



INNOVATION FOR EVERYDAY LIFE.®

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About Bemis – Footprint



About Bemis - Divisions



INNOVATION FOR EVERYDAY LIFE.

BEMIS Markets we Serve



- 1) *Agricultural*
 - 2) *Power sports / Golf / Recreational vehicles*
 - 3) *Construction*
 - 4) *Heavy Truck*
 - 5) *Lawn & Garden*
 - 6) *Industrial Applications*
 - 7) *Appliances*
- & Others*



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BEMIS Presses by Northamerica Locations



Sheboygan Falls, WI

- 105 Presses
- 35T – 6600T



Corporate Headquarters

- Founded in 1901
- 1,900,000 Sq. Ft. (Total Campus Space)
- 700,000 Sq. Ft. (Manufacturing Space)
- 1,500 Employees



Lenoir, NC

- 26 Presses
- 165T – 3000T

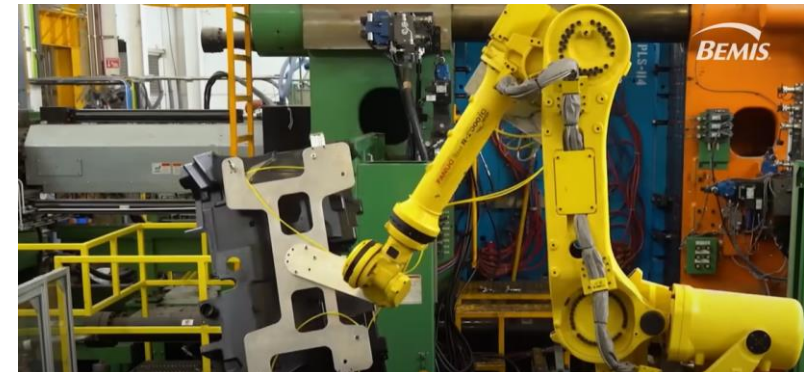


- Manufacturing in Lenoir since 2000
- 300,000 Sq. Ft.
- 200 employees



Monterrey, MX

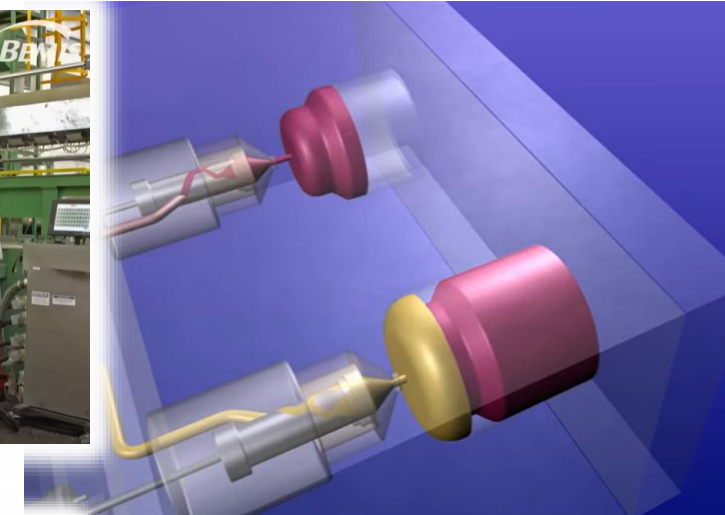
- 30 Presses total
- 160T - 3600T



BEMIS General Technical Capabilities



- ✓ **Scientific molding**, process development
- ✓ **RJG** Inc cavity pressure monitoring
- ✓ **Two shot presses, Sequential molding and Co-injection molding**
- ✓ **Insert molding**, plastic over metal
- ✓ **Robotics integration** for parts manipulation /secondary ops
- ✓ **Tonnage range** 160 Ton to 6600Ton
- ✓ **Second Ops**: Subassembly, Assembly, Welding
Plastic-to-Plastic (Vibration, ultrasonic, RF, Leak testing)
- ✓ **Inspection**: part scanning, resin density, color, moisture content



BEMIS General Technical Capabilities



Helping Leading Brands *Lead*

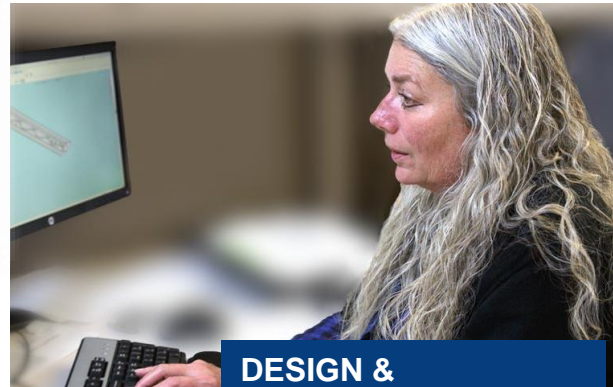
MATERIALS EXPERTISE



IN MOLD
COLOR



SIDE SERVICES



DESIGN &
DEVELOPMENT



HANDLING



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BEMIS Expertise in Welding—Including Tanks



- Hydraulic Tanks
- Diesel Tanks
- DEF Tanks
- Coolant Tanks
- Motor Oil
- Industrial Tanks
- 3 Ounces - 30 Gallons

- Air Intake & Manifolds
- Hydraulic Filter Housings
- Air Silencers
- Control Panels
- Media Boxes
- Acoustic Chambers
- Overflow tanks
- Air duct & venting assemblies
- Plastic to Metal



Contract Molding Solutions & Kelch – Sheboygan Falls Wisconsin

- ISO 9001:2015

Contract Molding Solutions – Lenoir, North Carolina

- ISO 9001:2015

Bemis Health Care – Sheboygan Falls Wisconsin

- ISO 13485:2016

Contract Molding Solutions – Monterrey Mexico

- ISO 9001:2015
- ISO 13485:2016



BEMIS MX Facts



We have facilities in:

SHEBOYGAN FALLS, WI – Headquarters

LENOIR, NC

MONTERREY, NUEVO LEON, MEXICO



Total area 366,000 sqf (34,000 sqm):

- ☐ Area & infrastructure for high tonnage molding presses & Assembly
- ☐ Warehouse
- ☐ 14 Shipping/Receiving Docks
- ☐ Office space, training and general service areas



BEMIS MX Facts

