STAMPING – DIE MAKER - DIE REPAIR - ENG. CHANGE – DIE MAINTENANCE – MACHINING SERVICES

Bienvenidos / Welcome / Willkommen/ 歡迎

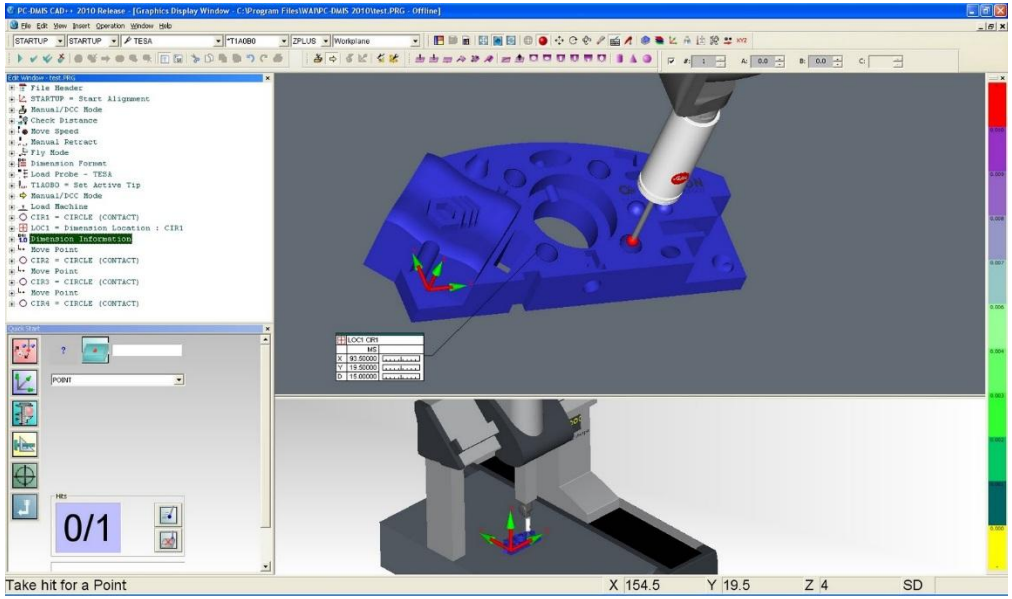
XL GROUP

XL TECH DE MEXICO….since 2010
Queretaro, Qro.
www.xltech.com.mx

XL TOOL INC…….Since 1991
KITCHENER, ONTARIO
www.xltool.com

DIMENSIONAL AREA

- **SCHEFFIELD CMM**
  1000mm x 800mm x Z 650mm



ALLIANCE VERITAS REGISTER

MANAGEMENT SYSTEM CERTIFICATE

This certifies that the quality management system of

XL TECH DE MÉXICO S.A. DE C.V.

at

Carretera Querétaro - San Luis Potosi No. 22101 local 1 - Nave 18, 19, 20, 21, 22, 23, Condominio Micro industrial Integra Santa Rosa Jáuregui, Querétaro C.P. 76220

Has been found in conformance with

NMX-CC-9001-IMNC-2015

ISO 9001:2015

This certificate is applicable for the following scope

Manufacture of stamped pieces, manufacture and repair of metal dies for the automotive sector and white line appliances.

Authorized Signature

Date of entry in force

October 14th of 2020

This certificate is valid until

October 6th of 2021

IAF ema

ACREDITADO 12/10

ALLIANCE VERITAS REGISTER AVR S.C.

PRESS SHOP

STAMPING CAPABILITIES

PR-110T	
Description	Danly 110 M. Tons.
Press Type	Progressive & Manual
Bed Size (L x W)	42 x 28 in.
Max. Shut Heigth	21 in.
Ram Adjust	5 in.
Ram Stroke	8 in.
Strokes x Min.	30 single / 40 Continuos

PR-200T	
Description	Danly 200 M. Tons.
Press Type	Progressive & Manual
Bed Size (L x W)	58 x 34 in.
Max. Shut Heigth	22 in.
Ram Adjust	4.5 in.
Ram Stroke	12 in.
Strokes x Min.	32

PERIPHERAL	
Feeder Thk.	0.5 – 3.0 mm.
Max Width	450 mm
Max. Line Speed	---
Pass Line adj.	1300 mm.
Decoiler (Max)	6,000 lbs.
Coil (ID / OD)	17-20 / 50 in.
Feed Direction	Left to Right

STAMPING CAPABILITIES

PR-350T	
Description	BLISS 350 M.Tons.
Press Type	Progressive & Manual
Bed Size (L x W)	84 x 36 in.
Max. Shut Heigth	38 in.
Ram Adjust	12 in.
Ram Stroke	16 in.
Strokes x Min.	22 - 30 Variable

PERIPHERAL	
Feeder Thk.	0.5 – 3.0 mm
Max Width	609mm
Max. Line Speed	---
Pass Line adj.	
Decoiler (Max)	9,900 lbs.
Coil (ID / OD)	17-20 / 63 in.
Feed Direction	Right to Left

STAMPING CAPABILITIES

PR-550T	
Description	SHIEH YIH 550 M Tons.
Press Type	Progressive & Manual
Bed Size (L x W)	122 x 61 in.
Max. Shut Heigth	30 in.
Ram Adjust	10 in.
Ram Stroke	12 in.
Strokes x Min.	25 – 50 Variable

PERIPHERAL	
Feeder Thk.	0.9 – 6.0 mm.
Max Width	812 mm
Max. Line Speed	---
Pass Line adj.	1090 mm.
Decoiler (Max)	20,000 lbs.
Coil (ID / OD)	19-22/68 in.
Feed Direction	Right to Left

STAMPING CAPABILITIES

PR-600T	
Description	Brown B. 600 M Tons.
Press Type	Progressive & Manual
Bed Size (L x W)	120 x 60 in.
Max. Shut Heigth	36 in.
Ram Adjust	12 in.
Ram Stroke	16 in.
Strokes x Min.	15 – 40 Variable

PERIPHERAL	
Feeder Thk.	1.27 – 7.36 mm.
Max Width	1,219 mm
Max. Line Speed	---
Pass Line adj.	1090 mm.
Decoiler (Max)	25,000 lbs.
Coil (ID / OD)	15.5 - 17/72 in.
Feed Direction	Right to Left

STAMPING CAPABILITIES

PR-1000T	
Description	Clearing 1,000 M Tons.
Press Type	Progressive & Manual
Bed Size (L x W)	60 x 54 in.
Max. Shut Heigth	48 in.
Ram Adjust	14 in.
Ram Stroke	20 in.
Strokes x Min.	15 – 20 Variable

PERIPHERAL	
Feeder Thk.	0.3 – 4.5 mm.
Max Width	508 mm
Max. Line Speed	20 m/min
Pass Line adj.	1168 mm.
Decoiler (Max)	5,000 lbs.
Coil (ID / OD)	18-20 / 60 in.
Feed Direction	Left to Right

MACHINING CAPABILITIES
(Die Maintenance, Eng. Change, Die Repair)

- **FORTWORTH VBM-5VL VERTICAL MILL**
  77”X x 24”Y x 24”Z
- **BLANCHARD ROTARY GRINDER 45”**
- **FIRST MILLS (4X)**
  43” x 10” TABLE
- **CHEVALIER SURFACE GRINDERS**
- 16” X 32” & 6” X 18”
- **RADIAL DRILL PRESSES**
- **HORIZONTAL & VERTICAL BANDSAWS**

CNC CAPABILITIES

- **TACUMI SEIKI -V 22 CNC MACHINING CENTER** (86” X x 42” Y x 39” Z)
- **TACUMI SEIKI -V10A CNC MACHINING CENTER** 43”X x 22”Y x 26”Z
- **TACUMI SEIKI V11A CNC MACHINING CENTER** 53”X x 20”Y x 24”Z
- **TOPPER CNC LATHE**

EDM CAPABILITIES (Additional Services)

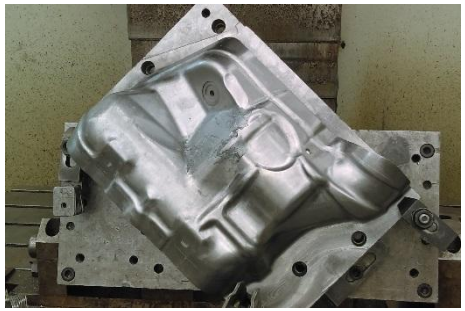
- **SODICK WIRE EDM MODEL A500W**
  20”X x 13”Y x 10.5”Z
- **SODICK WIRE EDM MODEL A320D**
  12”X x 8”Y x 12.5”Z

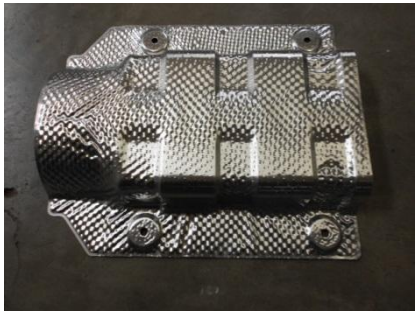
TOOL ROOM AREA

- **09 TOOLMAKERS (more than 125 Years of experience together)**
- **BRIDGE CRANE – UP TO 10 TON CAPACITY**
- **FORK LIFTS UP TO 8,000 kgs.**

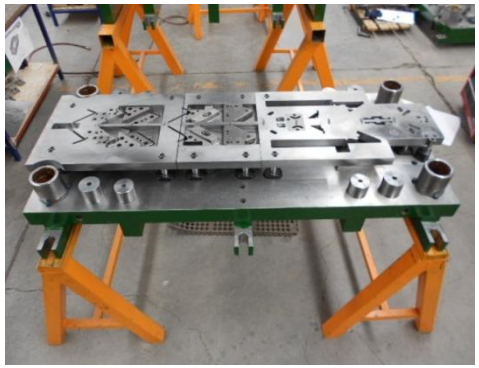
SOFT TOOLING EXPERIENCE

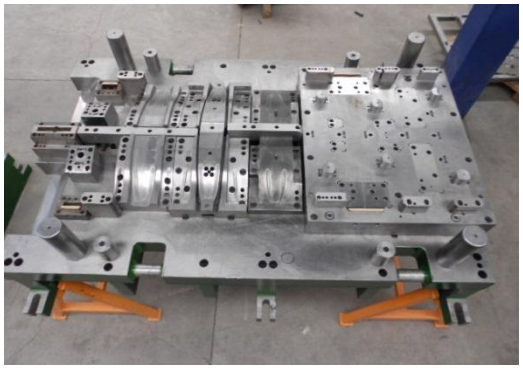
- CARBON STEEL
- ALUMINUM
- STAINLESS STEEL

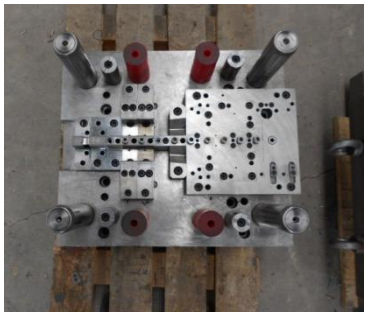


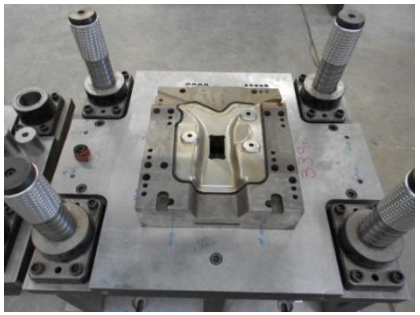


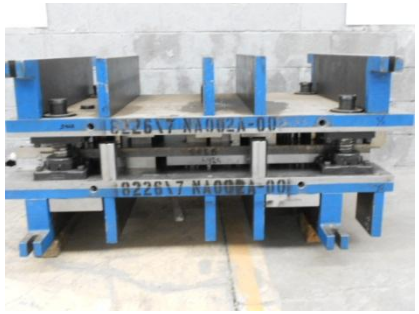
SAMPLES OF PROJECTS DEVELOPED











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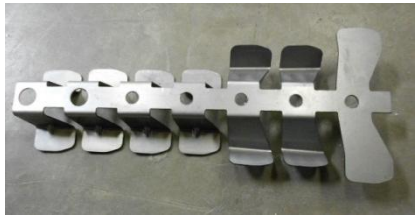
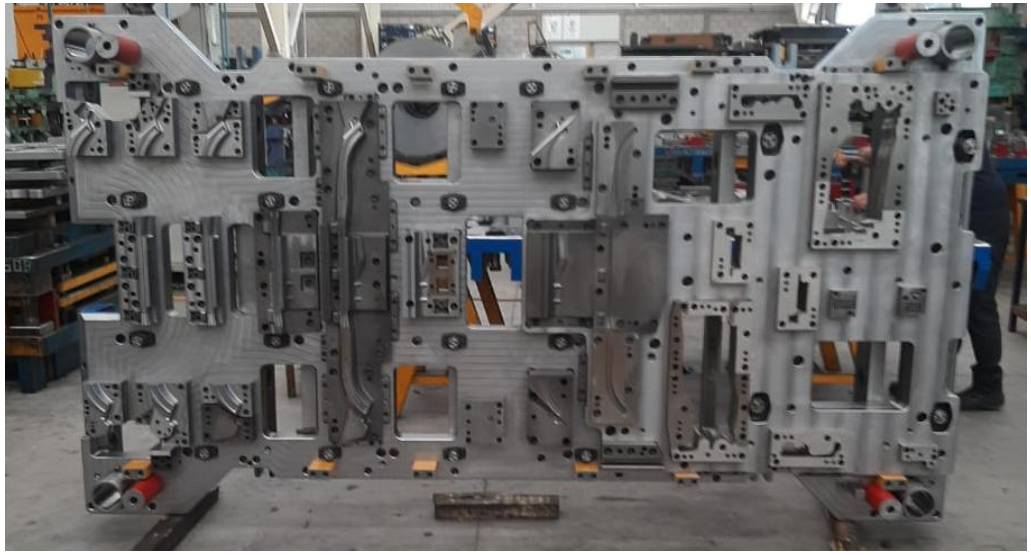
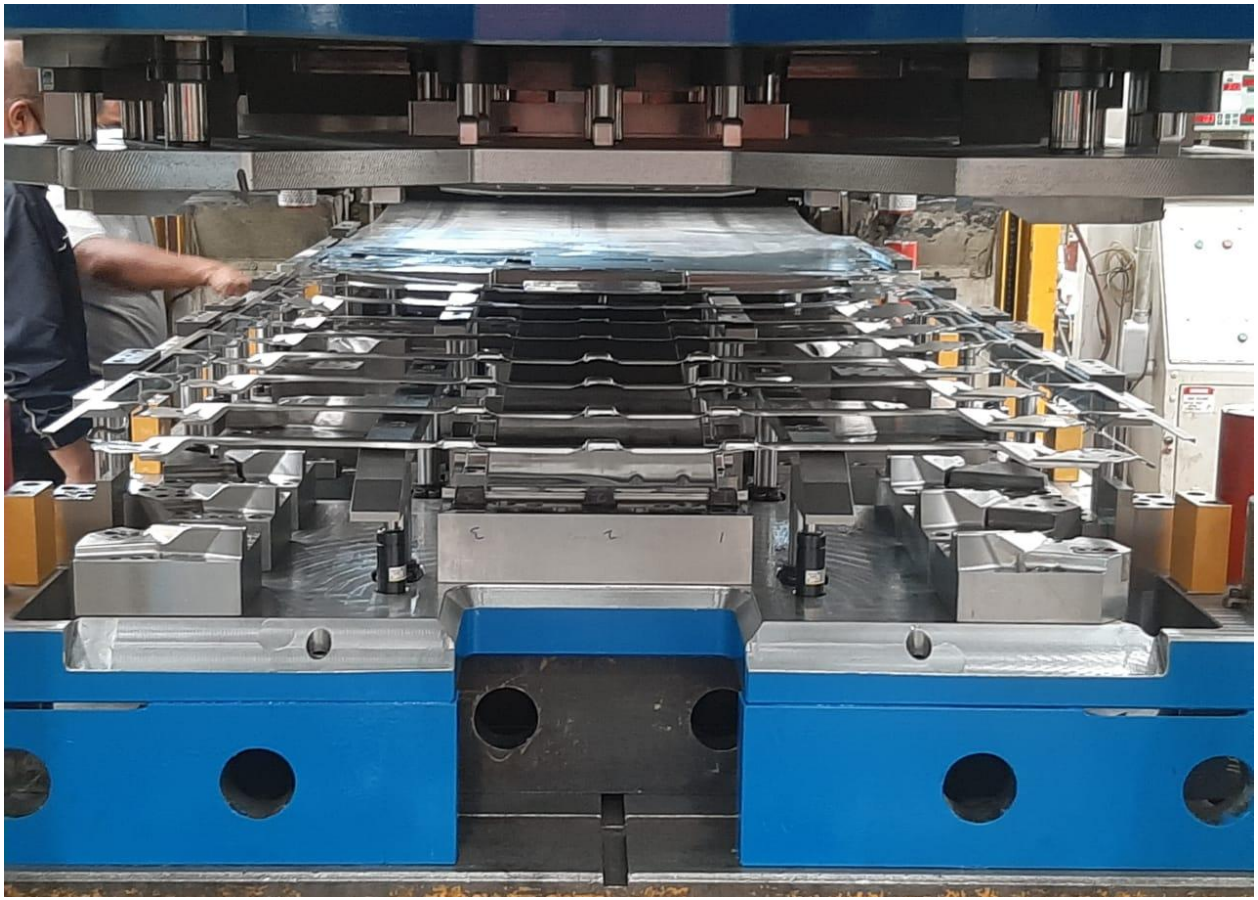


FORD PROJECT CX727



FORD PROJECT CX727



FORD PROJECT CX727

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CUSTOMERS

BSI
Burner Systems

Koblenz

KTMEX

IAC
International Automotive Components

bosal

KB RACKING®

MAGNA
COSMA INTERNATIONAL

GRUPO
ANTOLIN

BRP

FLEX N GATE

GONI

FEDERAL
MOGUL

estamp
Mastering heat and noise

Strength
Through
Technology
Multimatic

MICHELIN

NEW PROCESS STEEL

MARTINREA

Nar
mx

novem
car-interior-design

caparo
VEHICLE COMPONENTS INC.

London Automotive
& Manufacturing Ltd.

carcoustics

FEG
QUERETARO

KIRCHHOFF
AUTOMOTIVE

Gill Industries

LAMTEC MEXICO

HATCH
STAMPING COMPANY

woco

ABCgroup

abm

Veritas