



# "For more than 50 years, more and more customers have come to know and appreciate the particular reliability of fischer tubes and components."

# Globally leading quality

#### fischer stainless steel tubes are in demand in many areas

In the fischer group, extraordinary quality thinking has decades of tradition. We have been producing longitudinally welded stainless steel tubes since 1974. Every year, around 2,600 employees process over 160,000 tonnes of steel into more than 128 million meters of tubing. Over the years, more and more sophisticated materials such as titanium and nickel-based alloys have been added. From these we produce tubing of the highest strength, temperature and corrosion resistance.

#### Tube competence runs in the family

The fischer group cultivates its particularly family-style company culture in all divisions: from machine technology business Maschinentechnik, founded in 1969, to stainless steel tubing division Edelstahlrohre, since 1990 in tube technology company Rohrtechnik and since 2007 in Hydroforming. Concentrated competence in all areas of tubing is the result.

#### fischer Edelstahlrohre

Production of longitudinally welded tubing from stainless steel, titanium and nickel-based alloys

#### fischer Rohrtechnik

Further processing of tubes into components and subassemblies

#### fischer Hydroforming

Development and production of complex hydroformed components

#### fischer Maschinentechnik

Development of machines and tools for tube production and further processing



The managing partners: Hans Fischer (center, founder) with his sons Hans-Peter (right) and Roland Fischer (left)

#### **Employees**



worldwide around

2,600

#### **Meters of tubing**

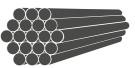




per year more than

128 million

#### **Quantity of material**



per year more than

160,000 t

fischer group | Industry & Trade

# Tubing for the industries of the world

Whether it is in oil and gas extraction, the sanitary industry, equipment and plant construction, the chemical and petrochemical industry, the household appliance and electrical industry or in trade: fischer tubes give your application more security, more stability and a longer service life.

#### **Process industry and energy supply**

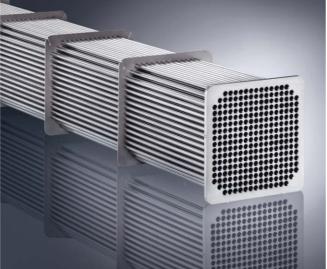
In power plants, energy supply and the process industry, alloyed steel tubes and components in particular are exposed to the highest loads. The fischer group develops, manufactures and supplies you with the right components for these requirements: highly corrosion-resistant, with the best mechanical and physical properties in ideal material grades, appropriate diameters and lengths.

#### Heat exchanger tubes in plant engineering

Special fischer heat exchanger tubes are used, among other things, for heating, cooling and reheating liquids, gases or air in a wide variety of industries.

fischer tubes are the first choice where liquids and gases have to be transported safely.





#### Your contact person for Industry & Trade

"Let's talk about your special projects.

Together we'll find tailor-made concepts for you – anywhere in the world."

Manfred Seewald
Sales Director Industry & Trade,
Authorized Representative
Phone +49 7841 6803-809
manfred.seewald@fischer-group.com







# Proven in many industries

#### Where fischer tubes are used

High grade materials, processed in special fischer quality, provide sustainable tube solutions in many industrial applications around the world. Reliable in the long term, even under the most adverse conditions.

### Oil and gas Line pipes

- O Supply lines
- O Riser pipes

#### Chemical and petrochemical industry

- O Bundle tubes for hydraulic lines
- O Equipment and heat exchangers

#### Sanitary

- O Drinking water pipes
- O Water treatment
- Swimming pool and sanitary facilities

#### Household appliances and electrical industry

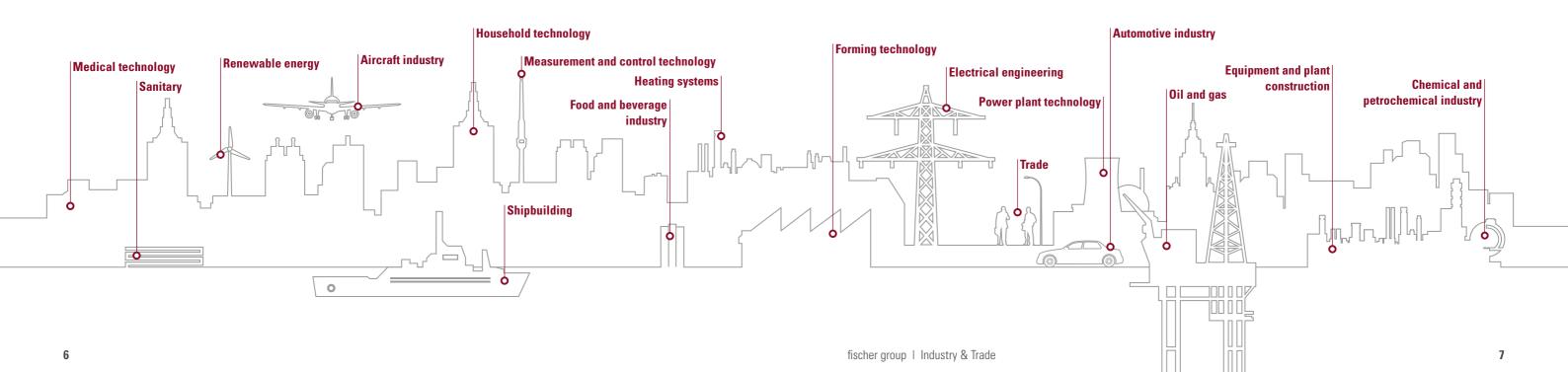
- O Pipes for domestic water stations
- O Heaters for kitchen appliances
- O Vacuum cleaner tubes
- O Linkage for commercial kitchen appliances

#### **Equipment and plant construction**

- Condensers
- O Preheater tubes
- Process measuring and control technology
- Heat exchangers

#### Trade

- O Stock replenishment
- Individual orders
- Special geometries
- O Project business



# For the highest demands Sophisticated processes for exact shapes

fischer tubes are made to meet the highest demands. The welding processes are continuously monitored and optimized so you can always rely on precise processing from the first to the last meter of tubing. Whatever your requirements, the specialists at the fischer group will precisely shape your high-quality tubes. In globally uniform high fischer quality.

#### Material groups

Always the appropriate material

- O Austenitic
- Ferritic
- O Super ferritic
- O Duplex
- Super duplex
- O Nickel base
- O Titanium

#### **Finishes**

According to your requirements

- Longitudinally laser welded, weld factor V=1.0
- Unannealed with metallic, smooth surface
- Heat treated with metallic, smooth surface
- O Narrow tube tolerances
- O Straight tubes, U-tubes

#### **Delivery range**

Any desired size

- O Outer diameter: from 6 to 206.0 mm
- O Wall thicknesses: from 0.1 mm possible
- O Lengths: straight tubes up to 36 m, U-tubes up to 15 m
- Continuous production in coils: up to 3,000 m, depending on wall thickness more also possible

#### Machining

In any desired shape

- O Laser cutting and contour cuts
- Sawing
- O Bending
- Grinding
- Tube end forming
- Hydroforming
- Wide range of further processing options for tubes
- Heat treatment

#### Extremely durable welds

fischer has optimized laser welding so far that, in extreme cases, the tubes fail in the base material first before the weld breaks!



"Uncompromisingly precise and extremely stable: for long-term use under the toughest conditions."



#### Non-destructive tests

- Eddy current
- Ultrasound
- Air under water
- O Dimensional inspection and length measurement technology
- Surface inspection (roughness)

#### **Corrosion tests**

- O Intercrystalline corrosion test
- O Check for corrosion residues
- O G48 test

#### **Destructive tests**

- O Chemical analysis / spectral analysis
- Tensile test
- Drift expanding test
- Technological tests
- Hardness testing
- Metallographic inspection

#### **Standards**

- O DIN EN 10204 Acceptance test certificates for metallic products
- O DIN EN 10236-2 Welded steel pipes for general service
- O EN 10217-7 Welded steel tubes for pressure purposes
- O AD 2000 data sheet W2 code of practice for the construction of pressure vessels
- O ASTM A249 / ASME SA249M
- O ASTM A312 / ASME SA312M
- O ASTM A789 / ASME SA789M

#### **Certifications and approvals**

- O DIN EN ISO 9001: 2015 Internationally recognized standard for quality management
- O IATF 16949 International quality standard of the automotive industry
- O DIN EN ISO 14001 Internationally recognized standard for environmental management
- O DIN EN ISO 50001: 2018 Internationally recognized standard for energy management
- O DIN EN ISO 3834-2 Tested welding quality at the highest level
- O Certificate AD 2000 Leaflet W0 Welding Competence for pressure vessels and piping systems
- Material manufacturer according to Directive 2014/68/EU - EN 764-5:2014
- H2 Readiness according to TÜV SÜD test standard







ISO 9001:2008 | ID:0910170483

WZ 520 HH 4

## All around the world

The fischer group and its international locations





Im Gewerbegebiet 7 77855 Achern-Fautenbach, Germany Phone +49 7841 6803-0 sales@fischer-group.com www.fischer-group.com