



Flat Roll Group



Flat Roll Steel Group

11.4 Million tons of annual steel making capacity



Butler, Indiana

- Greenfield EAF Steel Mill
- 3.2M Tons
- 3 Galvanizing Lines
- 2 Paint Line
- 1 Cold Rolling Mill
- 2 Pickling Lines



Jeffersonville, Indiana *

- Acquired / Expanded Flat Roll Processing Facility
- 1 Galvanizing Line
- 1 Paint Line
- Operated by Butler Division



Columbus, Mississippi

- Acquired / Expanded EAF Steel Mill
- 3.2M Tons
- 3 Galvanizing Lines
- 1 Paint Line
- 1 Cold Rolling Mill
- 1 Pickling Line



Terre Haute, Indiana *

- Heartland / Acquired Flat Roll Processing Facility
- 1.0M Tons
- 2 Galvanizing Line
- 1 Paint Line
- 1 Pickling Line



Pittsburgh, Pennsylvania *

- The Techs / Acquired Flat Roll Galvanizing Facilities
- 1.0M Tons Galvanized
- 3 Galvanizing Lines

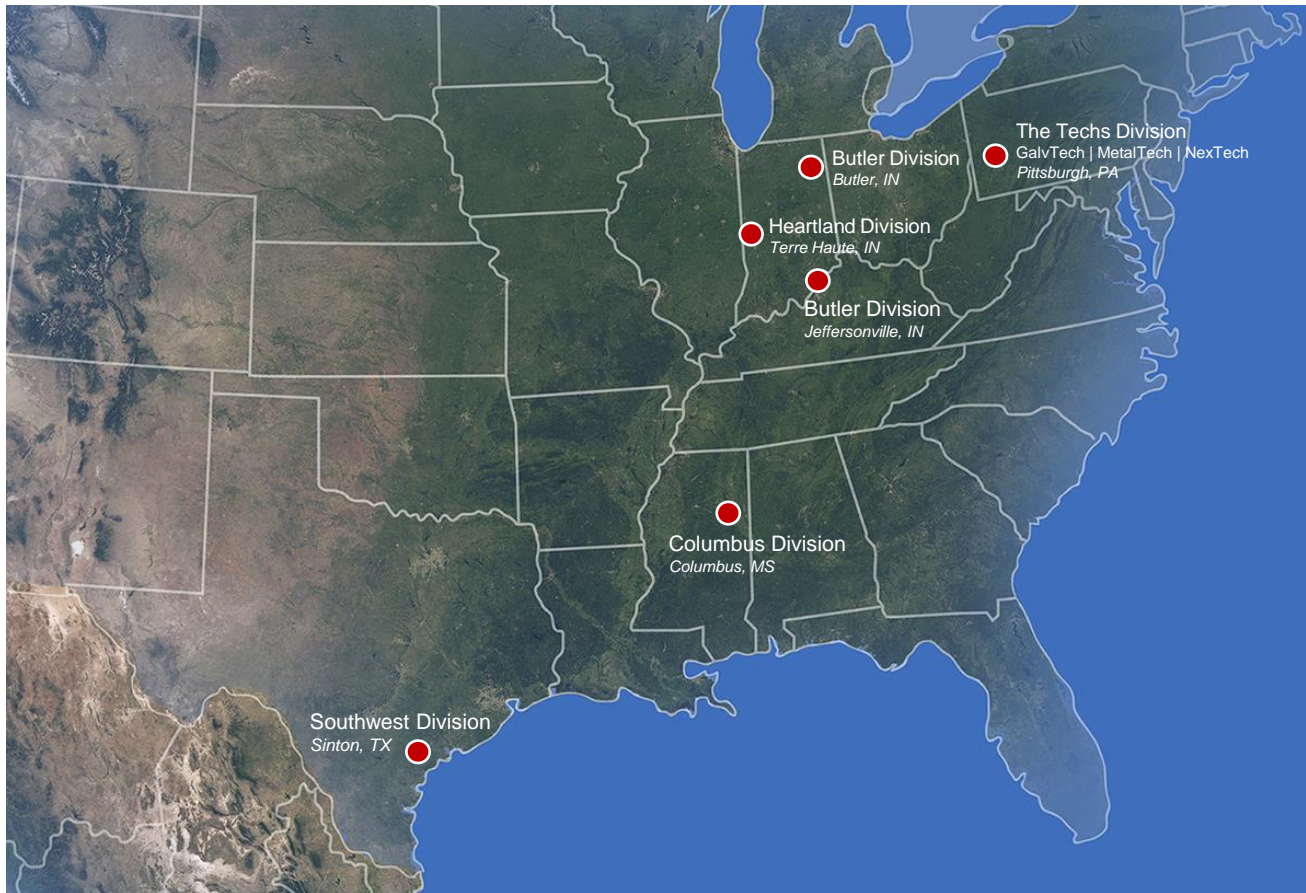


Sinton, Texas

- Greenfield EAF Steel Mill
- 3.0M Tons Production Capability
- 2 Galvanizing Lines
- 2 Paint Lines
- 1 Cold Rolling Mill
- 1 Pickling Line

* Processing locations

Flat Roll Group Overview



Flat Roll Group

END MARKETS. Our steel is used in the manufacture of a wide variety of products, including agricultural machinery, automobiles, appliances, construction products, consumer electronics, culverts, grain bins, office furniture, and pipe and tubing.

Given the extremely high content of recycled steel used in electric-arc furnace steelmaking, SDI-produced steel is particularly well-suited to applications where conformance to LEED and Green Building guidelines is a consideration.

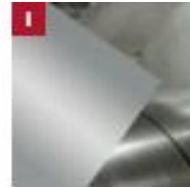


Products	Thickness (in)	Width (in)	Coating Weights	Specifications	Butler	J'ville	Columbus	Heartland	The Techs	Sinton
Hot-Rolled	A Hot-rolled bands	.042 - 1.00	36 - 84	N/A	CS, DS, SS, HSLA, UHSS, A36, A414, A606, JIS, SAE, API	•		•		•
	B Floor plate	.075 - .500	36 - 84	N/A	CS, HSLA, SS, A36	•		•		•
	C Pickled hot-rolled steel sheet	.039 - .500	36 - 78	N/A	CS, DS, SS, HSLA, UHSS, A36, A414, A606, JIS, SAE	•		•	•	•
Plate	D Coiled plate	.187 - 1.00	48 - 84	N/A	A36, A414, A455, A516, A572, A588, A656, A709, A786, A871					•
	Cut-to-length plate	.187 - 1.00	48 - 84	N/A						•
Cold-Rolled	E Cold-rolled fully-processed	.012 - .100	36 - 78	N/A	CS, DS, DDS, EDDS, SS, HSLA, A606, JIS, SAE, BH, A109	•		•	•	•
	Cold-rolled FH/HH and QH	.008 - .100	36 - 78	N/A		•		•	•	•

HR=Hot-rolled, CR=Cold-rolled, HDG=Hot-dipped galvanized
Some thickness, width, and grade limitations apply—not all products are available from all facilities.

SDI offers in-line acrylic-coated products (resin coat) on hot-rolled galvanized, cold-rolled galvanized, and Galvalume®. Single-invoice processing (heavy-gauge pickling, temper passing, edge trimming, etc.) may be available. Contact your SDI representative for further information and pricing.

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Products	Thickness (in)	Width (in)	Coating Weights	Specifications	Butler	J'ville	Columbus	Heartland	The Techs	Sinton	
Metallic Coated	F Hot-rolled, galvanized steel sheet	.042 - .160	36 - 76	G30 - G235	CS, FS, SS, HSLA, SAE, A929	•		•		•	
	Hot-rolled, galvanized steel sheet	.042 - .160	36 - 72	A40 - A60	CS, FS, SS, HSLA, SAE	•		•			
	G Cold-rolled galvanized steel sheet	.0073 - .160	36 - 76	G30 - G235	CS, FS, DDS, EDDS, SS, HSLA, SAE, DP	•	•	•	•	•	
	Cold-rolled, galvanized steel sheet	.023 - .081	36 - 72.5	A30 - A60	CS, FS, DDS, EDDS, SS, HSLA, SAE, DP	•		•			
	H GALVALUME® steel sheet	.012 - .080	36 - 76	AZ35 - AZ60	CS, FS, SS		•	•			•
	I Galfan® steel sheet	.012 - .187	24 - 61	GF15 - GF115	CS, FS, DDS, EDDS, SS, HSLA					•	
J Aluminized Type 1 steel sheet	.012 - .096	36 - 72.5	T1-13 - T1-60	CS, FS, DDS, EDDS, SS & HSLAS 50			•				
Painted Steel	K Painted steel sheet	Available on HR, CR, HDG, and GALVALUME* .012 - .080	36 - 72	Various	Various Substrates Available - Inquire	•	•	•		•	
Printed Steel	L TruSteel™ printed steel sheet	Available on CR, HDG, and GALVALUME* .013 - .030	36 - 60	Various	Various Substrates Available - Inquire	•					

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