



**Limitless Solutions, Single Source** 

### **WHO WE ARE**

- Corporate Headquarters in Germantown, WI
- Operations began in 1982
- Revenue over \$300MM
  - Molding 70% Tooling 20% Equipment 10%
- Markets Served
  - Healthcare 50% Automotive 20%
  - Electronics 15% Consumer 15%
- Global Footprint





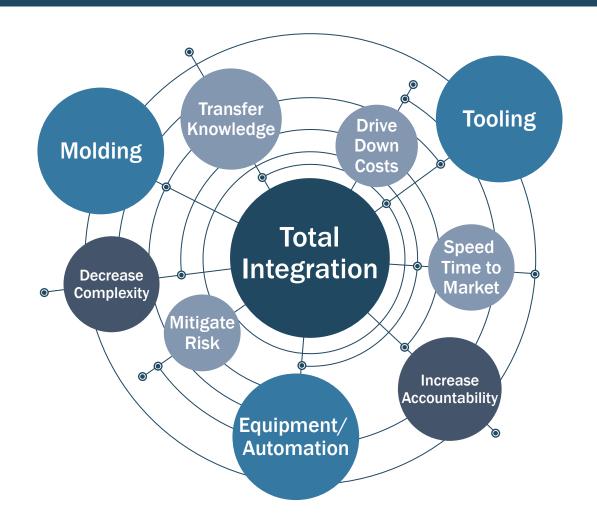


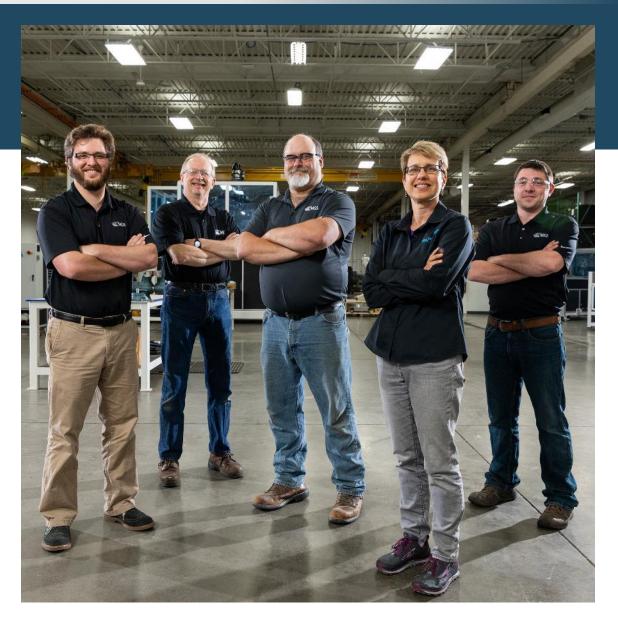
Maintaining the vision and values that MGS was founded upon, the company's leadership team personifies our core values of teamwork, integrity, passion, and safety. Meanwhile, their 360-degree perspective across tooling, molding, and equipment technology continue to drive the company's growth and success. Focusing on "One MGS," they help provide the singular answer to customers' wide range of complex manufacturing challenges.



## **Three Businesses - One Complete Solution**

Being world-class in tooling, molding, or equipment / automation technology is challenging enough. At MGS, we pride ourselves in combining excellence in integration across all three.





## One Source to 'De-Risk' Your Supply Chain

With our internal expertise and extensive investment in machinery, we provide a single point of accountability to deliver your entire project on-time, within budget, using state-of-the-art innovation at each phase.

## MGS INTEGRATED SOLUTIONS



Design/Development

**Tooling** 

Molding (multishot expertise)

**Equipment / Automation** 

**One Source, One Process, One Contact** 

As a top healthcare manufacturer, we are ISO 13485 certified and are FDA registered when required. All of our facilities also practice Good Manufacturing Practices (GMPs), and our robust capabilities can be operated on our over 300 injection molding machines (28 – 1400 ton).



180,000 Sq. Ft. ISO 13485 IATF 16949 ISO 9001 FDA Registered



80,000 Sq. Ft. ISO 13485



130,000 Sq. Ft. IATF 16949 ISO 14001 C-TPAT



125,000 Sq. Ft. ISO 13485 IATF 16949 ISO 9001 C-TPAT



Tooling Technology Center
Engineering & Design
Administration



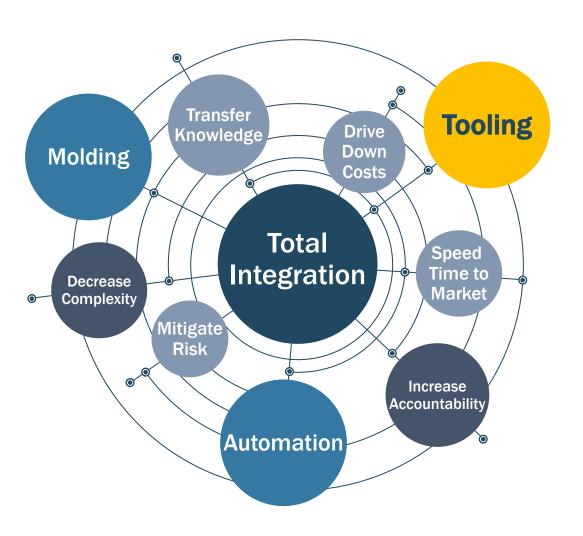
Multishot Technologies
Portable Injection Units
Rotary Platens
Rotary Stack Frames
Specialty Molding Equipment
Automation Systems –
Engineering, Design, Build,
Validation



Engineering & Design
Tooling
Sampling
Turnkey Manufacturing
System Development

## **Tooling – Extensive and Capable**

Our state-of-the-art tooling technology center is one of the 10 largest custom tool shops in North America. Our investments in capital infrastructure and engaging the highest caliber toolmakers set us apart.



### **Global Tooling Group**

200+ Tooling employees (30% Engineering)

300+ Molds annually

166,000 ft<sup>2</sup> Dedicated space



**USA**, Germantown (Wisconsin)

• 80,000 ft<sup>2</sup> Mfg. space

**Germany**, Dortmund

• 2,200 ft<sup>2</sup> Mfg. space



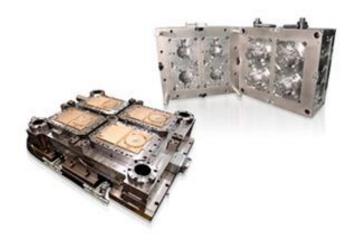
**Sweden**, Anderstorp

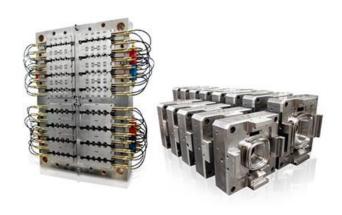
• 52,000 ft<sup>2</sup> Mfg. space

**Denmark**, Roskilde

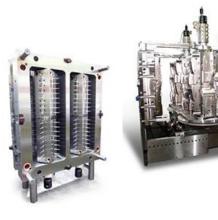
• 32,000 ft<sup>2</sup> Mfg. Space

### **TOOLING**









### **PROTOTYPE**



### **PRODUCTION MOLDS**

Multicavity
Auto-Unscrewing
In-Mold Closing
Thin Wall
Insert
Hot Runner
Collapsible Core

### MULTISHOT (multiple material)

Robotic Transfer
Core Back
Rotary Platen
Indexing Plate
Rotary Cube
Rotary Stack
Rotary Spindle

Able to handle your toughest applications, we can hold repeatability of tolerances daily at +/- .0005, and when the project and budget can support it, our shop can hold +/- .0001.

## **EQUIPMENT / AUTOMATION - Specialized Customer Solutions**

Our 40,000 Square Foot dedicated Equipment/Automation Technology Center and team delivers assembly automation, testing, and automated packaging systems so that you have the choice of buying equipment should you prefer to manufacture on your own.



# **Automation Capabilities**





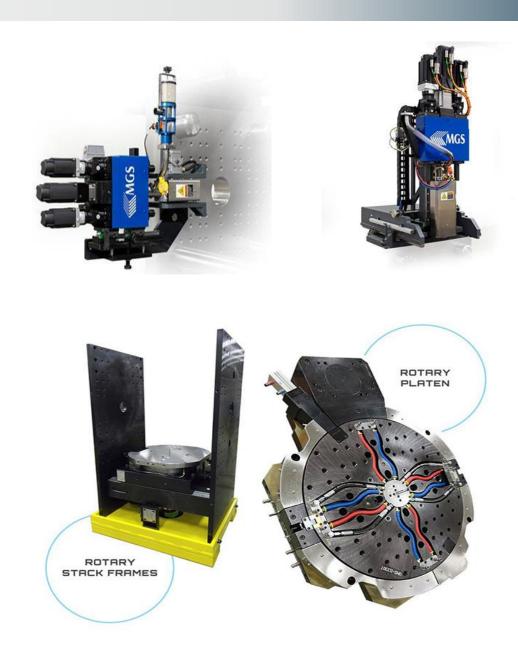






# | Equipment / Multishot Capabilities



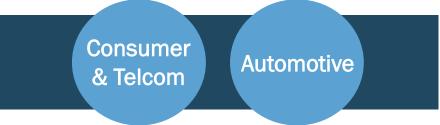


### **MGS JUAREZ OVERVIEW**

- Strategically located at the border with Texas and New Mexico
- Key geographical position to access North American markets
- Employees: 343 (Juarez)

## **Markets Served**





Industrial Medical

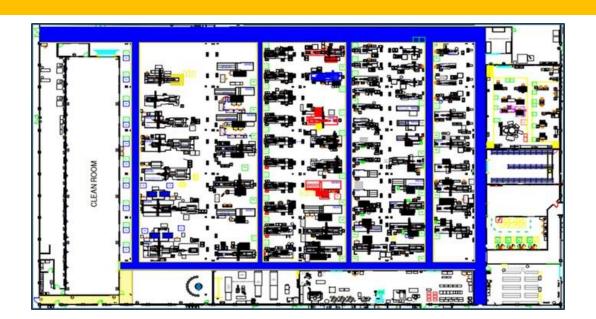


Across from El Paso TX

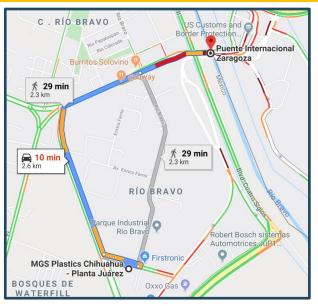


### **MGS JUAREZ**

- 67 Injection Molding Machines, 50 1400T
- 125,000 sq. ft. of manufacturing space
- ISO Class 8 Cleanroom
- Single shot & multi-shot molding
- Value-added operations
- IATF 16949 Certified
- ISO 9001 Certified
- ISO13485 Certified
- C-TPAT Certified
- UL Certified
- GMP Compliant







# **MOLDING CAPACITY**

	Machines	Available Hours	Make
Small < 200 Ton	32	23,040	Roboshot Krauss Maffei Milacron
Medium 200 Ton – 450 Ton	23	16,560	Krauss Maffei JSW Milacron 2-shot
Large 450 Ton - 1400	12	8,640	Krauss Maffei JSW 2-shot
Total	67	48,240	





### MGS JUAREZ CAPABILITIES

#### PROGRAM MANAGEMENT & ENGINEERING

#### **VALIDATION**

(Scientific Injection Molding)

VALUE-ADDED SECONDARY OPERATIONS & ASSEMBLY

#### **HIGH-SPEED AUTOMATION**

#### **TOOLING DEVELOPMENT & SAMPLING**

**QUALITY LAB** 



(tool & insert maintenance, refurbishment & repair)



MGS Juarez offers a robust one-stop solution for all of your needs. From program management & engineering to our 24/7 onsite tool shop, our integrated teams are here to ensure your programs run smoothly and efficiently from start to finish.

### **REGULATED ENVIRONMENT**

(ISO Class 8 Cleanroom)





## Molding - Juarez ISO Class 8 Cleanroom

### Capacity for 13-14 molding machines







#### Advanced Testing And Certification

www.atcces.com PO Box 12545 Scottsdale, AZ 85267 (o) 480-359-7444 (f) 480-383-6569



# Cleanroom Certification Report

MGS

#### Cleanroom

Manuel Sandoval Vallarta No. 420, Parque Río Bravo Juarez, Chihuahua CP 32557

12/21/2022

ATC-00001310 /WO-00009025



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## | Molding - Juarez Tool Room

Our robust mold maintenance process ensures your tools are performing optimally at all times. Our onsite toolmakers use a maintenance schedule with the timing & checklist based on your mold maker's recommendations.

Our state-of-the-art equipment includes:

- CNC Machining Center
- CNC Lathe
- TIG & Laser Welder
- EDM
- Grinders, Mills
- Wire EDM
- Ultrasonic Cleaner
- Dry Ice Blaster







## **Molding – Juarez Quality Lab**

- 5S Metrology Lab
- PDCA Processes
- SPC, Statistics, Calibration & Document Control software and procedures
- 2 CMM
- 1 OGP Vision System
- 1 Keyence Optical Comparator
- Force Tests / Oven / Calipers
- Spectrophotometer
- Zeiss CT scanner/X-ray machine available at GMT and soon to be in Ireland















### **VALUE-ADDED SECONDARY OPERATIONS**

- Dedicated area for assembly & final packaging
- Fully integrated assembly areas & testing capabilities
- Direct shipping to retailers/distribution centers
- Flexible production lines to meet customer process requirements
- Heat Transfer/Hot Stamping
- Ultrasonic Welding
- Manual & Automated Assembly Operations
- RJG Cavity Pressure Transducer for Process Monitoring
- Packaging
- Pad Printing
- Screen Printing

















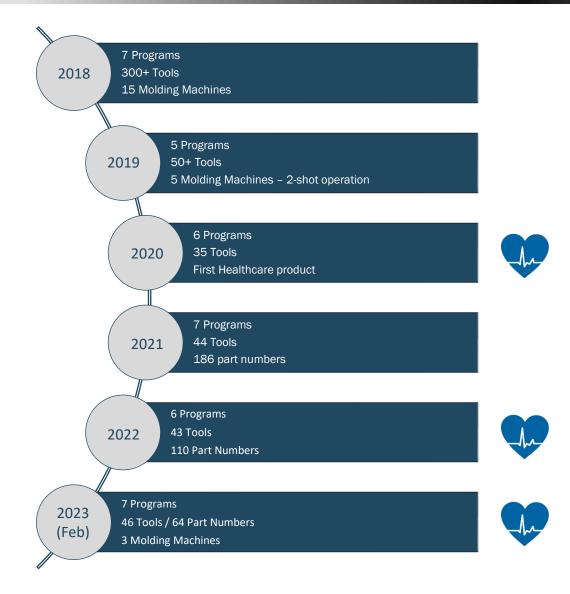
Ink cartridge component assembly up to 20 part numbers

### TRANSFER PROGRAMS

MGS Juarez has excellent depth and breadth of knowledge when it comes to transfer experience. We're willing to invest to do whatever it takes to work with OEMs to help consolidate and streamline operations.

Our dedicated team of project engineers and program managers are focused on the complex needs of each program.

MGS has transferred over 518 tools for 38 programs since 2018





04

LONG TERM REVIEWS ANNUAL STRATEGIC PLANNING, MANAGEMENT REVIEWS, TIER 4







03

MID TERM REVIEWS TIER 3 MEETINGS, NPI STATUS, FINANCIALS, POLICY, A3S, 5WHY









02

DAILY REVIEWS TIER 2 MEETINGS, QUALITY FR, OPERATION MEETINGS









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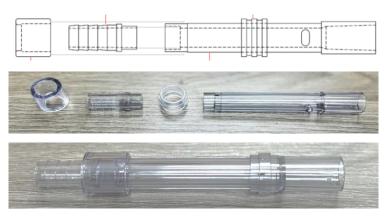
SHIFT REVIEWS

TIER 1 MEETINGS, PRODUCTION HUDDLES



## **Healthcare Parts**

## Intended Use: D&C procedure.

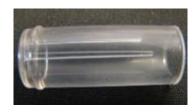


Intended Use: Diagnostics









### Intended Use: Vascular closure.









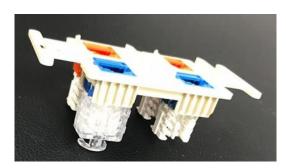


# SOME OF OUR PRODUCTS



















## **SECONDARY OPERATIONS**

**Ultrasonic Welding** 



Hot foil



Laser engraving



Component assembly and Hi-Pot testing





Heat Transfer / Hot Stamping / Pad Printing







## KITTING / AUTOMATED ASSEMBLY OPERATIONS

## Manual assembly, kitting and package sealing









Fuel valve automated assembly and test



**Product Kitting** 





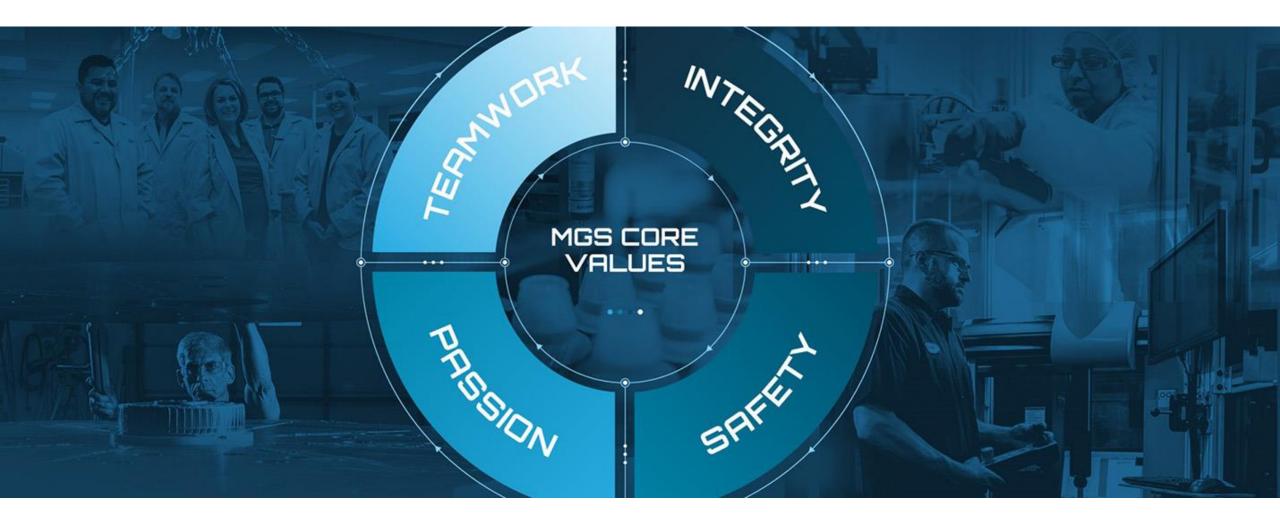








## | Our T.I.P.S. for Success



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