

# MACLEAN-FOGG COMPONENT SOLUTIONS

ENGINEERED SOLUTIONS ADP 2024 - MEXICO

2024

#### **INDUSTRIES SERVED**



2





APPLIANCE



AUTOMOTIVE







FURNITURE



FIRE SAFETY



HAND TOOL

MINING



**HEAVY DUTY TRUCK** 



& TRAILER

**OFF-HIGHWAY** 



INDUSTRIAL ENGINE



RECREATIONAL VEHICLE



INDUSTRIAL MOTOR

ROAD

CONSTRUCTION



INDUSTRIAL SOLUTIONS

& CONTROL



MILITARY & DEFENSE



WIND POWER





# PLANT OVERVIEW'S APPENDIX

#### MACLEAN CURTIS 250K SQ. FEET | 2 LOCATIONS | 275 EMPLOYEES



# MACLEAN CURTIS

# **KEY PRODUCTS**

- Automotive Transmission
  Components
- Automotive Engine Components
- Automotive Steering & Suspension Components
- Fasteners

# EQUIPMENT AND CORE PROCESSES

- Multi-Spindle Screw Machining
- Hydromat Rotary Transfer Machining
- CNC Machining
- Skiving
- Assembly



#### **METFORM** 314K SQ. FEET | 4 LOCATIONS | 400 EMPLOYEES

#### **KEY PRODUCTS**

Transmission Components Gear Blanks Fasteners Wheel Nuts Special Formed Parts



#### **KEY INDUSTRIES**

Automotive Heavy Duty Truck Industrial Engine Agriculture

#### **CORE PROCESSES**

Horizontal Hot Forging CNC Machining Broaching Shaper Cutting Drilling Thread Rolling / Tapping Cold Forming Secondary Operations Heat Treating





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# METFORM

# **KEY PRODUCTS**

- Automotive Gear Blanks
- Special Purpose Fasteners
- Special formed parts
- Wheel Nuts
- The Metform produced Securex® wheel nuts are the first choice for virtually all hub, drum and wheel OEMs in the U.S.

# EQUIPMENT AND CORE PROCESSES

- Hot Forming
  - (1) Hatebur AMP50XL (max OD 110mm, 2.0 kg)
  - (4) **Hatebur AMP30** (max OD 73mm, 0.7 kg)
  - (5) Hatebur AMP20 (max OD 40 mm, 0.18 kg)
- CNC, Broach, Shaper Cutting & Drill Machining
- Heat Treat –Quench & Temper, Normalize /Isothermal Annealing
- Phosphate Coating (PTFE)
- Secondary Operations







#### **SAEGERTOWN** 140K SQ. FEET | 150 EMPLOYEES

#### **KEY PRODUCTS**

Transmission Components Chassis Components Appliance Couplings Fire Safety Couplings Cutter Bit Bodies Industrial Fittings



#### **KEY INDUSTRIES**

Automotive Heavy Duty Truck Heavy Duty Trailer Agriculture Off-Highway Military & Defense Appliance Hand Tool



#### **CORE PROCESSES**

Cold Forming Precision Machining Precision Threading Heat Treat Capability Automatic Inspection



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# SAEGERTOWN

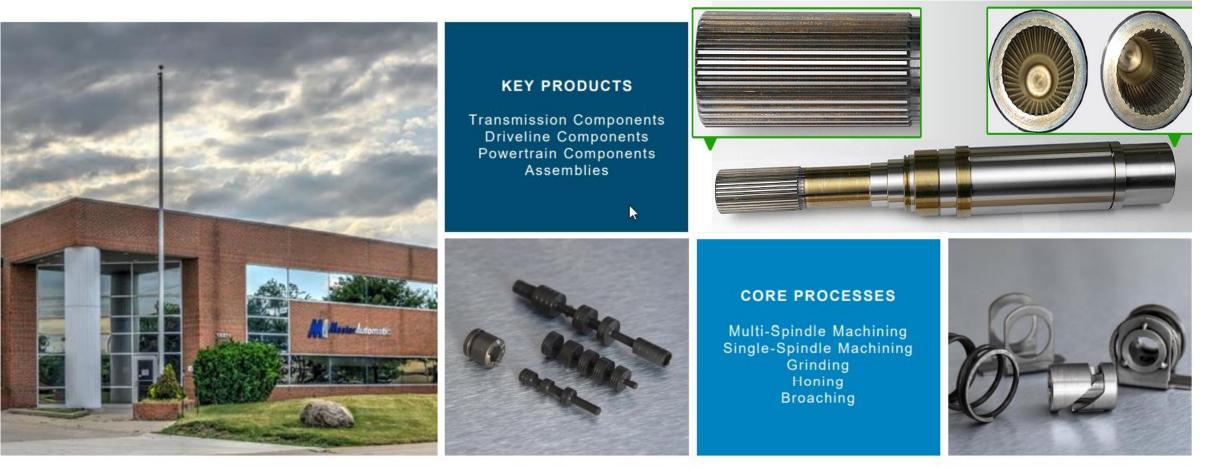
# **KEY PRODUCTS**

- Chassis and Suspensions
- Engines and Starters
- Air Bag Inflators
- Seating and Seat Belt Systems
- Wheel Nuts
- Transmission Gear Blanks
- Appliance and Fire Safety Couplings
- Mining and Road Construction Cutter Bit Bodies
- Hand Tool Ratchet Gears
- Industrial Fittings

# **EQUIPMENT AND CORE PROCESSES**

- 9 National Machinery Cold Formers, including (7) 1250's
- Value-Added Precision Machining and Threading
- Heat Treat Capability
- Automatic Inspection Systems

#### MACLEAN MASTER 140K SQ. FEET | 3 LOCATIONS | 260 EMPLOYEES



# MACLEAN MASTER

# **EQUIPMENT AND CORE PROCESSES**

- Multi Spindle Machining
- Rotary Transfer Machining
- Broaching (Vertical/Horizontal)
- Drilling (including BTA Deep hole)
- Milling
- Robotic Welding
- Automated 100% Inspection/Testing
- Honing
- Ballizing



- CNC Chucking (Net Shapes)
- CNC Turning
- CNC Milling
- Grinding (profile/ center less)
- Grinding (In & Through Feed)
- Cell Machining
- Cellular, universal, ultrasonic part
- washing
- Finished Assemblies



# COMPONENTS MANUFACTURED BY ENGINEERED SOLUTIONS



# **TRANSMISSION COMPONENTS**



#### ENGINEERED SOLUTIONS











# GEAR BLANKS

#### **Product Description**

• Gear Blanks (Sun & Pinion Gears)

#### Application

• 6,8,9,10 Speed Transmissions

#### Volume

• 100M+ Pieces Annually

## Operations

- Hot Forming, Cold Forming or Bar Stock
- Normalizing & Isothermal Annealing
- CNC Machining
  - Lathe
  - Shaper Cutting
  - Broaching
  - Skiving
  - Drilling



## **EV AXLE GEAR BLANKS**

#### **Description:**

• Sun & Pinion Gears

# Applications:

• Electric Axle Transmission

# Operations:

- Hot Forming (Outside operation)
- Normalize
- CNC Turning /Drilling
- Shaper Cutting splines



## **TRANSMISSION SHAFT BLANKS**

#### **Description:**

Transmission Shafts

## Applications:

- Hybrid Automatic & EV Axle Transmissions **Operations:** 
  - Turning
  - Shaper Cutting
  - Drilling



# SECUREX<sup>®</sup> WHEEL NUTS

#### Description

• Two-Piece M22 Wheel Nut

#### Application

• Truck & Trailer

#### Volume

• 24M Pieces Annually

# Operations

- Hot Forging
- Heat Treating
- Assembly
- Tapping
- PTFE Coating (Black)
- Dacromet Coating (Silver) Outside sourcing.



#### Ball studs and Joint bolts

# SUSPENSION COMPONENTS

## **Description:**

• Ball studs and Joint bolts.

#### Application:

• Suspension – Automotive

# Operations:

- Cold Form
- Thread Rolling
- CNC Turning

# Capability:

- O.D. maximum 2 inches
- O.D. minimum 3/8 inch
- Length maximum 9 inches
- Length minimum 3/8 inch





# SHAFT COMPONENTS

#### **Description:**

• Manual Shafts, Safety Critical

## Applications:

 Automatic Transmission Parking Components

#### **Operations:**

- CNC Turning /Drilling
- Nitrocarburizing
- Grinding

# Capability:

- Diameter = 10mm+
- Overall Length = 150mm (Max)







# **INDUSTRIAL COMPONENTS**

#### **Description:**

• Water heater couplings, element hex plugs, etc.

#### Applications:

• Hot water tanks - Appliance Industry

#### **Operations:**

- Cold Form
- Turning / Drilling
- Thread Cutting

## Capability:

• 45mm dia /across corners.







# **ROAD CONSTRUCTION COMPONENTS**

#### **Description:**

• Road construction bits (mini bits)

#### Applications:

• Road construction industry.

# Operations:

 Cold Formed tires, undercuts, carbide seats, clip grooves, hex features. Braze ready.

#### Capacity:

• 50mm Dia





# **MINING INDUSTRY COMPONENTS Description**:

Mine construction bits

#### **Applications:**

• Underground mining industry.

#### **Operations:**

• Cold Formed tires, undercuts, carbide seats, clip grooves, hex features. Braze ready.

## Capacity:

• 50mm Dia





# HAND TOOL INDUSTRY COMPONENTS

#### **Description:**

• Hand Tools

#### Applications:

• Power tools, ratchets, sockets

#### **Operations:**

- Cold Formed Spindle, gear, and spline. Heat treating for meeting additional hardness requirements.
- Turned /Drilled as required.

# Capacity:

• 50mm Dia

#### A FEW OF OUR CUSTOMERS



#### METFORM AND HATEBUR WRITE NEXT CHAPTER OF SUCCESS STORY

- Feb 1<sup>st</sup> 2024:
- 11 Hatebur machines at three different plants: US the US based manufacturing company <u>Metform</u> operates the largest stock of our machines in all of North America. We are proud to announce that a HOTmactic HM 35 has just been added to the list.





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# THANK YOU

FOR MORE INFORMATION, CONTACT MFCS@MACLEANFOGG.COM