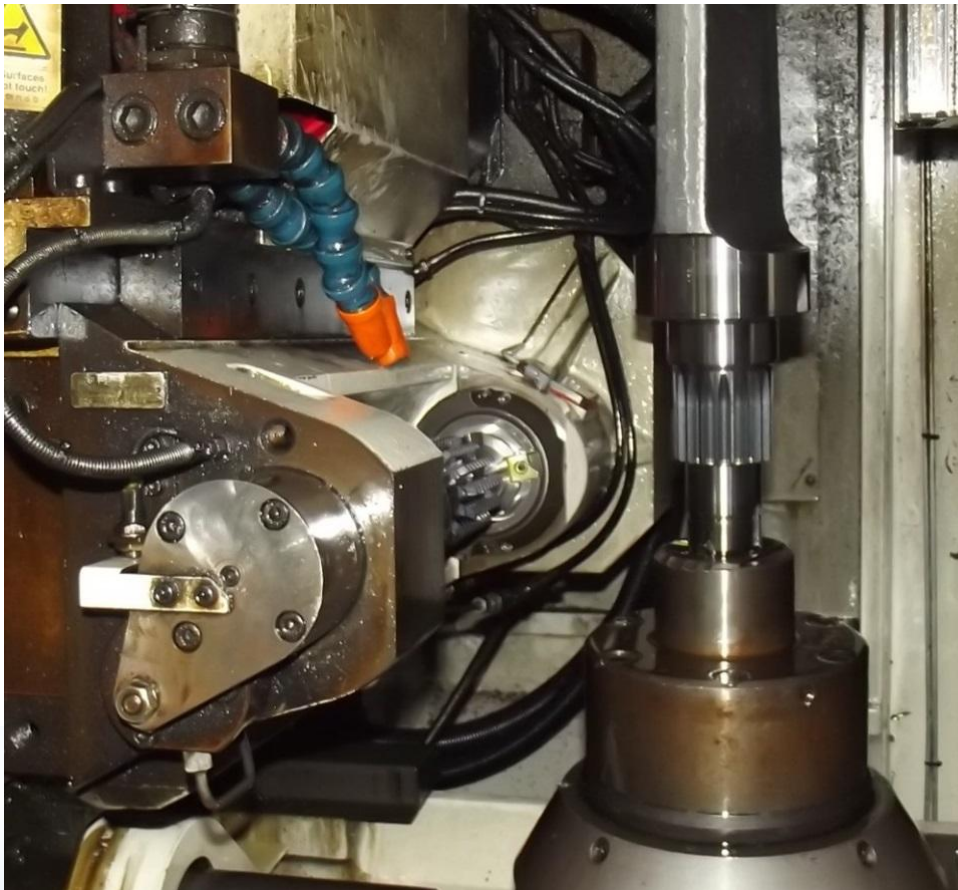


Vertical and Horizontal Broaching

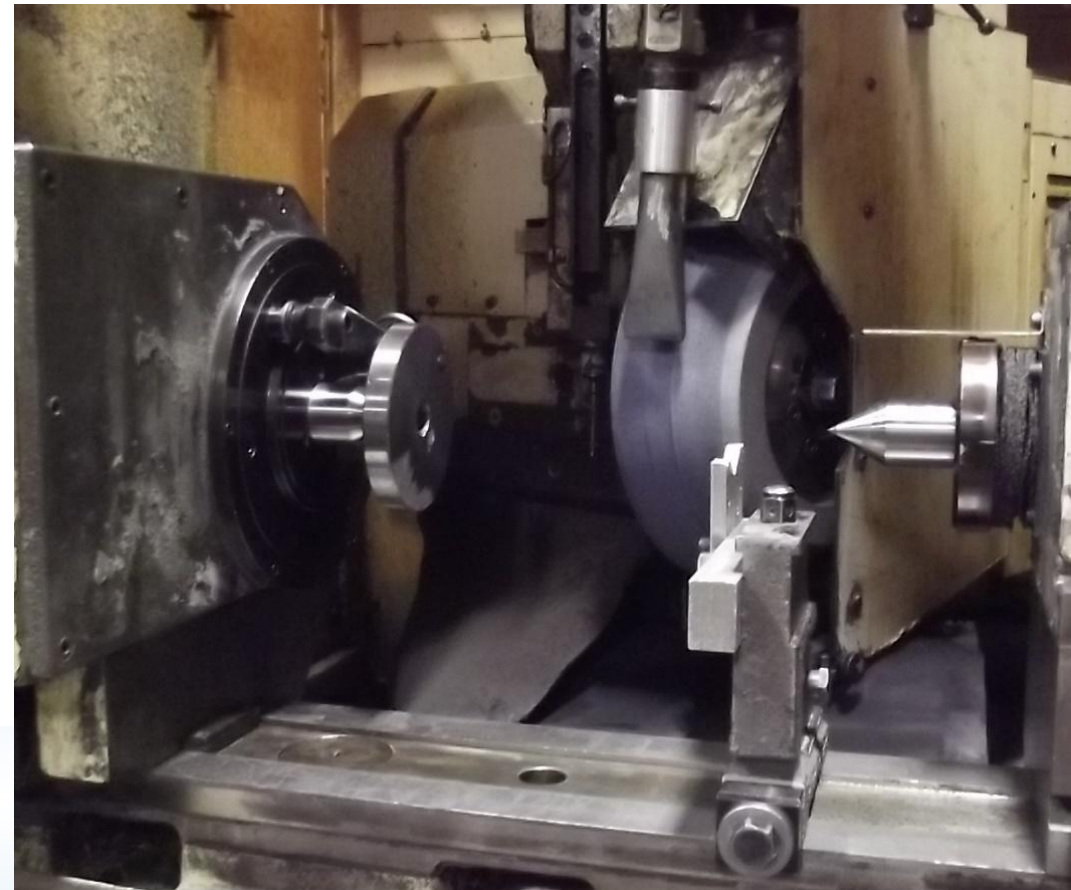


SMC Special Capabilities

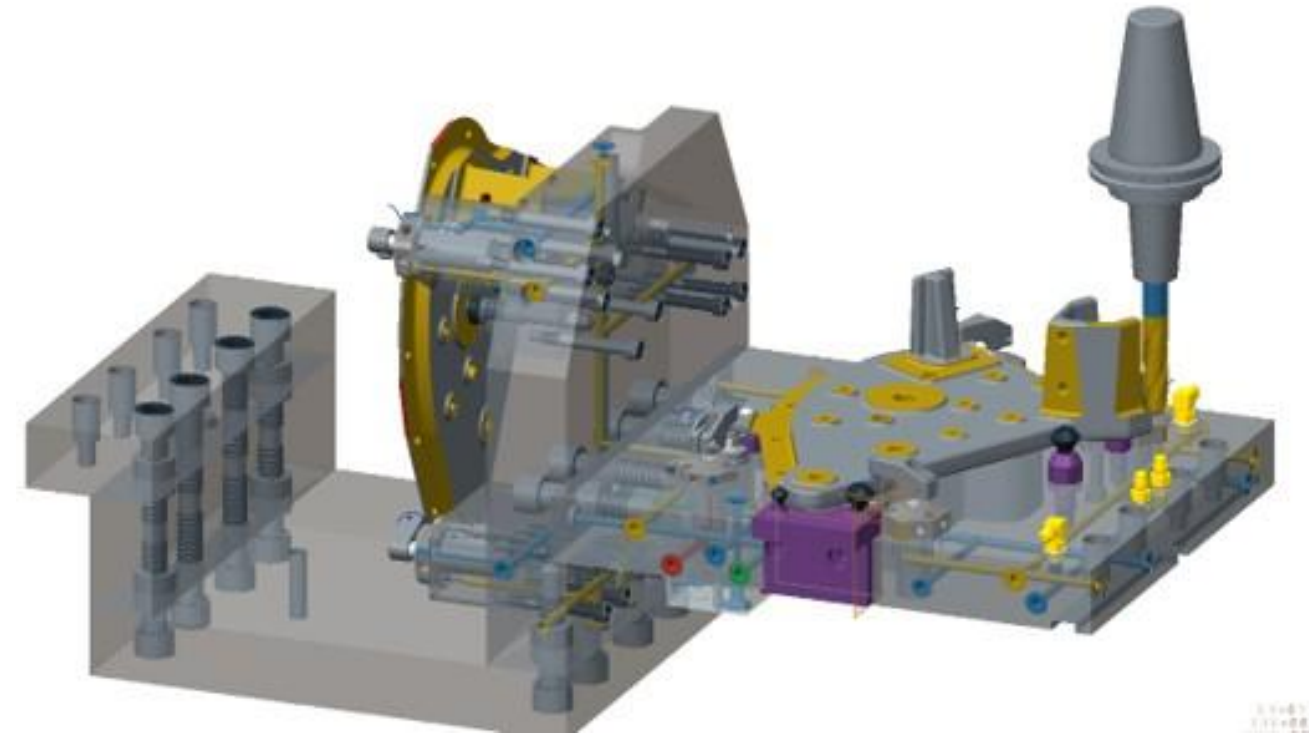
5 Axis CNC Hobbing



CNC Cylindrical Grinding



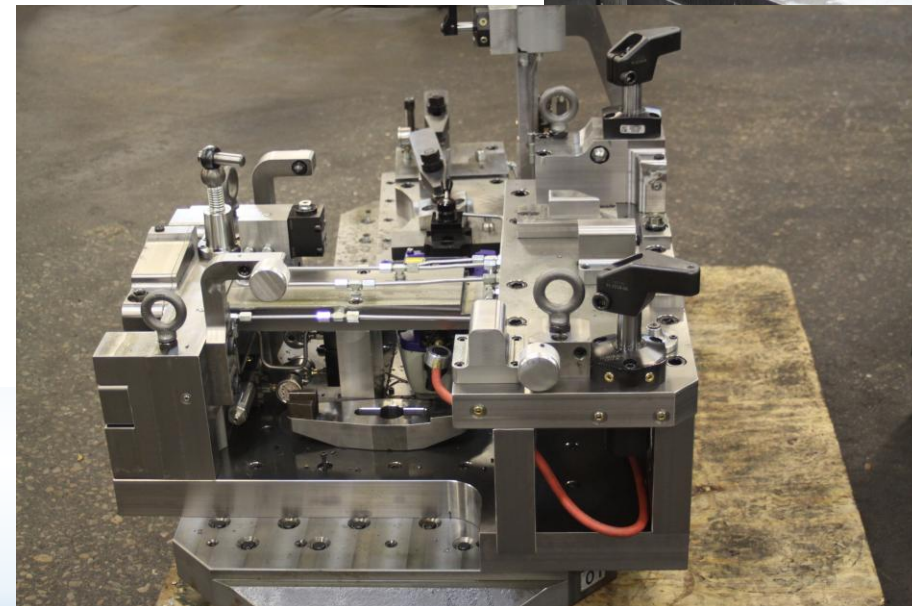
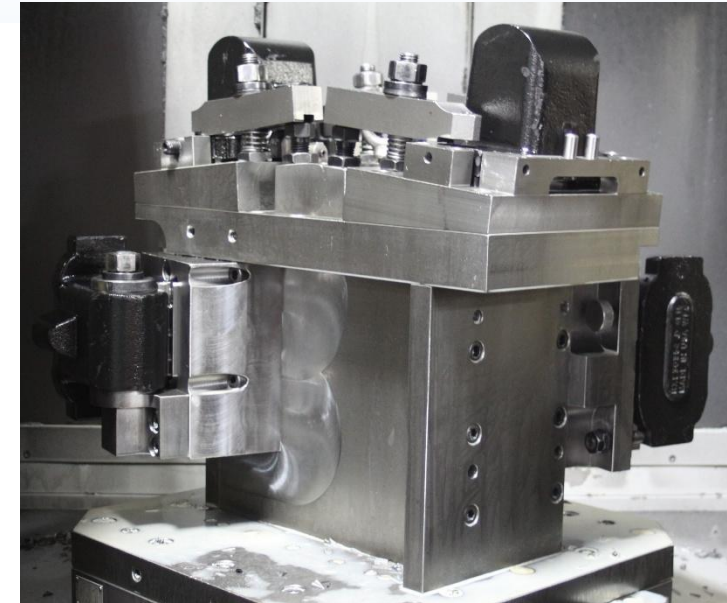
Engineering Excellence



- In house fixture and assembly machine design.
- Machine Programming.
- Robotic Engineers on staff with PLC programming capabilities.
- Design assistance for manufacturability.
- Every part process is documented by operation within a detailed instruction book.
- Dedicated Engineering and CI Teams
 - Continuously improving processes using data from nonconforming parts, CPK results, process efficiencies, ergonomics, and employee input.

Tool Room

- Manufacture all our own hydraulic, pneumatic, manual machining fixtures and assembly machines in house.
- Dedicated staff and machines to support Tool Room work.
- Produce one off and prototype parts quickly

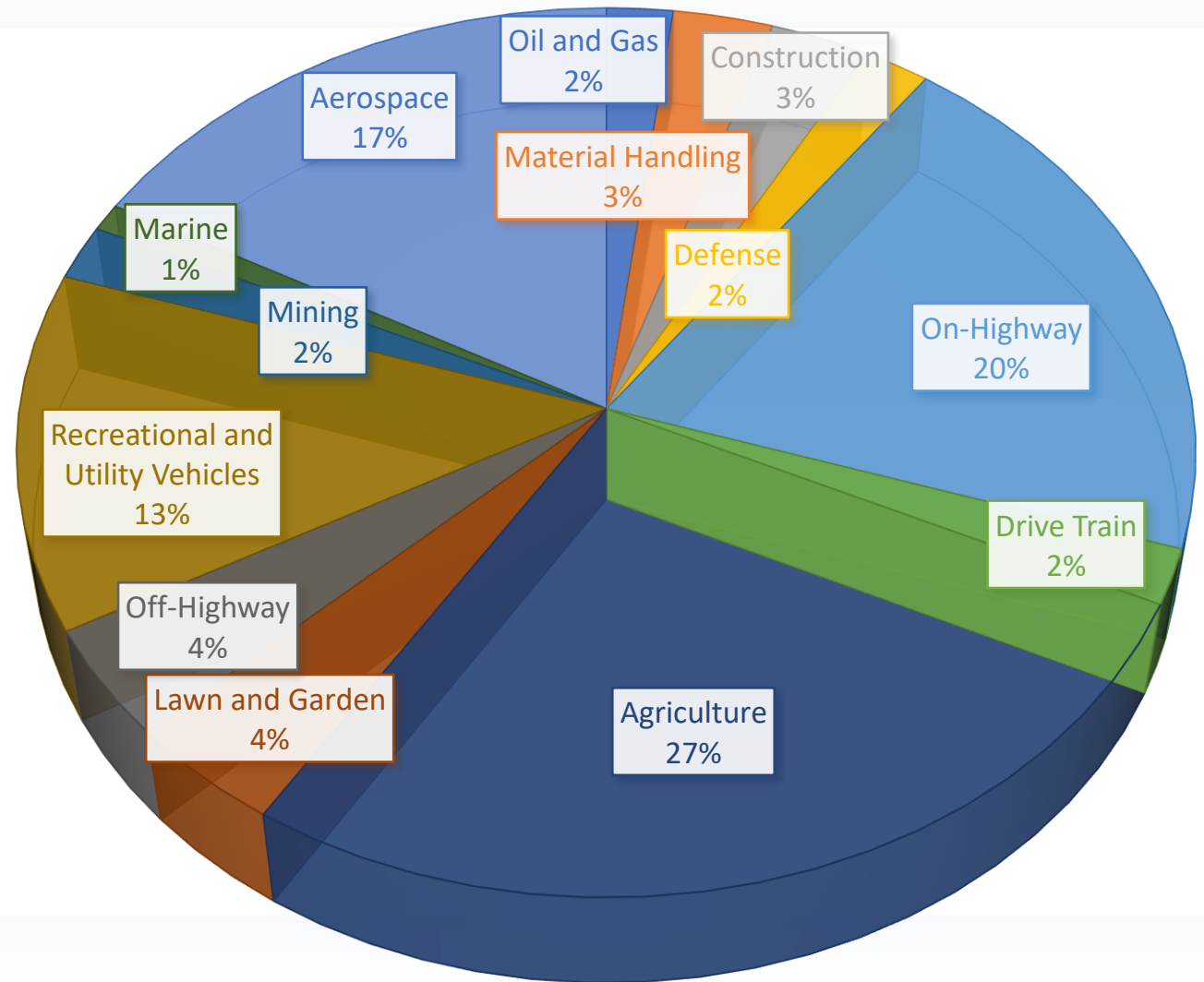


Quality Systems

- ISO 9001, IATF 16949, AS9100 certified
- ITAR Registered
- CMMs, PCMM, Metrology Labs
- In-house gage calibration.
- FMEA, APQP, PPAP, SPC
- Control plans for every part and operation
- Hardness checking
- Material lot traceability



Overall Industries Served



Current Customers



Honeywell



WABCO



CROWN
lift trucks



Your Advantages

- Wholly-Owned Global Footprint with Seamless Delivery, Scalability and Quality Control
- Broad Customer Base
- In-house Vertically Integrated Capabilities & Specialty Processing
- Engineering Support and in-house design capabilities
- Design for Manufacturability
- Partner to grow with and count on.



Contact Us

- Sussek Machine Company
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 - 🌐 www.sussek.com
 - 📞 1.920.478.2126 and ask for Sales
 - ✉️ Sales@Sussek.com
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- Let's explore how we can support your precision machining and assembly needs.

Thank You



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