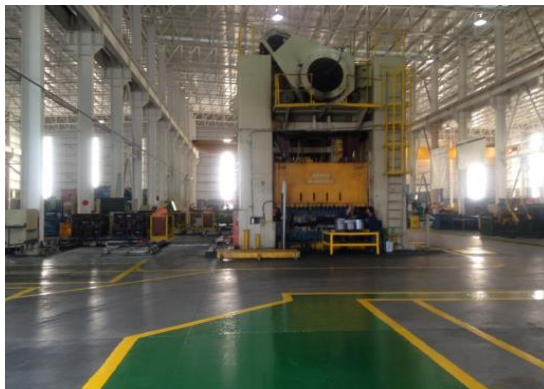




Interstamping Automotor S.A. de C.V.

**Carretera Ciénega Salinas Km. 1 ,
Ciénega de Flores NL**



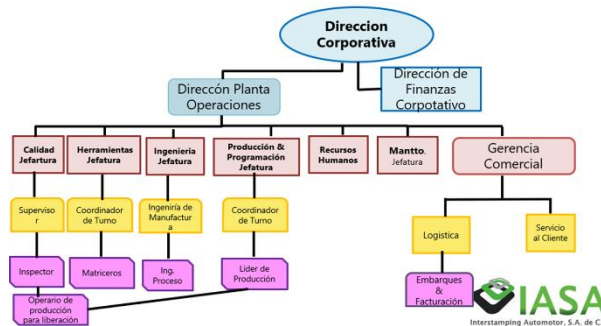
History

INTERSTAMPING AUTOMOTOR S. A. De C. V. (IASA) started in 2012 as part of Grupo Industrial Ranchacero (GIR) following a strategic plan and synergy of current businesses offering the services of:

Stamping (Tandem) (IASA)
Progressive processes
Service Center (GIR) Contiguous Plant
Cut to length & Slitter (GIR)
Contiguous Plant
Laser (GIR) Contiguous Plant

The plant is located in the municipality of Ciénega de Flores, on a 100,000m² site. The company's facility has a building with three factories, in an area of 10,000 m². In addition, another 20,000 m² are urbanized with offices, parking and maneuvering areas.

Organization Chart



Facilities

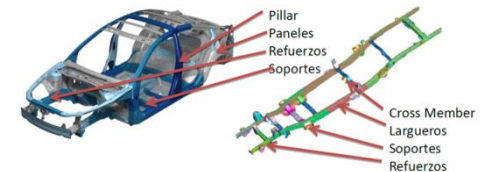


It has presses from 200 to 1,500 tons and beds up to 132 x 84 inches

Press specifications

Press	Tons	Dimensions in Inches/mm	
		L - R x F - B	SH
Line 1		Inch./ mm	With Bolster. Inch./ mm
2750 Danly	1000	120 x 72/ 3,048 x 1,828	49 / 1,244
2719 Danly	600	120 x 72/ 3,048 x 1,828	49 / 1,244
2716 Danly	500	120 x 72/ 3,048 x 1,828	49 / 1,244
2729 Verson	500	120 x 60 / 3,048 x 1,524	60 / 1,524
2728 Verson	500	120 x 60 / 3,048 x 1,524	60 / 1,524
2727 Verson	500	120 x 60 / 3,048 x 1,524	59.7 / 1,517
2726 Verson	700/400 D.A.	144 x 84 / 3,657 x 2,133	49.5 / 1,257
Line 2			
2300 Clearing	1500	132 x 84 / 3,352 x 2,133	49.5 / 1,257
2301 Danly	800	132 x 72 / 3,352 x 1,828	59 / 1,828
2302 Danly	800	132 x 72 / 3,352 x 1,828	59 / 1,828
Line 3			
2000 Niagara	200	72 x 48 / 1,828 x 1,219	12 / 304
2001 Bliss	200	60 x 48 / 1,524 x 1,219	28 / 711

IASA has the capacity to produce class "B" stamped parts for the automotive market, mainly parts for bodywork with thicknesses up to 4 mm and deep stamped.



Quality

We have the ISO 9001: 2015 Certification, adhering to the clients' requirements in the use of tools such as Core Tools.

The program has:

IATAF 16949: November 2022
(rescheduled/COVID-19)

ISO14001: November 2023
(rescheduled/COVID-19)

bsi.



Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Interstamping Automotor, S.A. de C.V.
Camino a Salinas Victoria Km. 1 S/N
Cienega de Flores
Nuevo León
66220
Mexico

Holds Certificate No: **FM 642855**
and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Stamping and assembly of metal components formed with the press or punching process.
Maquila, ensamble y subsensamble de componentes metálicos formados con el proceso de prensa o troquelado.

For and on behalf of BSI: *Arturo*
Carlos Pitango, Chief Operating Officer Assurance - Americas

Original Registration Date: 2015-12-09
Latest Revision Date: 2021-11-24

Effective Date: 2021-12-09
Expiry Date: 2024-12-08

Page: 1 of 1



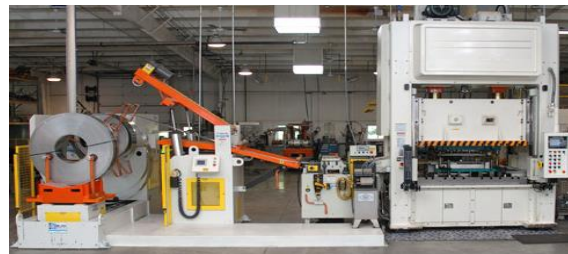
...making excellence a habit.™

This certificate remains the property of BSI and shall be returned immediately upon request.
An electronic certificate can be authenticated online. Printed copies can be validated at www.bsigroup.com/ClientDirectory.
To be read in conjunction with the scope above or the attached appendix.
Information and Contact: BSI, Khemlock Court, Dovey Avenue, Knowlton, Milton Keynes MK5 8PP, Tel: +44 345 080 9000
BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A Member of the BSI Group of Companies.

New Facilities 2020



Prensa	Toneladas	Dimensions in Inches/mm	
		L - R x F - B	SH
Line 5		Inch./mm	With Bolster. Inch./mm
2303 Danly	600	132 x 72 / 3,352 x 1,828	70 / 1,778
2304 Danly	600 Working	132 x 72 / 3,352 x 1,828	70 / 1,778
2305 Danly	600	132 x 72 / 3,352 x 1,828	70 / 1,778
2306 Danly	600	132 x 72 / 3,352 x 1,828	70 / 1,778
2307 Danly	500 Progresiva Working	132 x 72 / 3,352 x 1,828	70 / 1,778



Prensas Progresivas	Toneladas	Dimensions in Inches/mm	
		L - R x F - B	SH
World Press	1200 Progresiva Try out nov. 2020	196.8 x 98.4 / 5,000 x 2,500	63 / 1,600



Interstamping Automotor, S.A. de C.V. (IASA)

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